



Infor LN User Guide for Automotive

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About this Guide

This document includes the functionality specific to the automotive industry, focusing on the automotive functions in Sales, Warehousing, Invoicing, and Financials.

Intended audience

The intended audience can include key users, implementation consultants, product architects, support specialists, and so on.

References

Use this guide as the primary reference for RFQs. Use the current editions of these related references to research information that is not covered in this guide:

- *User Guide for Additional Information Fields*
- *User Guide for Sales Contracts*
- *User Guide for Purchase and Sales Schedules*
- *User Guide for Handling Units*
- *User Guide for the Outbound and Shipment Goods Flows*
- *User Guide for Invoicing*
- *User Guide for Pricing*
- *User Guide for Material Pricing*

How to read this document

This document is assembled from online Help topics.

Text in italics followed by a page number represents a hyperlink to another section in this document.

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Chapter 1: Automotive in Sales

General and master data

Overview of sales schedule handling

Sales schedules are used to support long-term sales projects with frequent deliveries. They represent schedules for specific goods that are used between trade partners.

Because sales schedules provide a more detailed way to specify delivery dates and times for items, use sales schedules instead of standard sales orders when you require full visibility and time phasing of material requirement information, for example, in a just-in-time (JIT) environment.

Sales schedules can be *referenced* or *nonreferenced*.

After approval, a sales schedule is a legal obligation to deliver items according to the agreed terms and conditions, including specific prices and discounts.

Sales schedule master data

Before you can perform the sales schedule procedure:

- 1 Select the Schedules check box in the **Sales Parameters (tdsls0100s000)** session.
- 2 Specify the sales schedule parameters in the Sales Schedule Parameters (tdsls0100s500) session.
- 3 Specify the sales schedule master data.
For more information, refer to:
 - Sales item data
 - Sales organizational data
- 4 Specify:
 - *Logistic agreements* in the **Sales Contract Line Logistic Data (tdsls3102m000)** session, if the Use Contracts for Schedules check box is selected in the **Sales Schedule Parameters (tdsls0100s500)** session.
 - Logistic agreements in the **Items - Sales Business Partner (tdisa0510m000)** session, if the **Use Contracts for Schedules** check box is cleared in the **Sales Schedule Parameters (tdsls0100s500)** session.
- 5 Select or clear the Automatically Process Sales Schedule Releases check box in the **Ship-to Business Partner by Site (tccom2111m000)**, **Ship-to Business Partner (tccom4111s000)**, or **Sold-to Business Partner (tccom4110s000)** session.

Note:

In the **Sales Schedule Parameters (tdsls0100s500)** session, if:

- The Use Contracts for Schedules check box is selected, a sales schedule can be created only if it is linked to an active sales contract.
- The **Use Customer Item Code in Contract Search for Schedules** check box is selected, LN considers the Customer Item Code to identify a contract for a sales schedule.
- The Use Terms and Conditions for Schedules check box is selected, *terms and conditions agreement* must be linked to the sales schedule.

For more information, refer to:

- Sales contracts - overview
- Overview of terms and conditions
- Automatic sales schedule processing

Sales schedule procedure

The sales schedule procedure includes these processes:

- 1 Creating and updating sales releases
- 2 Creating and updating sales schedules
- 3 Determining and using sales schedule authorizations
- 4 Determining and using sales schedule cumulatives
- 5 Approving sales schedules
- 6 Releasing sales schedules or planned warehouse orders to Warehousing
- 7 Releasing sales schedules or planned warehouse orders to Invoicing
- 8 Processing sales schedules

For more information, refer to Sales schedule procedure.

Note: A simplified sales schedule solution to generate sales orders in time is the creation of nonreferenced sales schedules from contract deliveries. For more information, refer to Scheduled requirements for a sales contract.

Additional processes

This functionality is optional for sales schedules:

- Material prices
If the **Material Pricing in Sales** check box is selected in the Material Price Parameters (tcmpr0100m000) session, after setting up the material pricing master data, LN can retrieve material price information for a schedule line.
- Additional information fields
You can define *additional information* fields. Their content is transferred from the sales schedule via the warehouse order to the shipment in Warehousing. For more information, refer to Additional information fields.
- Consumptions
You can register and process *consumptions* for sales schedules. For more information, refer to Inventory consumption handling.
- Additional costs

You can calculate *additional costs* for sales shipments to which sales schedule lines are linked. For more information, refer to Additional costs - shipment based.

- Planned warehouse orders

You can use *planned warehouse orders* in the sales schedule procedure. For more information, refer to Planned warehouse orders.

- Retrobilling

You can use the *retrobilling* functionality to re-invoice previously invoiced items for sales schedules. Price differences are handled through retrobilled sales orders, which have an item quantity of zero and an order amount that includes the price difference.

Automatic sales schedule processing

You can automate the processing of *sales schedules*. For each activity, you specify whether the activity is run automatically or manually.

The execution of the schedule procedure activities starts when a sales release is processed into a sales schedule or a sales schedule is created. All automatic activities are executed successively until an activity is defined as non-automatic. After you manually executed the non-automatic activity, LN executes the next automatic activity, etc. Therefore, for each activity, you specify whether the activity is run automatically or manually.

Note:

- The Automatically Process Sales Schedule Releases check box in the **Ship-to Business Partner by Site (tccom2111m000)**, **Ship-to Business Partner (tccom4111s000)**, or **Sold-to Business Partner (tccom4110s000)** session determines whether sales releases are automatically converted to sales schedules with the **Created** status.
- For automatically executed activities, no process reports are printed.
- If errors occur when executing a sales schedule activity through a batch session, you can select a device to print the errors.

Retrieving automatic processing data for sales schedules

The Use Contracts for Schedules and Use Terms and Conditions for Schedules check boxes in the **Sales Schedule Parameters (tdsls0100s500)** session determine the session from which LN retrieves the automatic processing data.

- **Use Contracts for Schedules** is cleared
Data is retrieved from the **Items - Sales Business Partner (tdisa0510m000)** session.
- **Use Contracts for Schedules** is selected and **Use Terms and Conditions for Schedules** is cleared
If the sales schedule is based on a sales contract with a linked *terms and conditions agreement*, automatic processing data is retrieved from the Schedule Terms and Conditions (tctrm1131m000) session. If no terms and conditions agreement is linked to the contract, data is retrieved from the **Sales Contract Line Logistic Data (tdsls3102m000)** session.
- **Use Contracts for Schedules** and **Use Terms and Conditions for Schedules** are selected
The sales schedule must be based on a sales contract with a linked *terms and conditions agreement*. Therefore, automatic processing data is retrieved from the Schedule Terms and Conditions (tctrm1131m000) session.

Use Contracts for Schedules	Linked terms and conditions agreement?	Automatic processing data retrieved from session:	Automatic processing data
Selected	Yes	Schedule Terms and Conditions (tctrm1131m000)	Nonreferenced schedules <ol style="list-style-type: none"> 1 Adjust Sales Schedules 2 Approve Non-referenced Sales Schedules 3 Release Non-referenced Sales Schedules to Order and Release Backorders for Non-Referenced Schedules Referenced schedules <ol style="list-style-type: none"> 1 Approve Referenced Sales Schedules 2 Release Referenced Sales Schedules to Order and Release Backorders for Referenced Schedules
Selected	No	Sales Contract Line Logistic Data (tdsls3102m000)	Approve Referenced Sales Schedules automatically
Cleared	Not applicable	Items - Sales Business Partner (tdisa0510m000)	Approve Referenced Sales Schedules automatically

Inventory consumption handling

In *vendor managed inventory (VMI)* and *subcontracting* environments, consumptions are recorded to view and maintain consumption data in the supplier's or manufacturer's *administrative warehouse*. This warehouse mirrors the customer's or subcontractor's warehouse from which the customer/subcontractor consumes materials supplied by the supplier/manufacturer.

Handling inventory consumptions includes the creation and processing of these *consumptions*.

Note: In this topic, supplier refers to the supplier or the manufacturer, customer refers to the customer or the subcontractor, and VMI warehouse refers to the customer's or the subcontractor's warehouse from which the customer or the subcontractor consumes goods supplied by the supplier or manufacturer.

Consumption master data

To record inventory consumptions in the supplier's administrative warehouse, to update the inventory levels, and initiate invoicing:

- 1 In the **Implemented Software Components (tccom0100s000)** session, select:
 - The **VMI (supplier side)** check box to maintain consumptions in VMI environments.
 - The **Subcontracting with Material Flow** and **Subcontracting with Material Flow** check boxes to maintain consumptions in subcontracting environments.
- 2 In the **Terms and Conditions (tctrm1100m000)** session, specify terms and conditions for the relevant business partners, warehouses, and items.

- 3 In the **Schedule Terms and Conditions (tctrm1131m000)** session, select the External Packing Slip is Mandatory check box if the consumption line must include an external packing slip for a schedule. If the Duplicate External Packing Slip Allowed check box is selected for a combination of sold-to business partner, ship-to business partner, and item, an external *packing slip* can be used that is already used.
- 4 To create consumptions for subcontracting scenarios in the **Inventory Consumptions (tdsls4140m000)** session, you can set the values in the Method of Inventory Update field of the **Logistics Terms and Conditions (tctrm1140m000)** session to:

- **Receipts and Consumptions**
- **Receipts, Consumptions and Inv. Balance**
- **Inventory Balance as Consumption**

If, for VMI scenarios, you do not specify this optional field, received quantities are not displayed in the **Inventory Consumptions (tdsls4140m000)** session; material consumptions are updated through *backflushing*.

For further information on how to set up the VMI functionality, see VMI customer role - setup and VMI supplier forecast - setup. For information on subcontracting, see Overview of subcontracting.

Consumptions

Consumption records are generated or manually created. They show the received quantities provided by the supplier and the subsequent consumptions by the customer.

A consumption record includes a header and one or more lines.

- **Consumption header**
When the *VMI warehouse* is replenished, LN generates a consumption header. Headers of consumption records contain the name of the customer, the VMI warehouse, and the aggregated received and consumed item quantities. You can view and maintain these headers in the Inventory Consumptions (tdsls4140m000) session.
- **Consumption line(s)**
When the customer consumes material, a consumption line is created. You can view and maintain details of individual consumptions in the Inventory Consumption Lines (tdsls4141m000) session.
- Consumption lines are generated after receiving the *LoadInventoryConsumption Business Object Document (BOD)*, or you can manually create them based on an e-mail or phone call from the customer.

After the consumption is specified, it must be processed to:

- Invoice the customer for the consumed quantities, if invoicing is applicable.
- Decrease the inventory levels of the administrative warehouse.

For more information, refer to Processing consumptions.

Note: In the customer's LN system, consumptions are generated in the **Consigned Consumptions (whwmd2551m000)** and **Inventory Consumptions (whina1514m000)** sessions. For more information, refer to Consumption-based ownership change.

Prices and discounts

- Sales order

LN determines prices and discounts based on the values of the originating sales order line, using the consumption or replenishment date. This calculation is based on the Price Determination Based on parameter setting in the **Order Terms and Conditions (tctrm1130m000)** session.

- Sales schedule

LN checks the Link Consumption Invoice Lines To field in the **Sales Schedule Parameters (tdsls0100s500)** session, which can be set to **Schedule Header** or **Schedule Requirement Line**.

Depending on the value of the **Link Consumption Invoice Lines To** field, prices and discounts are retrieved from these lines:

- **Schedule Header**

The first schedule line of the sales schedule to which the consumption is linked. Information from successive schedule lines is not considered.

- **Schedule Requirement Line**

The schedule line or planned warehouse order line to which the consumption is linked.

Note:

- In the Sales Order Invoice Lines (tdsls4106m100) session, consumption invoice lines are linked to a sales order line. In the Sales Schedule Invoice Lines (tdsls3140m200) session, consumption invoice lines are linked to a sales schedule header, or a sales schedule line/ planned warehouse order line.
- The price for sales consignment invoicing orders is based on the consumption date.

Pay on Use sales order/schedule lines

Sales order/schedule lines for which the payment type is **Pay on Use** and the activity **Release to Invoicing** is part of the order procedure, can:

- Register consumptions.
- Be invoiced, that is, invoicing lines are created for the consumption lines to which they are linked.
- Have the **Self Billing** check box selected.

Note:

This is applicable in an extended consignment setup, in which you directly link the invoicing for a consumption of consignment inventory to the replenishment order or schedule.

In a basic consignment setup, in which the order and schedule procedures are split into a replenishment and invoicing part, these rules apply:

- Invoicing is not available for consignment replenishment orders, which are sales orders for which the Consignment Replenishment check box is selected in the **Sales Order Types (tdsls0594m000)** session.
- Because for consignment replenishment orders **Release to Invoicing** is not part of the order procedure, consumptions can be invoiced using a **Consignment Invoicing** sales order. These are sales orders for which the Consignment Invoicing check box is selected in the **Sales Order Types (tdsls0594m000)** session.

For more information, refer to Consignment in Sales and Procurement.

Additional costs for sales schedules

Additional costs - overview

You can specify *additional costs* that can be placed on a sales order or shipment to charge extra costs for an order or shipment.

Additional costs- set up

Before additional costs can be linked to sales orders and schedules, you must define the master data.

For more information, refer to:

- Additional costs – setup

Additional costs - types

Additional costs can be order based or shipment based.

- Order based
Additional costs are calculated for a sales order or sales order line. After sales order approval, additional costs are placed on an order as extra cost (items) after the last item recorded.
- Shipment based
Additional costs are calculated for a sales shipment or shipment line. After confirmation of a shipment, a sales shipment cost order is generated containing all additional costs for one shipment (line).

Note: Order-based additional costs are only applicable for sales orders and not for sales schedules.

For more information, refer to:

- Additional costs - order based
- Additional costs - shipment based

Additional costs - shipment based

Shipment-based *additional costs* are calculated for sales shipments or shipment lines. After confirmation of a shipment (line), a sales cost order is generated based on the shipment (line). A sales cost order with the **Shipment** origin includes all additional costs for one shipment (line).

Note

- Multiple sales order lines and sales schedule lines can be linked to one shipment.
- The sales shipment cost order and the order/schedule lines that are linked to a shipment, receive a common shipment ID. Based on this ID, a complete shipment can be invoiced to the customer. The relevant order/schedule lines and the sales shipment cost order can be released to invoicing together.

The shipment-based additional costs procedure includes these steps:

- 1 Generating a sales shipment cost order

If an additional cost set with valid *additional cost lines* is found for a shipment (line), the shipment-dependent and item-dependent additional costs are added to the shipments as separate shipment lines in the **Shipment Lines (whinh4131m000)** session. The additional shipment cost lines are generated in Warehousing. When the shipment is confirmed, a sales order with the **Shipment** origin is generated in the **Sales Orders (tdsls4100m000)** session.

The following apply to these sales orders:

- The sales order type and order series are retrieved from the **Shipment Cost Order Type** and **Shipment Cost Order Series** fields in the **Sales Order Parameters (tdsls0100s400)** session.
- The Shipment field is automatically filled for these orders in the **Sales Orders (tdsls4100m000)** session.
- Only cost and service items can appear on this sales order.
- The **Additional Cost Line** check box is selected for the generated sales order lines.
- The additional cost amount is displayed in the **Amount** field and the **Price** field is empty on the sales order line. The **Amount** can be changed until the activity **Sales Deliveries (tdsls4101m200)** is executed. After this, the delivered amount can be changed in the Change Prices and Discounts after Delivery (tdsls4122m000) or Change Prices and Discounts of Sales Invoice Lines (tdsls4132m000) sessions.

2 Approving the sales shipment cost order

The Automatic Approve Shipment based Cost Orders check box in the **Sales Order Parameters (tdsls0100s400)** session determines how the sales shipment cost order must be approved.

3 Issuing the additional cost line items

Based on the value of the Release to Warehousing check box in the **Items - Sales (tdisa0501m000)** session, issuing the cost item is carried out in Warehousing or in Sales.

Therefore, either the **Release Sales Orders to Warehousing (tdsls4246m000)** or the **Sales Deliveries (tdsls4101m200)** activity must be executed for the sales order line.

If **Sales Deliveries (tdsls4101m200)** is not executed before **Release Sales Orders/Schedules to Invoicing (tdsls4247m000)**, the activity is set to **Executed** during execution of the **Release Sales Orders/Schedules to Invoicing (tdsls4247m000)** session. Therefore, it is not mandatory to execute **Sales Deliveries (tdsls4101m200)**.

4 Releasing the sales shipment cost order to Invoicing

The sales shipment cost order and the order/schedule lines that are linked to a shipment have a common shipment ID. Based on this ID, you can invoice a complete shipment to the customer. If you select the Shipment check box in the **Release Sales Orders/Schedules to Invoicing (tdsls4247m000)** session, the sales shipment cost order and the order/schedule lines that are linked to the shipment, are released to Invoicing together.

The Release Additional Cost Lines automatically to Invoicing upon field in the **Sales Order Parameters (tdsls0100s400)** session determines how the sales shipment cost order must be released to Invoicing.

You can view the shipment IDs in these sessions:

- Sales shipment cost order
Sales Orders (tdsls4100m000)
- Sales shipment cost order lines
Linked Order Line Data (tdsls4102s200)
- Sales order lines
Sales Order Actual Delivery Lines (tdsls4106m000)

- Sales schedule lines
Sales Schedule Actual Delivery Lines (tdsls3140m000)

5 Processing the additional cost lines

Process the sales orders and sales schedules together with the additional cost lines in the **Process Delivered Sales Orders (tdsls4223m000)** and **Process Delivered Sales Schedules (tdsls3223m000)** sessions.

Additional cost calculation for shipments/shipment lines

The calculation of additional costs for shipments/shipment lines is based on the value of the **Calculation Method** field in the **Sold-to Business Partner (tccom4110s000)** session. For the shipments, the **Calculation Method** must be **Header Based**; for the shipment lines, it must be **Line Based**.

The additional costs are calculated for sales orders and *sales schedules* if the **Calculate Additional Costs for Shipments** check box is selected in the **Inventory Handling Parameters (whinh0100m000)** session.

- Sales orders
The additional costs are calculated with the cost set of the business partner (and/or item).
- If the **Calculation Method** is **Header Based** in the **Sold-to Business Partner (tccom4110s000)** session, the additional cost lines are based on totals per shipment and the link to the originating shipment line is not saved.
- If the **Calculation Method** is **Line Based**, the additional costs are calculated for every originating order line and the link to the originating shipment line is saved.
- Sales schedules
The **Header Based** additional costs are calculated with the cost set of the business partner (and/or item). The additional cost lines are based on the totals per shipment and the link to the originating shipment is not saved.
- The **Line Based** additional costs are calculated for the cost set of the contract. This calculation is always independent of the **Calculation Method**. The generated additional cost lines are linked to the originating order line. The quantities of all the shipment lines can be added before the costs are calculated. This is applicable for serials in inventory that have multiple shipment lines per order line.

In the **Print Packing Slips (whinh4475m000)** and **Print Delivery Notes (whinh4477m000)** sessions, the header based additional costs are printed first. The line based additional costs are printed below the linked shipment line.

Note:

- For confirmed shipment lines, the additional costs are recalculated if the status of the additional cost line is **Not Calculated**. If the status is **Modified**, LN checks if you want to recalculate additional costs or skip the recalculation. After the additional costs are recalculated, the **Additional Costs** field in the **Shipments (whinh4130m000)** session is set to **Calculated**.
- When you compose a shipment in the **Compose Shipment (whinh4231m000)** session, the related additional cost lines must be processed for the selected options.

If, on the *appropriate menu*, you click:

- **Split Line**, the status of the originating shipment line is reset to **Modified** and the additional cost lines are removed. While confirming the originating line, the additional costs are recalculated.
- **Move to Shipment**, the additional costs of the originating shipment line are moved to the new shipment line.

Sales schedule planned warehouse orders

Planned warehouse orders

You can use *planned warehouse orders* to decouple schedule updates and revisions from warehouse orders and to consolidate sales schedule lines by quantity and by date.

To use planned warehouse orders, you must select the Use Contracts for Schedules check box in the **Sales Schedule Parameters (tdsls0100s500)** session. Planned warehouse orders are created during sales schedule approval.

Creating planned warehouse orders

When a sales schedule line with the **Firm** or **Immediate requirement type** is approved, LN:

- 1 Creates a *planned warehouse order* with the same number as the sales schedule in the Sales Schedule Planned Warehouse Orders (tdsls3520m000) session. For referenced schedules, a reference distribution is created below the planned warehouse order line in the Planned Delivery Line Reference Distribution (tdsls3522m000) session.
- 2 Creates a link between the planned warehouse order and the sales schedule line (revision) in the Sales Schedule Planned Delivery Line Links (tdsls3521m000) session.
- 3 Checks whether the sales schedule line can be consolidated by quantity. In this case, multiple schedule lines are combined into one planned warehouse order. The planned warehouse order's ordered quantity is a grouped quantity and the same planned warehouse order is linked to various schedule lines. For more information, refer to Consolidating schedule lines on planned warehouse orders.
- 4 Checks whether the sales schedule line can be consolidated by date. In this case, the planned warehouse order's **Requirement Start Date** or **Planned Receipt Date** is changed into a pre-defined delivery moment, which reduces deliveries. You can also manually specify options for consolidating sales schedule lines on planned warehouse orders during and after sales schedule approval. For more information, refer to Consolidating schedule lines on planned warehouse orders.

Note: If you are allowed to ship only full packaging material for sales schedule lines, in the **Sales Contract Line Logistic Data (tdsls3102m000)** session, a *package definition* is specified for which the **Full Packages Only** check box is selected in the **Handling Unit Templates (whwmd4160m000)** session. In this case, the ordered quantity on a *planned warehouse order* often is not the sum of the linked sales schedule line(s), but is adjusted to comply with the quantity specified in the package definition

For sales schedule lines with the following characteristics, no planned warehouse orders can be created:

- The sales schedule line is linked to a material release that does not contain the actual order. For such schedule lines, the Use Material Release for Firm Requirements check box is cleared in the **Sales Contract Line Logistic Data (tdsls3102m000)** session.
- The **Customer Requirement Type** and **Requirement Type** fields have different values in the **Sales Schedule Lines (tdsls3107m000)** session.

Handling planned warehouse orders

After creation, these steps are completed for a planned warehouse order:

- 1 Release the planned warehouse order to Warehousing.

Releasing the planned order to a real warehouse order is executed as follows:

- Automatically, if the **Release Non-referenced Sales Schedules to Order** or **Release Referenced Sales Schedules to Order** check boxes are selected in the **Schedule Terms and Conditions (tctrm1131m000)** session.
 - Manually, in the **Release Sales Schedules to Order (tdsls3207m000)** and **Release Pick-up Sheets to Warehousing (tdsls3207m100)** sessions.
- 2 Execute deliveries for the planned warehouse order. For more information, refer to Delivering planned warehouse orders.
 - 3 Release the planned warehouse order to Invoicing

Releasing to Invoicing is executed as follows:

- By actual delivery/invoice line for the planned warehouse order in the **Sales Schedule Invoice Lines (tdsls3140m200)** session.
 - For a range of planned warehouse orders in the **Release Sales Orders/Schedules to Invoicing (tdsls4247m000)** session.
- 4 Process the planned warehouse order. If, in the **Process Delivered Sales Schedules (tdsls3223m000)** session, the sales schedules linked to the **Invoiced** planned warehouse order are processed, the planned warehouse order is also processed. During processing, the turnover history is logged, the contract is updated, and the schedule line status is updated.

Note: You can use the **Sales Schedule (tdsls3611m000)** session to execute all of these steps.

Updating planned warehouse orders

When new *sales releases* are processed, sales schedule line updates or new schedule line revisions can lead to updates on the planned warehouse order and planned warehouse order links. How LN handles the schedule line updates or the new schedule line revisions, depends on the status of the planned warehouse order and, if applicable, the status of the warehouse order.

For more information, refer to Updating planned warehouse orders.

Consolidating schedule lines on planned warehouse orders

If *planned warehouse orders* are used, you can consolidate sales schedule lines by quantity or by date.

Consolidation by quantity means that multiple schedule lines are combined into one planned warehouse order. The planned warehouse order's ordered quantity is a grouped quantity and the same planned warehouse order is linked to various schedule lines.

Consolidation by date means that shipments for scheduled items are consolidated into pre-defined delivery moments on planned warehouse orders.

Master data

In the **Sales Contract Line Logistic Data (tdsls3102m000)** session, these consolidation fields must be specified:

- Delivery Pattern
If this field is specified, LN automatically consolidates sales schedule lines by quantity and/or by date.
- Allow Consolidation of References

Determines whether or not referenced schedule lines can be consolidated by quantity for the same **Shipment Reference**.

- Ignore Additional Information during Consolidation

Determines whether or not schedule lines with different contents in their *additional information fields* can be consolidated.

Consolidating requirements by quantity

Consolidation by quantity enables you to combine multiple schedule lines of a specific sales schedule into one planned warehouse order.

In the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session, schedule lines are combined in the same planned warehouse order if the sales schedule line fields are the same, except for these fields, which can differ:

- Dates
- Quantities
- **Reference**
- **Customer Schedule Number**
- **Packaging Reference A**
- **Packaging Reference B**
- **Additional Field**, provided the **Ignore Additional Information during Consolidation** check box is selected

If schedule lines differ in, for example, price information or sales unit, they cannot be consolidated. In this case, multiple planned warehouse orders can be created for the same shipment reference.

Note:

- Referenced schedule lines can be consolidated into one planned warehouse order only if they have the same *shipment reference*.
- If the **Schedule Line Text** check box is selected for a sales schedule line, this schedule line cannot be consolidated by quantity.

These are applicable for consolidation by quantity:

- Information from the first schedule line linked to the planned warehouse order is taken as the basis for consolidation. This means that information from other schedule lines can be lost.
- If consolidation results change over time because of new information on incoming schedule revisions, unexpected underdelivery or overdelivery situations can happen with the unexpected creation of planned warehouse orders.

Note: A warning message is displayed if new schedule revisions or updates lead to unexpected (over)deliveries. This enables you to manually intervene in the shipment process, if desired.

Example

For schedule SCH0001, the first revision contains the following data:

Schedule line	Ordered Quantity	Delivery Point
10	15	001

Schedule line	Ordered Quantity	Delivery Point
20	35	001

Schedule lines 10 and 20 are consolidated into one planned warehouse order (SCH0001) with an ordered quantity of 50.

The second schedule revision contains the following data:

Schedule line	Ordered Quantity	Delivery Point
10	17	001
20	37	002

Because of the changed delivery point, these schedule lines can no longer be consolidated by quantity into one planned warehouse order.

Depending on the (planned) warehouse order's status, the following are applicable:

- **Update allowed**
The quantity of the existing planned warehouse order for delivery point 001 is reduced and set to 17.
- The quantity of the first planned warehouse order link is reduced and its revision is updated and the second planned warehouse order link is deleted.
- A second planned warehouse order and a link is created for the second schedule line.
- **Update not allowed**
The first planned warehouse order for delivery point 001 is processed in Warehousing.
- The quantity of the first new schedule line for delivery point 001 is ignored; only the revision on the planned warehouse order link is updated.
- For the second schedule line, a new planned warehouse order and planned warehouse order link are created. The end result is an overdelivery.

Consolidating requirements by date

Consolidation by date enables you to change the delivery moments for scheduled items into fixed delivery moments on planned warehouse orders.

During sales schedule approval, the following dates in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session can be changed into one of the delivery moments defined in the *pattern*:

- **Shipment Based**
Requirement Start Date
- **Receipt Based**
Planned Receipt Date

As a result, planned warehouse orders have dates that are in accordance with the desired delivery moments as specified in the Delivery Pattern field of the **Sales Contract Line Logistic Data (tdsls3102m000)** session.

Manual consolidation options

Although automatic consolidation of schedule lines drastically reduces the number of planned warehouse orders, you may still consider the number of planned warehouse orders too high.

To further reduce or to control the number of planned warehouse orders, you can manually specify consolidation options during or after schedule approval. For existing or new planned warehouse orders, you can consolidate schedule line requirements for a specific requirement start date, including past requirements, into one planned warehouse order.

You can use the **Approve Sales Schedules (tdsls3211m000)** and **Approve Pick-up Sheets (tdsls3211m200)** sessions to specify consolidations options during approval.

You can use the **Consolidate Planned Delivery Lines (tdsls3220m000)** and **Consolidate Planned Delivery Lines (Pick-up Sheets) (tdsls3220m100)** sessions to specify consolidations options after schedule approval.

You can specify these consolidation options:

Ignore Delivery Pattern	-
Move Past Requirements	New Requirement Start Date
Move Non-Pattern Requirements	New Requirement Start Date
Combine Planned Delivery Lines	New Requirement Start Date
Original Requirement Start Date From	Original Requirement Start Date To

Example

Delivery pattern: ship on Wednesday 7 November, 11.00 am

Today: 1 November

Schedule line	Quantity	Start date	Requirement
1	3	Wednesday 31 October, 7.00 am	past
2	5	Monday 5 November, 7.00 am	nonpattern
3	2	Wednesday 7 November, 11.00 am	pattern

Depending on your settings, one planned warehouse order can be created with a quantity of 10, for example, for Monday 5 November, 11.00 am.

Updating planned warehouse orders

If a planned warehouse order exists for a schedule line, the schedule line can be updated by processing new *sales releases*.

For these sales schedules, processing a sales release gives the following results:

- Nonreferenced schedules

A new sales schedule revision number.

- Referenced shipping schedules

A new sales schedule revision number if the Referenced Shipping Schedules check box is selected in the **Schedule Terms and Conditions (tctrm1131m000)** session.

- An updated schedule line if the **Referenced Shipping Schedules** check box is cleared in the **Schedule Terms and Conditions (tctrm1131m000)** session.

- Sequence Shipping Schedules

A new sales schedule revision number if the Sequence Shipping Schedules check box is selected in the **Schedule Terms and Conditions (tctrm1131m000)** session, and all release lines of a specific release have the same item, sales office, ship-to business partner, and customer order number.

- An updated schedule line if the **Sequence Shipping Schedules** check box is cleared in the **Schedule Terms and Conditions (tctrm1131m000)** session.

- Schedules for pick-up sheets

A new sales schedule revision number if the Schedules linked to Pick-up Sheets check box is selected in the **Schedule Terms and Conditions (tctrm1131m000)** session.

- An updated schedule line if the **Schedules linked to Pick-up Sheets** check box is cleared in the **Schedule Terms and Conditions (tctrm1131m000)** session.

Updating (planned) warehouse orders

When approving new schedule line revisions or schedule line updates, LN searches for existing planned warehouse orders with a status other than **Finalized** or **Canceled**.

Planned warehouse orders are selected based on this data:

- Nonreferenced **Shipment Based** schedules
Schedule, Schedule Type and **Requirement Start Date** from the **Sales Schedule Planned Delivery Line Links (tdsls3521m000)** session.
- Nonreferenced **Receipt Based** schedules
Schedule, Schedule Type and **Requirement Planned Receipt Date** from the **Sales Schedule Planned Delivery Line Links (tdsls3521m000)** session.
- Referenced schedules
Shipment Reference, Customer Schedule Number and **Reference** from the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session for the same schedule and schedule type.
- Pick-up sheets
Sold-to Business Partner, Ship-to Business Partner and **Shipment Reference** from the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session for the same schedule and schedule type.

The last planned warehouse order is selected first to update the quantity and related information. If no existing planned warehouse orders can be updated, new planned warehouse orders can be created.

These parameters control the process to create and update the planned warehouse order:

- Warehousing Order Types (whinh0110m000)**
Allow Updating Outbound Order Lines up to and including
- Schedule Terms and Conditions (tctrm1131m000)**
Always Automatically Update and Create New Planned Delivery Lines
- Only Create Additional Planned Delivery Line for Quantity Increases

Existing planned warehouse order can be updated

After approval, schedule line updates or new schedule line revisions are handled as follows:

- The planned warehouse order is updated in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)**
- The existing planned warehouse order link is updated in the **Sales Schedule Planned Delivery Line Links (tdsls3521m000)** session.
- The warehouse order, if available, is updated in the **Outbound Order Lines (whinh2120m000)** session.

Note: Approving schedule lines with zero quantities sets the **Status** of the planned warehouse order and the linked warehouse order to **Canceled**. Planned warehouse orders are also canceled when new revisions for nonreferenced schedules do not match the existing **Requirement Start Date** for **Shipment Based** schedules and the **Planned Receipt Date** for **Receipt Based** schedules.

Existing planned warehouse order cannot be updated - creation of new planned warehouse order is allowed

After approval, schedule line updates or new schedule line revisions are handled as follows:

- Schedules with revisions
The existing planned warehouse order cannot be updated, but the **Schedule Revision** is updated in the **Sales Schedule Planned Delivery Line Links (tdsls3521m000)** session for the existing planned warehouse order link. Consequently, the existing planned warehouse order is linked to the latest revision.
- A new planned warehouse order is created in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session, and the **Ordered Quantity** displays the difference between the new original ordered quantity and the old original ordered quantity.
- A link is created between the new planned warehouse order and the new sales schedule line revision in the **Sales Schedule Planned Delivery Line Links (tdsls3521m000)** session.
- Schedules without revisions
The existing planned warehouse order and the revision for the existing planned warehouse order link cannot be updated.
- A new planned warehouse order is created in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session, and the **Ordered Quantity** displays the difference between the new original ordered quantity and the old original ordered quantity.
- A link is created for the new planned warehouse order with the same sales schedule line revision as the previous planned warehouse order (revision 1) in the **Sales Schedule Planned Delivery Line Links (tdsls3521m000)** session.

Note:

- If, for sequence shipping schedules with revisions, a planned warehouse orders cannot be updated, you cannot create a new planned warehouse order for the complete or remaining quantity. You must take manual action, for example, by updating the shipping sequence information in the **Shipping Sequence (whinh4520m000)** session.
- LN displays a message when schedule revisions or updates cannot be used to update the warehousing process, and errors occur in the delivery process. If required, you can manually update the shipment process.

Simulating the update of planned warehouse orders

Before a sales schedule (revision) is approved, you can simulate the schedule approval to view the expected updates to the existing planned warehouse orders. This enables you to understand the changes, for example,

to manually change or not approve this sales schedule (revision) and wait for the next changed schedule (revision).

Depending on the type of schedule, you can simulate the sales schedule approval by:

- Selecting the Simulate Approval check box in the **Approve Sales Schedules (tdsls3211m000)** and **Approve Pick-up Sheets (tdsls3211m200)** sessions.
- Clicking **Simulate Approval** on the *appropriate menu* of the **Sales Schedule (tdsls3611m000)**, **Sales Schedules (tdsls3111m000)**, and **Pick-up Sheets (tdsls3107m100)** sessions.
- Selecting the Simulate Approval check box in the **Process Sales Releases (tdsls3208m000)** session for *referenced schedules without revisions*.

Open planned warehouse orders

If a sales release is converted to a new sales schedule revision, LN assumes that the same number of sales schedule lines (requirements) are sent as on the previous revision. However, it can occur that a specific sales schedule line is no longer sent with the new sales schedule revision. Consequently, the planned warehouse order that is linked to this old sales schedule line stays 'open'.

If this 'open' planned warehouse order still allows updates, the **Ordered Quantity** of this planned warehouse order is reduced with the sales schedule line's **Ordered Quantity** from the **Sales Schedule Planned Delivery Line Links (tdsls3521m000)** session for the previous revision. When the quantity of the planned warehouse order becomes zero, its status is set to **Canceled**.

Delivering planned warehouse orders

When deliveries are executed for a planned warehouse order with the **Released to Warehousing** or **Partially Delivered** status, a record is inserted in the Sales Schedule Actual Delivery Lines (tdsls3140m000) session. The planned warehouse order, warehouse order link(s), and schedule line(s) are updated with the delivery information.

Overdeliveries

If more is delivered than originally ordered and multiple schedule lines are linked to one planned warehouse order, an overdelivery is registered on the last planned warehouse order link and related schedule line.

If the total shipped amount exceeds the originally ordered, total schedule amount, the business partner balance is adjusted.

Example

Schedule line	Ordered Quantity
10	10
20	30

Schedule lines 10 and 20 are consolidated into one planned warehouse order with an original ordered quantity of 40.

If a quantity of 50 is delivered, the following are applicable:

- A delivered quantity of 10 is registered on planned warehouse order link for schedule line 1
- A delivered quantity of 40 is registered on planned warehouse order link for schedule line 2

Underdeliveries

If, due to inventory shortages, original ordered quantities cannot be shipped for planned warehouse orders, the following fields in the **Sales Contract Line Logistic Data (tdsls3102m000)** session determine how the shortage is handled:

- Shipping Constraint
- Ship & Carry Forward

Shipping Constraint

- **Ship Line Complete**
The planned warehouse order must be delivered as a whole. Lack of inventory results in the postponement of shipment of the planned warehouse order.
- **Ship Line & Cancel**
The available inventory is shipped. If sufficient inventory exists, this results in a complete shipment. Lack of inventory results in cancellation of the planned warehouse order for the remaining quantity.
- **None**
No shipping constraint applies. You can define the **Ship & Carry Forward** field.

Ship & Carry Forward

- **No**
Lack of item inventory results in a backorder for the planned warehouse order.
- **Carry Forward or Cancel**
The remaining required quantity is transferred to the earliest next planned warehouse order that can be updated for the same schedule. If the next planned warehouse order can no longer be updated, a new planned warehouse order is created for the remaining required quantity. This new planned warehouse order is linked to the original planned warehouse order.
- If no next planned warehouse order can be found, the remaining required quantity for the planned warehouse order is canceled. Therefore, the **Canceled Quantity** is filled in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session.
- **Carry Forward or Create Backorder**
The remaining required quantity is transferred to the earliest next planned warehouse order that can be updated for the same schedule. If the next planned warehouse order can no longer be updated, a new planned warehouse order is created for the remaining required quantity. This new planned warehouse order is linked to the original planned warehouse order.
- If no next planned warehouse order can be found, lack of item inventory results in a backorder for the planned warehouse order.

Note:

Backorders cannot be created or inventory shortages cannot be carried forward if planned warehouse orders are created for:

- *Pick-up sheets*

- *Sequence shipping schedules*
- Referenced schedules linked to a warehousing order for which the **Unique Shipment Reference per Shipment** check box is selected in the **Warehousing Order Types (whinh0110m000)** session.
- Referenced schedules with consolidated references.

For these schedules, the remaining required quantity for the planned warehouse order is canceled.

Ship & Carry Forward set to no

If a final shipment is received from Warehousing and the delivered quantity is less than the original ordered quantity for the planned backorder, a new planned warehouse order is created for the original planned warehouse order in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session.

The following apply to this new planned warehouse order:

- The **Backorder (Y/N)** check box is selected.
- The **Status** is **Planned**.
- The **Parent Order** and **Parent Planned Delivery Order Line Sequence** fields are filled to refer to the original planned warehouse order.
- The **Requirement Start Date** and **Planned Receipt Date** are defaulted from the original planned warehouse order.
- This planned warehouse order is automatically released to Warehousing if the Release Backorders for Referenced Schedules or Release Backorders for Non-Referenced Schedules check boxes are selected in the **Schedule Terms and Conditions (tctrm1131m000)** session.

Ship & Carry Forward set to Carry Forward or Cancel OR Carry Forward or Create Backorder

If a final shipment is received from Warehousing and the delivered quantity is less than the original ordered quantity for the planned warehouse order, the following steps are completed:

- 1 The remaining required quantity is transferred to the earliest next planned warehouse order that can be updated for the same schedule.

The **Ordered Quantity** and **Carry Forward Quantity** are updated in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session. Also the **Parent Order** and **Parent Planned Delivery Order Line Sequence** fields are filled to refer to the original planned warehouse order. The **Ordered Quantity** of the planned warehouse order link(s) and the related schedule line(s) are not updated. Shipping the next warehouse order is handled as an *over-delivery*. This means that the last planned warehouse order link and last schedule line are updated with a delivered quantity higher than originally ordered.

- 2 If the next planned warehouse order can no longer be updated, a new planned warehouse order is created for the remaining required quantity. This new planned warehouse order is linked to the original planned warehouse order and the last schedule line.

The **Ordered Quantity** is the remaining required quantity of the original planned warehouse order.

- 3 If no next planned warehouse order can be found, and the **Ship & Carry Forward** field is set to:

- **Carry Forward or Cancel**, the remaining required quantity for the planned warehouse order is canceled. The **Canceled Quantity** is filled in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session.
- **Carry Forward or Create Backorder**, a new planned warehouse order is created for the remaining required quantity. This new planned warehouse order is linked to the original planned warehouse order.

Sales schedule procedure

Sales schedule procedure

The main sales schedule procedure includes these steps:

- 1 Creating and updating sales releases
- 2 Creating and updating sales schedules
- 3 Determining and using sales schedule authorizations
- 4 Determining and using sales schedule cumulatives
- 5 Approving sales schedules
- 6 Releasing sales schedules or planned warehouse orders to Warehousing
- 7 Releasing sales schedules or planned warehouse orders to Invoicing
- 8 Processing sales schedules

1 Creating and updating sales releases

In the sales schedule procedure, sold-to business partners use *sales releases* to inform you about their long term and short term schedule requirements. These requirements can be received using *electronic data interchange (EDI)*, or *Business Object Documents (BODs)*, or can be manually specified.

The schedule requirements in a sales release represent a customer's external view.

For more information, refer to Sales releases.

2 Creating and updating sales schedules

Sales schedule requirements can be manually processed into *sales schedules* using the Process Sales Releases (tdsls3208m000) session, or can be automatically processed if the Automatically Process Sales Schedule Releases check box is selected in the **Ship-to Business Partner by Site (tccom2111m000)**, **Ship-to Business Partner (tccom4111s000)**, or **Sold-to Business Partner (tccom4110s000)** session. You can also manually specify sales schedules.

The following are applicable to sales schedules:

- The schedule requirements in a sales schedule represent a supplier's internal view.
- A sales schedule line contains a **Requirement Type** in time, used for scheduling. This requirement type can be **Immediate**, **Firm**, or **Planned**.
- For nonreferenced schedules, schedule updates are handled by *sales schedule revision numbers*. For referenced schedules, schedule updates can be handled by just updating the schedule or also by sales schedule revision numbers.
- Sales schedule lines can receive a required quantity of zero. In this case, LN directly cancels the sales schedule line.

You can view sales schedule data in these sessions:

- Sales schedules in the **Sales Schedules (tdsls3111m000)** session.
- Sales schedule lines in the **Sales Schedule Lines (tdsls3107m000)** session.
- Pick-up sheets in the **Pick-up Sheets (tdsls3107m100)** session.
- Pick-up sheet lines in the **Pick-up Sheet (tdsls3107m200)** session.
- Sequence shipping information in the **Sequence Shipping Information (tdsls3517m000)** session.

For more information, refer to

- EDI and sales schedules
- Sales schedule line requirement type
- Sales schedule revisions
- Referenced sales schedules
- Pick-up sheets
- Zero required quantity for sales schedule lines

3 Determining and using sales schedule authorizations

In the sales schedule procedure, you ship the goods based on the requirement type. The **Firm** requirement type, however, can deviate from the earlier received **Planned** requirement type. When authorizations are used, before the **Firm** requirement type is communicated, your sold-to business partners give you permission to fabricate goods or to buy raw materials up to a certain quantity level before they really need the goods. The essence of an authorization is that your sold-to business partners bear the risk if they do not need the goods. In other words, they must pay for the fabrication and/or raw materials, whether or not the goods are actually called-off.

Authorization quantities can only be calculated for schedules that are received in a material release. For more information, refer to Sales schedule authorizations.

4 Determining and using sales schedule cumulatives

In the sales schedule procedure, cumulatives (CUMs) are used to monitor total cumulated quantities of sales schedules.

The following types of sales schedule cumulatives are available:

- Shipped CUM
The total cumulated quantity that you shipped for a specific sales schedule.
- Received CUM
The total cumulated quantity that your ship-to business partner received for a specific sales schedule.
- Invoiced CUM
The total cumulated quantity that you invoiced for a specific sales schedule.

For nonreferenced sales schedules, cumulatives enable you to:

- Check and adjust the sales schedules for underdelivery and overdelivery.
- Monitor whether your business partner's received CUM matches with your shipped CUM. If not, the disputes can be solved.

LN:

- Does not check or adjust **Material Release**, referenced schedules, *pick-up sheets*, and delivery contracts for underdelivery or overdelivery.
- Only matches received CUMs with shipped CUMs for **Material Release** and **Shipping Schedule**.
- Does not calculate sales schedule cumulatives for **Pick-up Sheet**.

For more information, refer to

- Sales schedule cumulatives
- Adjusting sales schedules
- Reconciling sales schedules

5 Approving sales schedules

To be able to actually process sales schedules, the sales schedules with the **Created** status must be approved. If a sales schedule is approved, it receives the **Approved** status.

If the Use Contracts for Schedules check box is selected in the **Sales Schedule Parameters (tdsls0100s500)** session, LN creates a *planned warehouse order* when the sales schedule is approved.

For nonreferenced sales schedules, during the approval process:

- You can check and adjust the sales schedules for underdelivery and overdelivery.
- LN reconciles the sales schedule. Reconciling means checking whether your business partner's **Received CUM** matches with your **Cumulative Shipped Quantity**. If the CUMs do not match, disputes are generated that must be solved.

For more information, refer to:

- Approving sales schedules
- Planned warehouse orders
- Adjusting sales schedules
- Reconciling sales schedules

6 Releasing sales schedules to Warehousing

Approved sales schedules or planned warehouse orders must be released to Warehousing.

For more information, refer to Sales schedules and Warehousing.

7 Releasing sales schedules to Invoicing

If the items that are ordered with the sales schedule line or planned warehouse order are (partially) shipped, you can invoice the delivered goods. To send the invoice, you must release the sales schedule or planned warehouse order to Invoicing.

You can also release invoice correction records to Invoicing. For example, if shipped items are lost during shipment and you do not want your business partner to pay for these lost items.

For more information, refer to Sales schedules and Invoicing .

8 Processing sales schedules

After the invoice for a sales schedule line is sent, the sales schedule line has the **Invoiced** status. You can process sales schedules whose lines have the **Invoiced** status using the Process Delivered Sales Schedules (tdsls3223m000) session.

For more information, refer to Processing and deleting sales schedules.

Note:

- You can use the Sales Schedules (tdsls3611m100) session to filter only the sales schedules that require attention and to execute the appropriate actions on the schedule lines. For example, schedule lines that are almost due and are yet to be approved or delivered, or lines whose due date (start date) has passed.
- If the relation with a business partner for an item has come to an end or if you want to change the logistic agreements between you and your business partner, you can terminate the sales schedule. For more information, refer to Terminating sales schedules.

EDI and sales schedules

Incoming EDI messages, sent by a sold-to business partner or ship-to business partner, can provide the information based on which you can process sales schedules to deliver the requirements of the sold-to business partner.

The following EDI messages are used to import data from your sold-to business partner or ship-to business partner into sales schedules:

Material Release

Examples of material release messages are: BEM MRL001 (BEMIS). The data imported with this message consists of long-term planning information from your business partner (for instance, from MRP).

Shipping Schedule

Examples of a shipping schedule messages are: BEM SHP001 (BEMIS). The data imported with this message consists of short term ordering information (for instance, the requirements for the next two weeks).

Sequence Shipping Schedule

Examples of sequence shipping schedule messages are: BEM SEQ001 (BEMIS). This message contains the same data as the BEM SHP001 message, but also includes a specific sequence in which the material must be unloaded at the delivery dock.

Note: Received EDI messages can be processed automatically or interactively. When the previously-mentioned EDI messages are processed, LN puts through the received data to the sales release and sales schedule sessions.

Sales releases

Sales releases are used to group, by *release type*, a customer's sales schedule requirements. Sales releases are usually received by *electronic data interchange (EDI)*, but can also be manually specified, or received by a *Business Object Document (BOD)*. Sales releases or separate release lines can be processed and converted to sales schedules. A sales release represents the external customer view for schedule requirements, while the sales schedule represents the internal supplier view.

Sales release revision numbers identify the updates that were sent to the business partner.

The first sales release that is created for a specific combination of the following characteristics receives the sales release revision number one:

- **Sold-to Business Partner**
- **Ship-to Business Partner**
- **Ship-to Address**
- **Release Type**
- **Shipment or Receipt Based**
- **Schedule Quantity Qualifier**
- **Sales Release Origin**
- **Customer Release**

When a new sales release revision is created for these characteristics, a sales release revision is created with revision number two, and so on.

Note: If the Automatically Process Sales Schedule Releases check box is cleared in the **Ship-to Business Partner by Site (tccom2111m000)**, **Ship-to Business Partner (tccom4111s000)**, or **Sold-to Business Partner (tccom4110s000)** session, you can update sales releases before they are converted to sales schedules in the Process Sales Releases (tdsls3208m000) session. If the **Automatically Process Sales Schedule Releases** check box is selected, sales releases are automatically converted to sales schedules, which means you cannot update them.

Sales release types and sales schedule types

Sales releases and sales schedules are always of a specific type. Sales releases can only contain sales schedules of the same type.

The following types are available:

- **Material Release**
Over the long term and mid term (in general periods of some months), planning information is supplied from the business partner. In general, a material release can be considered as a planning release. For non-referenced schedules, however, the material release can also contain the actual order. In this case the release is called a material release with shipping capabilities.
- **Shipping Schedule**
On a shorter time basis, shipping releases that contain more detailed and fixed information are sent. This information is gathered on the basis of job shop requirements, miscellaneous orders, and so on. Shipping schedules contain ordering information and inform you about actual deliveries. This sales schedule type can be used for non-referenced sales schedules as well as referenced sales schedules.
- **Sequence Shipping Schedule**
Over the short term (in general a period of twenty days of which five days are fixed), sequence shipping information is communicated. Sequence shipping schedules are a supplement to the material release or the shipping schedule with precise information about the production or deliveries of the requirements. These schedules can include the production or delivery sequence, and the order, the place, and the time of unloading after shipment. This sales schedule type is only used if the sales schedule is referenced.
- **Pick-up Sheet**
Over the short term, pick-up information is supplied from the business partner. A pick-up sheet is a document that constitutes a list of items to be picked-up at the supplier's location by a specific carrier for transport to the customer on a specific day. In general, these are daily requirements. Sales releases of the **Pick-up Sheet** type are converted to referenced sales schedules of the **Shipping Schedule** type.

Note:

The type of sales schedule that you can receive for a specific item and business partner combination is determined by one of the following:

- The field settings in the **Schedule Message Types** group box of the **Sales Contract Line Logistic Data (tdsls3102m000)** session.
- The EDI Message field in the **Items - Sales Business Partner (tdisa0510m000)** session.

You can view sales release data in the following sessions:

Sales release type	Sales releases	Release lines	Release line details
Material Release	Sales Releases Overview (tdsls3512m000)	Sales Release Lines (tdsls3508m000)	Sales Release Line Details (tdsls3515m000)

Sales release type	Sales releases	Release lines	Release line details
Shipping Schedule	Sales Releases Overview (tdsls3512m000)	Sales Release Lines (tdsls3508m000)	Sales Release Line Details (tdsls3515m000)
Sequence Shipping Schedule	Sales Releases Overview (tdsls3512m000)	Sales Release Lines - Sequence Shipping Schedule (tdsls3116m000)	-
Pick-up Sheet	Sales Releases Overview (tdsls3512m000)	Sales Release Lines - Pick-up Sheet (tdsls3109m000)	Sales Release Line Details - Pick-up Sheet (tdsls3116m100)

Note: You can also use the Sales Releases (tdsls3612m100) and Sales Release (tdsls3612m000) sessions to view, enter, and maintain sales release data.

Sales release lines

Whether a sales release line refers to a sales schedule or to a sales schedule line, depends on the release type. If the release type is:

- **Material Release** or **Shipping Schedule**, a sales release line refers to a sales schedule.
- **Sequence Shipping Schedule**, a sales release line refers to a sales schedule header, sales schedule line, and sequence shipping information.
- **Pick-up Sheet**, a sales release line refers to a combination of carrier and shipment reference.

Sales release line details

If the release type is:

- **Material Release** or **Shipping Schedule**, a sales release line detail refers to a sales schedule line.
- **Pick-up Sheet**, a sales release line detail refers to a sales schedule header, sales schedule line, and pick-up sheet line.

Referenced sales schedules

On referenced sales schedules, schedule requirements are communicated based on (shipment) references.

- A **Reference** is used to identify specific requirements that your business partner needs in a specific sequence at a specific line station of the assembly line.
- A **Shipment Reference** is used to identify the shipment. If you use *pick-up sheets*, the shipment reference also identifies the pick-up sheet for the linked sales schedule line.

For referenced sales schedules, the **Referenced Schedule** check box is selected in the **Sales Schedules (tdsls3111m000)** session.

Master data

To use referenced schedules, the following master data setup is required:

- **Items - Sales Business Partner (tdisa0510m000)**
Select the **Referenced Schedule** check box.
- Set the **EDI Message** field to **Shipping Schedule**, **Shipping Schedule only**, or **Sequence Shipping Schedule**.
- **Sales Contract Line Logistic Data (tdsls3102m000)**
Select the **Referenced Schedule** check box.
- Select the **Use Shipping Schedule**, **Use Sequence Shipping Schedule**, or **Use Pick-up Sheet** check boxes.

The Use Contracts for Schedules check box in the **Sales Schedule Parameters (tdsls0100s500)** session determines from which of these sessions the master data is retrieved.

The Referenced Shipping Schedules check box in the **Schedule Terms and Conditions (tctrm1131m000)** session determines how updates to referenced schedules are processed.

- If this check box is selected, a new *sales schedule revision number* is created.
- If this check box is cleared, the sales schedule is updated. To keep track of the updates, LN files the sales schedule line updates as revisions in the **Sales Release Line Details (tdsls3515m000)** session (unless the schedule line is manually specified or updated). From the *appropriate* menu of this session, you can start the **Sales Schedule Lines (tdsls3107m000)** session to view the sales schedule line to which the sales release line detail record refers.

Note: If the **Use Contracts for Schedules** check box is selected in the **Sales Schedule Parameters (tdsls0100s500)**, a *planned warehouse order* line can be linked to one or more referenced schedule lines. The references are stored in the Planned Delivery Line Reference Distribution (tdsls3522m000) and Sales Schedule Actual Delivery Line Reference Distribution (tdsls3542m000) sessions.

Referenced shipping schedules for pick-up sheets

Referenced sales schedules of the **Shipping Schedule** type can be created for *pick-up sheets*.

For more information, refer to Pick-up sheets.

Referenced sequence shipping schedules

Referenced sales schedules of the **Sequence Shipping Schedule** type can be created for *sequence shipping schedules*.

If a referenced sales schedule line of the **Sequence Shipping Schedule** type is created, LN inserts:

- Sequence shipping information in the **Sequence Shipping Information (tdsls3517m000)** session, which informs you about the sequence in which your ship-to business partner needs the items on the assembly line at a specific line station.
- Shipping sequence details in the **Shipping Sequence (whinh4520m000)** session after release to Warehousing. In this session, you can view the shipping sequence data for each reference. You must ship the goods in the sequence that is specified in this session. Only the latest revision of the shipping sequence information is displayed.

Each sales schedule line has one shipping sequence detail line. For more information on shipping sequence details, refer to Sales schedules and Warehousing.

If you receive an update of a sequence shipping schedule, the **Sequence Shipping Schedules** check box in the **Schedule Terms and Conditions (tctrm1131m000)** session determines how the update is processed.

- If this check box is selected, a new *sales schedule revision number* is created.
- If this check box is cleared, the sales schedule is updated. To keep track of the updates, LN files the sales schedule line updates as revisions in the **Sequence Shipping Information (tdsls3517m000)** session.

Approving referenced sales schedules

Referenced sales schedules can be automatically or manually approved. For more information, refer to [Approving sales schedules](#).

Note: For referenced sales schedules, no adjustments take place.

Pick-up sheets

A pick-up sheet is a list of items that a carrier must pick-up at the supplier's location for transport, in a single shipment to the customer, on a specific day. The sheet is identified by a specific reference number, called the shipment reference, which is created by the customer. This reference number is used to identify pick-up sheets, shipments, and payments. Usually, the shipment data lists the pick-up sheet requirements, but the required goods on the pick-up sheet are spread among different sales schedules.

Sales schedule requirements are grouped in pick-up sheets based on these characteristics:

- **Sold-to Business Partner**
- **Ship-to Business Partner**
- **Shipment Reference**
- **Carrier/LSP**
- **Start Date**
- **End Date**

These conditions are applicable for a pick-up sheet:

- Overdeliveries are not allowed.
- The contract that is linked to a sales schedule is used to determine if a sales schedule can include requirements for pick-up sheets.
- Pick-up sheets are regarded as firmly settled, therefore, the sheets cannot be automatically updated or modified. However, you can manually modify the unapproved pick-up sheets.

The pick-up sheet procedure includes these steps:

1 Specifying master data for pick-up sheets

You can use pick-up sheets for the sales contract to which the sales schedule is linked, if these check boxes are selected in the **Sales Contract Line Logistic Data (tdsls3102m000)** session:

- Referenced Schedule
- Use Shipment Reference
- Use Pick-up Sheet

2 Creating and updating sales releases

A pick-up sheet can be received or specified using these sessions:

- Sales Releases Overview (tdsls3512m000)

- Sales Release Lines - Pick-up Sheet (tdsls3109m000)
- Sales Release Line Details - Pick-up Sheet (tdsls3116m100)

3 Creating and updating pick-up sheets

Sales releases of the type **Pick-up Sheet** can be manually processed to referenced *sales schedules* of the type **Shipping Schedule** using the Process Sales Releases (tdsls3208m000) session, or can be automatically processed. This is based on the setting of the **Automatically Process Sales Schedule Releases** check box in the **Ship-to Business Partner by Site (tccom2111m000)**, **Ship-to Business Partner (tccom4111s000)**, or **Sold-to Business Partner (tccom4110s000)** session.

After sales schedules are created for pick-up sheets:

- The **Referenced Schedule** and **Linked to Pick-up Sheets** check boxes are selected for the sales schedule in the **Sales Schedules (tdsls3111m000)** session.
- Pick-up sheet header information is available in the Pick-up Sheets (tdsls3107m100) session, which contains business partner, carrier, and reference data.
- Pick-up sheet line information is available in the Pick-up Sheet (tdsls3107m200) session, which contains data of the item, quantity, and date. A pick-up sheet line refers to a sales schedule line. Double-click a pick-up sheet line to view the line data in the **Sales Schedule Lines (tdsls3107m000)** session.

When you receive an update of the schedule, the Schedules linked to Pick-up Sheets check box in the **Schedule Terms and Conditions (tctrm1131m000)** session is used to determine the process to update the schedule.

- If this check box is selected, a *sales schedule revision number* is created.
- If this check box is cleared, the sales schedule is updated. The sales schedule line updates are saved as revisions in the **Sales Release Line Details - Pick-up Sheet (tdsls3116m100)** session.

4 Approving pick-up sheets

To deliver the pick-up sheet line quantities, the pick-up sheets with the status **Created** must be approved. The pick-up sheets are automatically approved or can be manually approved using the Approve Pick-up Sheets (tdsls3211m200) session. This depends on the setting of the **Approve Referenced Sales Schedules** check box in the **Schedule Terms and Conditions (tctrm1131m000)** or **Sales Contract Line Logistic Data (tdsls3102m000)** sessions.

If the Use Contracts for Schedules check box is selected in the **Sales Schedule Parameters (tdsls0100s500)** session, a *planned warehouse order* is created when the pick-up sheet is approved.

Note: A pick-up sheet can be linked to multiple sales schedules and the related lines can include sales schedule line data of different sales schedules.

For more information, refer to:

- Approving sales schedules
- Planned warehouse orders

5 Releasing pick-up sheets to Warehousing

Approved pick-up sheets or planned warehouse orders for pick-up sheets are released to Warehousing. You can also manually release these sheets, using the Release Pick-up Sheets to Warehousing (tdsls3207m100) session. This depends on the setting of the **Release Referenced Sales Schedules to Order** check box in the **Schedule Terms and Conditions (tctrm1131m000)** session.

In Warehousing, you can convert the pick-up sheet quantities to a final transport order that is communicated to the carrier. Based on this transport order, the transport planning and routing is optimized and a copy of the pick-up sheet is created for the carrier.

You can also process the pick-up sheet, prepare the shipment, create the appropriate delivery documents, and transfer the goods to the staging zone. When the items are picked up for transport, the carrier verifies the quantities, customer item codes, and handling units of the staged goods and transfers the goods to the customer. Optionally, you can notify the customer of the dispatch of the goods.

If the goods can only be partially delivered, a *backorder* can be created.

For more information, refer to Sales schedules and Warehousing.

6 Receiving payments

Payment, which is triggered based on the receipt of the goods, is generally executed using *self-billing*. A payment notification is sent to you and the carrier.

For more information, refer to Self billing.

Based on the **Shipment Reference**, you can also release a pick-up sheet or a planned warehouse order for a pick-up sheet to Invoicing, using the **Release Sales Orders/Schedules to Invoicing (tdsls4247m000)** session.

For more information, refer to Sales schedules and Invoicing .

7 Processing sales schedules

In the Process Delivered Sales Schedules (tdsls3223m000) session, you can process sales schedules with the status **Invoiced**.

For more information, refer to Processing and deleting sales schedules.

Sales schedule revisions

Sales schedule revision numbers are used to identify the revision of the sales schedule. These revisions indicate the sales schedule updates that are sent by the business partner.

When the first sales schedule is created for a specific combination of the following fields, the value of one is assigned to the *sales schedule revision number*:

- **Sold-to Business Partner**
- **Ship-to Business Partner**
- **Item**
- **Sales Office**
- **Invoice-to Business Partner**
- **Pay-by Business Partner**
- **Schedule Type**
- **Referenced Schedule**
- **Contract**
- **Position**
- **Contract Office**
- **Customer Order**, if the Use Customer Order for Schedules check box is selected in the **Sales Schedule Parameters (tdsls0100s500)** session and the Action on Deviating Customer Order is set to **Block** in the **Sales Contract Lines (tdsls3501m000)** session
- **Customer Contract Reference**, if the Use Customer Contract Reference for Schedules is selected in the **Sales Schedule Parameters (tdsls0100s500)** session

When a new sales schedule is received for these fields, a sales schedule revision is created with revision number two, and so on.

For sequence shipping schedules, a new schedule revision is created only if all the release lines of a specific release have the same item, sales office, ship-to business partner, customer order number, and customer contract reference.

When the new sales schedule revision is approved, the previous sales schedule revision and its requirements are no longer valid. This sales schedule revision is replaced by the application. A sales schedule line that is linked to the old sales schedule revision can be set to the status **ReplacEd**, based on the schedule line's current status and the existence of a linked outbound order line.

Replacement allowed

If a sales schedule revision is replaced and a related sales schedule line has the status **Created**, **Adjusted**, or **Approved**, the sales schedule line's status is set to **ReplacEd**.

Note:

If a sales schedule line is already approved, the results of the approval process are reverted, if:

- The status of the schedule line is **Approved**.
- The status of the schedule line is **Order Generated** and the outbound process is not yet started for the schedule line.

Replacement not allowed

If a sales schedule revision is replaced and the status of the linked sales schedule line is **Goods Delivered**, **Released to Invoicing**, or **Invoiced**, you must finish the sales schedule procedure to ensure that the status of the sales schedule lines is set to **Processed**.

These schedule lines must be processed, based on the previous revision (because they are too far in the process), even though the current revision is inactive.

Replacement under restrictions

If a sales schedule line is released to Warehousing, the related outbound order line is used to determine if the sales schedule line can be replaced.

You can use the **Outbound Process** tab of the **Warehousing Order Types (whinh0110m000)** session, to specify the duration for which an outbound order line is allowed to be updated, canceled, or removed.

Sales schedule status

When a sales schedule is replaced, the sales schedule status is updated based on the status of the related sales schedule lines:

- If the status of all the sales schedule lines is not **Processed**, or **ReplacEd**, the status of the sales schedule is set to **ReplacIng in Process**.
- If the status of all the sales schedule lines is **Processed**, or **ReplacEd**, the status of the sales schedule is set to **ReplacEd**.

To decouple sales schedule revisions from warehouse orders, you can use *planned warehouse orders*. Planned warehouse orders handle the revisions of a sales schedule line and maintain the link between the sales schedule line (revision) and the actual warehouse order to which the planned warehouse order is released. For more information, refer to *Planned warehouse orders*.

You can delete old sales schedule revisions in the Delete Sales Schedule Revisions (tdsls3212m000) session.

You can print the differences between revisions of a sales schedule in the Print Sales Schedule Variances (tdsls3415m000) session.

Sales schedule line requirement type

A requirement type represents a requirement in time, used for scheduling.

On a sales schedule line, the following requirement types can be communicated:

- **Immediate**
These schedule requirements have a start date in the past at the time of creation. As a result, an underdelivery is applicable. These requirements must be shipped as soon as possible.
- **Firm**
These schedule requirements are handled as actual orders that can be shipped.
- **Planned**
These schedule requirement are sent to you for planning purposes only.

Schedule types and requirement types

The Use Contracts for Schedules check box in the **Sales Schedule Parameters (tdsls0100s500)** session determines from which session LN retrieves the data to determine the type of sales schedule and the requirements that can be received.

- **Use Contracts for Schedules** is cleared
Data is retrieved from the **Items - Sales Business Partner (tdisa0510m000)** session.
- **Use Contracts for Schedules** is selected
Data is retrieved from the **Sales Contract Line Logistic Data (tdsls3102m000)** session.

Items - Sales Business Partner (tdisa0510m000)

The **Requirement Type** is determined as follows:

Schedule Type	EDI Message	Requirement Type
Shipping Schedule	Shipping Schedule only	Firm OR Immediate
Material Release	Shipping Schedule OR Sequence Shipping Schedule	Planned
Material Release	Material Release	Depends on the Transaction Time Fence

Sales Contract Line Logistic Data (tdsls3102m000)

The **Requirement Type** is determined as follows:

Schedule Message Types					Schedule Type	Requirement Type
Use Material Release	Use Material Release for Firm Requirements	Use Shipping Schedule	Use Sequence Shipping Schedule	Use Pick-up Sheet		
yes	no	yes	yes	yes	Shipping Schedule Or Sequence Shipping Schedule	Firm Or Immediate
yes	no	yes	yes	yes	Material Release	Planned
yes	yes	not applicable	not applicable	not applicable	Material Release	Depends on the Transaction Time Fence
no	no	yes	not applicable	not applicable	Shipping Schedule	Firm Or Immediate
no	not applicable	no	yes	no	Sequence Shipping Schedule	Firm Or Immediate
no	no	not applicable	not applicable	yes	Shipping Schedule	Firm Or Immediate

Transaction Time Fence

If you only use material releases, the **Requirement Type** depends on the value of the **Transaction Time Fence** field.

- **All Lines**
The **Requirement Type** is **Firm**
- **Lines in the FAB Period**
If the sales schedule line's **Start Date** is before the FAB period's end date, the **Requirement Type** is **Firm**.
- If the sales schedule line's **Start Date** is after the FAB period's end date, the **Requirement Type** is **Planned**.
- **Lines in the Firm Period**
The **Requirement Type** is equal to the **Customer Requirement Type**.

Legend

- The **Transaction Time Fence** is specified in the **Items - Sales Business Partner (tdisa0510m000)** and **Sales Contract Line Logistic Data (tdsls3102m000)** sessions.
- The **EDI Message** is specified in the **Items - Sales Business Partner (tdisa0510m000)** session.
- The **Schedule Message Types** are specified in the **Sales Contract Line Logistic Data (tdsls3102m000)** session.
- The **Schedule Type** is specified in the **Sales Schedules (tdsls3111m000)** session.

- The **Customer Requirement Type** is specified in the **Sales Schedule Lines (tdsls3107m000)** session.
- The FAB period is the sales schedule's **Generation Date** as specified in the **Sales Schedules (tdsls3111m000)** session plus the number of days as specified in the **FAB Period** field of the **Items - Sales Business Partner (tdisa0510m000)** or **Sales Contract Line Logistic Data (tdsls3102m000)** sessions.

Zero required quantity for sales schedule lines

You can receive sales schedule lines with a required quantity of zero. The sales schedule line quantity can also be changed to zero when the sales schedule procedure is completed. When a sales schedule receives a required quantity of zero, an attempt to cancel the sales schedule line or the planned warehouse order is performed.

A sales schedule line can receive a required quantity of zero due to the following reasons:

- The sales schedule is adjusted. For more information, refer to Adjusting sales schedules.
- You manually reduce the required quantity to zero in the **Sales Schedule Lines (tdsls3107m000)** session.
- The processed *sales release* contains a quantity of zero for the schedule line.

It depends on the current status of the sales schedule line or the planned warehouse order if the sales schedule line or the *planned warehouse order* can be canceled.

Cancellation allowed

Sales schedule lines with the **Created**, **Adjusted**, or **Approved** status and planned warehouse orders with the **Planned** status can always be canceled.

Note:

If a sales schedule line is already approved in the approval process, the results of the approval process are undone if the schedule line:

- Has the **Approved** status.
- Has the **Order Generated** status and the outbound process is not yet started for the schedule line.

Cancellation not allowed

Sales schedule lines with the **Goods Delivered**, **Released to Invoicing**, or **Invoiced** status and planned warehouse orders with the **Finalized**, **Released to Invoicing**, or **Invoiced** status cannot be canceled. You must finish the sales schedule procedure until they receive the **Processed** status.

Cancellation under restrictions

If a sales schedule line and linked planned warehouse order are released to Warehousing, the related outbound order line determines whether the planned warehouse order/sales schedule line can be canceled.

Note: You can specify until when an outbound order line is allowed to be canceled and removed on the **Outbound Process** tab of the **Warehousing Order Types (whinh0110m000)** session.

Order Generated or Released to Warehousing statuses

The following apply to a sales schedule line with the **Order Generated** status or a planned warehouse order with the **Released to Warehousing** status:

- If the outbound order line is allowed to be canceled, the outbound order line is deleted and the planned warehouse order/sales schedule line gets the **Canceled** status.
- If the outbound order line is not allowed to be canceled, the outbound order line and the planned warehouse order are set to **Canceled** and the sales schedule line gets the **Canceled in Process** status.
- If the outbound order line that is set to **Canceled** gets the **Shipped** status, the sales schedule line receives the **Canceled** status.

Partially Shipped or Partially Delivered statuses

The following apply to a sales schedule line with the **Partially Shipped** status or a planned warehouse order with the **Partially Delivered** status:

- If the outbound order line for the remaining quantity is allowed to be removed, the planned warehouse order receives the **Finalized** status and the sales schedule line receives the **Goods Delivered** status.
- If the outbound order line for the remaining quantity is not allowed to be removed, the outbound order line is set to **Canceled** and the sales schedule line keeps the **Partially Shipped** status. When the **Canceled** outbound order line receives the **Shipped** status, the sales schedule line receives the **Goods Delivered** status.
- The canceled part of the planned warehouse order quantity is updated on the planned warehouse order as the **Canceled Quantity**. Sales schedule lines linked to this planned warehouse order receive the **Goods Delivered** status.
- Sales schedule lines that are linked to a canceled planned warehouse order, have cancellation history records. The sum of the canceled quantities of these history records is equal to the canceled quantity of the linked planned warehouse order.

Sales schedule cumulatives and authorizations

Sales schedule authorizations

Sales schedule items are shipped based on the *requirement type*. The **Firm** requirement type, however, can deviate from the earlier received **Planned** requirement type.

If you use authorizations, your sold-to business partners give you permission to fabricate goods or to buy raw materials for a certain quantity level before communicating the **Firm** requirement type. By using this process, sold-to business partners must pay for the fabrication and/or raw materials regardless of whether the goods are called-off.

Several types of authorizations are available:

- FAB authorization
The valid authorization to start the production for a quantity of items required on a sales schedule.
- High FAB authorization

The highest FAB authorization that you received from your business partner for a specific sales schedule, counted from the latest CUM reset date on. Your business partner must pay for this quantity of produced but not yet shipped items.

- RAW authorization

The valid authorization to buy raw material that is needed to produce a quantity of items that is required on a sales schedule.

- High RAW authorization

The highest RAW authorization that you received from your business partner for a specific sales schedule, counted from the latest CUM reset date on. Your business partner must pay for the raw materials that you bought for this quantity of items.

Note:

- In Sales, LN does not calculate any FAB or RAW authorization values, because you receive the authorizations from your business partner.
- FAB and RAW authorizations are only communicated for *material releases*.
- The High FAB authorization and High RAW authorization are not communicated by your sold-to business partner. LN calculates these values by searching for the highest sent FAB/RAW authorizations.

Receiving authorizations

You receive the FAB/RAW authorizations for a sales schedule from your sold-to business partner. So, the FAB/RAW authorizations that you receive in the **Sales Schedules (tdsls3111m000)** session, reflect the FAB/RAW authorizations that are linked to your business partner's purchase release lines. If the sales schedule is approved, LN files the received FAB/RAW authorizations in the **FAB/RAW Authorizations (tdsls3134m000)** session.

For more information on how your business partner determines the FAB/RAW authorizations, if your business partner uses LN, refer to Purchase schedule authorizations.

Resetting authorizations

It depends on the value of the Synchronize Cums check box in the **Schedule Terms and Conditions (tctrm1131m000)** how and when the authorizations are reset.

For more information, refer to Resetting sales schedule authorizations.

Resetting high FAB and high RAW authorizations

How the high FAB authorizations and high RAW authorizations are reset, is based on the setting of the **Authorizations to be** parameter in the **Items - Sales Business Partner (tdisa0510m000)** and **Sales Contract Line Logistic Data (tdsls3102m000)** sessions.

For more information, refer to Resetting high FAB and high RAW sales schedule authorizations.

Sales schedule cumulatives

Cumulatives (CUMs) are the year-to-date totals for quantities shipped, received, and invoiced. You can use cumulatives to track if the sales schedule is ahead or behind schedule compared to the demand.

The following types of sales schedule cumulatives are available:

- **Shipped cumulatives**
The total cumulated quantity that you shipped for a specific sales schedule. You can view the shipped CUMs in the **Shipped CUM (tdsls3532m000)** session and in the **Sales Schedules (tdsls3111m000)** session.
- **Received cumulatives**
The total cumulated quantity that your ship-to business partner received for a specific sales schedule. You can view the received CUMs in the **Shipped CUM (tdsls3532m000)** session, the **Sales Schedules (tdsls3111m000)** session, and in the **FAB/RAW Authorizations (tdsls3134m000)** session.
- **Invoiced cumulatives**
The total cumulated quantity that you invoiced for a specific sales schedule. You can view the invoiced CUMs in the **Invoiced CUM (tdsls3533m000)** session and in the **Sales Schedules (tdsls3111m000)** session.

Note:

If the sales schedule is based on a sales contract with a linked terms and conditions agreement, in the **Schedule Terms and Conditions (tctrm1131m000)** session:

- Use the Shipped CUM update field to define when the shipped CUMs are updated in the Shipped CUM (tdsls3532m000) session.
- Use the Last Shipment ID determination field to define how the last *shipment* is determined for calculating *received cumulatives*.

Synchronizing schedule cumulatives

- **Based on cumulative model**
If both customers and suppliers use LN to communicate schedule requirements, shipped cumulatives are updated by you. Cumulative data is synchronized based on an order based or receipt based cumulative model. For more information, refer to Synchronizing CUMs based on cumulative model.
- **Based on external component data**
If an external component communicates schedule requirements to LN, shipped cumulatives can be updated by the external component. In this case, cumulatives are synchronized with the cumulative data received from the external component. For more information, refer to Synchronizing CUMs based on external component data.

Using sales schedule cumulatives

In the sales schedule procedure, cumulatives are used:

- To keep track of total cumulated quantities.
- To check and adjust the sales schedules for under-delivery and over-delivery. For more information, refer to Adjusting sales schedules.
- To monitor whether your business partner's received CUM matches with your shipped CUM. If not, disputes are generated that must be solved. For more information, refer to Reconciling sales schedules.

Note:

- Referenced sales schedules, material releases, pick-up sheets, and delivery contracts are not checked or adjusted for under-delivery or over-delivery.

- If you synchronize sales schedule cumulatives based on external component data, you can still execute the adjustment functionality. However, this is not logical, because schedule adjustment is probably also handled by the external component.
- If you synchronize CUMs based on external component data, the sales schedule reconciliation functionality is not applicable.

Synchronizing CUMs based on cumulative model

If both customers and suppliers use LN to communicate schedule requirements, cumulatives are synchronized based on an order based or receipt based cumulative model, which you can define in the CUM Model used field of the **Items - Sales Business Partner (tdisa0510m000)** and/or the **Sales Contract Line Logistic Data (tdsls3102m000)** session.

For more information on how to use these models, refer to Adjusting sales schedules.

Resetting cumulatives

Over time, the cumulatives can be incremented to very high values. To reduce these values, you can reset the cumulatives in the **Reset Cumulatives (tdsls3230m000)** session. Although this reset is usually performed at the end of the year, the CUMs cannot be reset exactly when the year is changing. As a result, updates can be stored in the cumulative sessions after the reset date. By calculating a reset quantity, these values are also included in the reset process.

To reset the cumulatives successfully, the following conditions must be fulfilled:

- Suppliers and customers must use the same *CUM reset date* when resetting the cumulatives in the **Reset Cumulatives (tdsls3230m000)** and **Reset Cumulatives (tdpur3230m000)** sessions.
- Resetting can only take place when the releases sent by the customer, are received and approved by the supplier. If not, suppliers cannot approve releases that are processed after the reset date, because the reset dates are different.
- Suppliers must not update incoming releases or manually create new releases, because resetting can then result in wrong quantities.

Note:

- You cannot reset the sales schedule cumulatives for the sales schedule if a reconciliation record exists with the **Dispute** status and a **Transaction Date** before the CUM reset date. You can view sales schedule reconciliation records in the **Sales Schedule Reconciliation (tdsls3131m000)** session.
- The cumulatives that are stored in the **Sales Schedules (tdsls3111m000)** session for a specific sales schedule revision, are not updated during the reset process. They are kept as history information.

Calculating the reset quantity

If you reset cumulatives in the **Reset Cumulatives (tdsls3230m000)** session, LN first determines the reset quantity.

To calculate the reset quantity:

- 1 LN retrieves the reset quantity from the last CUM record prior to the **CUM Reset Date** that you specified in the **Reset Cumulatives (tdsls3230m000)** session. Which quantity is the reset quantity depends on the **CUM Model used**.

If the **CUM Model used** is:

- **Order Based**, the **Prior Required CUM** is the reset quantity.
- **Receipt Based**, the **Received CUM** is the reset quantity.

2 LN creates new cumulative records.

LN creates a new:

- Shipped CUM record in the **Shipped CUM (tdsls3532m000)** session.
- Invoiced CUM record in the **Invoiced CUM (tdsls3533m000)** session.

For the new CUM records:

- The **Cumulative Reset Date** is equal to the **CUM Reset Date** that you specified in the **Reset Cumulatives (tdsls3230m000)** session.
- The **Status** is **Reset**.

Resetting the shipped CUM

For a new shipped CUM record, LN decreases the following quantities with the reset quantity:

- **Cumulative Shipped Quantity**.
- **Received CUM**.

If already shipped CUM records exist with transaction dates later than the **Cumulative Reset Date**, LN copies these records with the following adjustments:

- The **Cumulative Shipped Quantity** and **Received CUM** are also decreased with the reset quantity.
- The old **Cumulative Reset Date** is replaced with the new **Cumulative Reset Date**.

Resetting the invoiced CUM

In case of a new invoiced CUM record, LN decreases the **Cumulative Invoiced Quantity** with the reset quantity.

If already invoiced CUM records exist with invoice dates later than the **Cumulative Reset Date**, LN copies these records with the following adjustments:

- The **Cumulative Invoiced Quantity** is also decreased with the reset quantity.
- The old **Cumulative Reset Date** is replaced with the new **Cumulative Reset Date**.

Example 1 - Resetting the cumulatives for an **Order Based CUM model**

- Reset date = start week 3
- The schedule lines are generated before the reset takes place
- Schedule line 2 is received in week 3
- Schedule line 3 is received in week 5

Week	Line 1	Prior required CUM before re-set	Line 2	Prior required CUM before re-set	Line 3	Prior required CUM before re-set	Prior required CUM after reset
1	20	20	-	20	-	20	20
2	20	40	-	40	-	40	40

Week	Line 1	Prior required CUM before re-set	Line 2	Prior required CUM before re-set	Line 3	Prior required CUM before re-set	Prior required CUM after reset
3	20	60	5	45	-	45	5
4	20	80	5	50	-	50	10
5	20	100	5	55	20	70	30
6	20	120	55	110	5	75	35
7	-	-	5	115	5	80	40
8	-	-	5	120	5	85	45
9	-	-	-	-	5	90	50
10	-	-	-	-	5	95	55
TOTALS	CUM line 1	CUM line 2	CUM line 3	CUMs after re-set			
Start CUM	0	40	50	10			

The reset date starts in week 3. Because of the **Order Based CUM** model, resetting is carried out based on the prior required cumulatives. At the end of week 2, the reset quantity is 40. As a result, all CUMs are updated by -40 from the CUM reset date (week 3) on.

Example 2 - Resetting the cumulatives for a Receipt Based CUM model

Take the same data from the previous example, but also take into consideration the following data:

Week	Received qty.	Received CUM before re-set	Received CUM after re-set
1	10	10	10
2	25	35	35
3	20	55	20
4	-	55	20
5	5	60	25

The reset date starts in week 3. Because of the **Receipt Based CUM** model, resetting is done based on the received cumulatives. At the end of week 2, the reset quantity is 35. As a result, all CUMs are updated by -35 from the CUM reset date (week 3) on.

The totals from example 1 would then arrive at:

TOTALS	CUM line 1	CUM line 2	CUM line 3	CUMs after reset
Start CUM	0	40	50	15

Synchronizing CUMs based on external component data

If an external component communicates schedule requirements to LN and you want the cumulatives to be synchronized and reset based on the cumulative data received from the external component, select the Synchronize Cums check box in the **Schedule Terms and Conditions (tctrm1131m000)** session.

Comparing and synchronizing cumulative data

If you agreed to synchronize CUMs, the external component provides the **Cumulative Shipped Quantity** and **Last Shipment** when sending a new sales release line in the **Sales Release Lines (tdsls3508m000)** session. When the sales release is processed into a sales schedule (revision), your shipped cumulatives are compared and synchronized with the shipped cumulatives received from the external component.

The cumulative data is compared based on these fields:

- **Cumulative Shipped Quantity**
- **Last Shipment**
- **Schedule**

Note:

- If more than one shipped cumulative record is found with the same shipment number, the shipped CUM record with the latest **Transaction Date** is used for comparison.
- If no shipped cumulative record can be found for the sales release line's **Last Shipment**, LN warns that the cumulatives will not be synchronized, but that you can continue processing the sales release.

Synchronizing shipped cumulatives

After a shipped cumulative record is found, the following can be applicable:

- The sales release line's **Cumulative Shipped Quantity** is equal to your **Cumulative Shipped Quantity**. Therefore, the shipped cumulative record is set to **Matched** in the **Shipped CUM (tdsls3532m000)** session. All preceding records with the **Created** status are updated to **Matched (no feedback)**.
- The sales release line's **Cumulative Shipped Quantity** is higher or lower than your **Cumulative Shipped Quantity**. Therefore, your shipped CUM is adjusted with a correction value to equal the external component's shipped CUM. This shipped cumulative record receives the **Synchronize** status. All preceding records with the **Created** status are updated to **Matched**.

Example

Sales Release Lines (tdsls3508m000)				Shipped CUM (tdsls3532m000)					
Shipped CUM	Schedule	Shipment	Shipped CUM	Schedule	Shipment	Transaction date	Status	Shipped quantity	New shipped CUM
-	DJ0001	-	10	DJ0001	XXX-1	1 April	Matched	10	10
20	DJ0001	YYY-2	15	DJ0001	YYY-2	1 May	Matched	5	15
-	DJ0001	-	-	DJ0001	YYY-2	Current date	Synchronize	5	20
-	DJ0001	-	25	DJ0001	ZZZ-3	1 June	Created	10	30
-	DJ0001	-	50	DJ0001	VVV-4	1 July	Created	25	55

For the cumulative record with the **Synchronize** status, the following is applicable:

- Correction value = **Sales Release Lines (tdsls3508m000)** session's shipped CUM – **Shipped CUM (tdsls3532m000)** session's shipped CUM.
- Shipped quantity = correction value.
- New shipped CUM = old shipped CUM + correction value.

Resetting cumulatives

After a shipped cumulative record is found, the **Customer CUMs Reset Date** in the **Sales Release Lines (tdsls3508m000)** session can differ from the **Cumulative Reset Date** in the **Shipped CUM (tdsls3532m000)** session.

The following can be applicable:

- The sales release line's **Customer CUMs Reset Date** is earlier than your **Cumulative Reset Date**. LN warns that the cumulatives will not be reset, but that you can continue processing the sales release.
- The sales release line's **Customer CUMs Reset Date** is later than your **Cumulative Reset Date**.

In this case, sales schedule cumulatives are reset in the following sessions:

- **Shipped CUM (tdsls3532m000)**
- **Invoiced CUM (tdsls3533m000)**
- **FAB/RAW Authorizations (tdsls3134m000)**

These cumulative records receive the **Reset** status.

Note:

- Based on the **Transaction Date** in the **Shipped CUM (tdsls3532m000)** session, LN determines the applicable invoiced cumulative record and authorization record.
- You cannot manually reset cumulatives in the **Reset Cumulatives (tdsls3230m000)** session.

Calculating the reset quantity

Before cumulatives can be reset, a reset quantity must be calculated.

This quantity is calculated as follows:

Cumulative Shipped Quantity from **Shipped CUM (tdsls3532m000)** - **Cumulative Shipped Quantity** from **Sales Release Lines (tdsls3508m000)**

Example

Sales Release Lines (tdsls3508m000)

Schedule	YYYYY1
Last Shipment	XXXXX1
Shipped CUM	80
Customer Reset Date	10/10/10

The current cumulatives:

Shipped CUM (tdsls3532m000)		Invoiced CUM (tdsls3533m000)		FAB/RAW Authorizations (tdsls3134m000)	
Schedule	YYYYY1	Schedule	YYYYY1	Schedule	YYYYY1
Last Shipment	XXXXX1	-	-	FAB Authorization	100
Shipped CUM	100	Invoiced CUM	100	RAW Authorization	100
Customer Reset Date	9/10/10	Customer Reset Date	9/10/10	Customer Reset Date	9/10/10
Transaction Date	15/11/10	Transaction Date	15/11/10	Release Date	15/11/10

The new cumulatives (after processing the sales release):

Shipped CUM (tdsls3532m000)		Invoiced CUM (tdsls3533m000)		FAB/RAW Authorizations (tdsls3134m000)	
Schedule	YYYYY1	Schedule	YYYYY1	Schedule	YYYYY1
Last Shipment	-	-	-	-	-
Shipped Quantity	-20	Invoiced Quantity	-20	FAB Authorization	80
Shipped CUM	80	Invoiced CUM	80	RAW Authorization	80
Customer Reset Date	10/10/10	Customer Reset Date	10/10/10	Customer Reset Date	10/10/10
Transaction Date	0	Transaction Date	0	Transaction Date	0
Status	Reset	Status	Reset	-	-

Adjusting sales schedules

Before a non-referenced sales schedule is approved, you can check the sales schedule for underdelivery and overdelivery.

To adjust the incoming sales schedule requirements, execute one of the following:

- Run the Adjust Sales Schedules (tdsls3210m000) session.
- Run the Approve Sales Schedules (tdsls3211m000) session with the **Adjust** check box selected.

Note: If the sales schedule is based on a sales contract with a linked *terms and conditions agreement* and if, in the **Schedule Terms and Conditions (tctrm1131m000)** session, the **Activity Adjust Sales Schedules Applicable** and **Adjust Sales Schedules** check boxes are selected for the terms and conditions agreement, sales schedule adjustment is automatically executed.

The calculation that takes place to identify an underdelivery or an overdelivery depends on the CUM model that you use. This CUM model is specified in the CUM Model used field of the **Items - Sales Business Partner (tdisa0510m000)** and/or **Sales Contract Line Logistic Data (tdsls3102m000)** session.

The following CUM models are available:

- **Order Based**
- **Receipt Based**

Note: LN can only calculate an overdelivery or underdelivery if the **Cumulative Reset Date** is equal for all the sales schedule's cumulatives.

Order Based

If you have agreed with your business partner to use an **Order Based** CUM model, your business partner provides the **Prior Required CUM** when sending a new sales schedule requirement. Each time your business partner sends requirements, a new *sales schedule revision number* is created.

To determine an overdelivery or underdelivery for an **Order Based** CUM model, LN carries out the following calculation:

$$\text{Total Adjustment Quantity} = \text{Cumulative Shipped Quantity} - \text{prior required CUM.}$$

Note: You can view the **Cumulative Shipped Quantity** and the **Prior Required CUM** in the **Sales Schedules (tdsls3111m000)** session.

If the result of this calculation is negative, you have shipped less than your business partner required. As a result, LN creates a new sales schedule line for the total adjustment quantity. The **Requirement Type** of this sales schedule line is **Immediate**.

If the result of this calculation is positive, you have shipped more than your business partner required. Therefore, LN decreases the required quantity of the next sales schedule line with the total adjustment quantity. If the sales schedule line's required quantity is decreased, the sales schedule line receives the **Adjusted** status. If the total adjustment quantity is equal to or higher than the required quantity of the next sales schedule line, LN cancels this sales schedule line, which therefore gets the **Canceled** status. LN keeps on canceling sales schedule lines and adjusting sales schedule line requirements until the total adjustment quantity is balanced. For more information on what happens with sales schedule lines that get a zero required quantity, refer to Zero required quantity for sales schedule lines.

Note: If the result of the calculation is positive, the result is first subtracted from overdelivered lines (if present) and then from not yet delivered lines.

Example

Next schedule issue date in Purchase Control: 18-09

Date	17-09	18-09	19-09	20-09	21-09
Line Number	1	-	-	2	3
Ordered	10	-	-	10	10
Received	10	-	-	10	0
Still needed	-	-	-	-	10

Because line number two is already received before the next schedule issue date, the quantity of 10 is put into inventory. Suppose the demand of 10 on 20-09 changes into a demand of 20 on 19-09, Enterprise Planning uses the 10 from inventory and adds another line with another 10:

Date	17-09	18-09	19-09	20-09	21-09
Line Number	1	-	4	2	3
Ordered	10	-	10	10	10
Received	10	-	0	10	0
Still needed	-	-	10	-	10

When Purchase Control communicates the quantities to Sales Control, the schedule line quantities that are delivered on or after the next issue date, and are therefore considered an overdelivery, are communicated in one line on the schedule issue date:

Date	17-09	18-09	19-09	20-09	21-09
Ordered	-	10	10	-	10

If in Sales Control, the total shipped quantity is 20, LN carries out the following calculation:

$$\text{Total shipped CUM (20)} - \text{Prior required CUM (10)} = 10.$$

Sales Control adjusts the overdelivery as follows:

Date	17-09	18-09	19-09	20-09	21-09
Ordered	-	-	10	-	10

The required quantity of the first sales schedule line is adjusted, which was the delivered line from Purchase Control.

Receipt Based

If you have agreed with your business partner to use a **Receipt Based** CUM model, your business partner provides the **Received CUM** when sending a new requirement on the sales schedule. The **Received CUM** contains the sum of all quantities that your business partner previously received on the sales schedule. Each time your business partner sends requirements, a new sales schedule revision number is created.

To be able to determine an overdelivery or underdelivery for a **Receipt Based** CUM model, LN carries out the following calculation:

$$\text{Total Adjustment Quantity} = \text{Cumulative Shipped Quantity} - \text{Received CUM}.$$

Note: You can view the **Cumulative Shipped Quantity** and the **Received CUM** in the **Sales Schedules (tdsls3111m000)** session.

If the result of this calculation is positive, you have shipped more than your business partner received. As a result, LN assumes that the difference between the **Cumulative Shipped Quantity** and the **Received CUM** is in transit. Therefore, LN decreases the required quantity of the next sales schedule line with the total adjustment quantity. If the sales schedule line's required quantity is decreased, the sales schedule line receives the **Adjusted** status. If the total adjustment quantity is equal to or higher than the required quantity of the next sales schedule line, LN cancels this sales schedule line, which therefore gets the **Canceled** status. LN keeps on canceling sales schedule lines and adjusting sales schedule line requirements until the total adjustment quantity is balanced. For more information on what happens with sales schedule lines that get a zero required quantity, refer to Zero required quantity for sales schedule lines.

If the result of this calculation is negative, you have shipped less than your business partner received. In this case, LN does not adjust sales schedule lines, but adds a warning message on the report. The reason for this is that in a **Receipt Based** CUM model, your business partner is responsible for solving the difference (see also: Purchase schedule cumulatives). In this case, you can decide to create a **Correction** record in the **Sales Schedule Invoice Lines (tdsls3140m200)** session. For more information on invoice corrections, refer to Sales schedules and Invoicing .

After LN has carried out the adjustment process and the adjusted and newly created sales schedule lines are not yet approved, you can approve them in the **Approve Sales Schedules (tdsls3211m000)** session.

Approving sales schedules

Sales schedules with the **Created** or **Adjusted** status must be approved before they can be processed. After approval, the sales schedule has the **Approved** status. It depends on the type of schedule how you can approve sales schedules.

Approving referenced schedules

If the sales schedule is a referenced schedule, the sales schedule line can be automatically or manually approved.

Automatic approval

Select the **Approve Referenced Sales Schedules** check box in the following sessions:

1 Schedule Terms and Conditions (tctrm1131m000)

This session is checked if the sales schedule is based on a sales contract with a linked *terms and conditions agreement*.

2 Sales Contract Line Logistic Data (tdsls3102m000)

This session is checked if the sales schedule is based on a *sales contract*.

3 Items - Sales Business Partner (tdisa0510m000)

This session is checked if the sales schedule is based on item and sales business partner information.

Note:

- The Use Contracts for Schedules check box in the **Sales Schedule Parameters (tdsls0100s500)** session determines whether the sales schedule must be linked to a sales contract.
- LN immediately approves each referenced sales schedule line separately when it is created.

Manual approval

If the **Approve Referenced Sales Schedules** check box is cleared, you can approve a referenced sales schedule:

- By sales schedule header, in the **Approve Sales Schedules (tdsls3211m000)** session, or from the *appropriate* menu of the **Sales Schedules (tdsls3111m000)** session.
- By *pick-up sheet*, in the **Approve Pick-up Sheets (tdsls3211m200)** session, or from the *appropriate* menu of the **Pick-up Sheets (tdsls3107m100)** session.
- By sales schedule line, from the *appropriate* menu of the **Sales Schedule Lines (tdsls3107m000)** session. In this case, you can approve a referenced schedule, reference by reference.

For more information on referenced sales schedules, refer to Referenced sales schedules.

Approving nonreferenced schedules

If the sales schedule is a nonreferenced schedule, the sales schedule line can be automatically or manually approved.

- Automatic approval
If the sales schedule is based on a sales contract with a linked *terms and conditions agreement* and if, in the **Schedule Terms and Conditions (tctrm1131m000)** session, the **Approve Non-referenced Sales Schedules** check box is selected for the terms and conditions agreement, sales schedule approval is automatically executed.
- Manual approval
By sales schedule header, in the **Approve Sales Schedules (tdsls3211m000)** session.
- From the *appropriate* menu of the **Sales Schedules (tdsls3111m000)** session.

For nonreferenced sales schedules, during the approval process:

- You can optionally check and adjust the sales schedules for underdelivery and overdelivery.
- Sales schedules can be reconciled. Reconciling means checking whether your business partner's **Received CUM** matches with your **Cumulative Shipped Quantity**. If the CUMs do not match, disputes are generated that must be solved.

For more information on:

- Adjusting sales schedules, refer to Adjusting sales schedules.
- Reconciling sales schedules, refer to Reconciling sales schedules.

Approval process

The requirement on the sales schedule line determines the actions LN takes when you approve a sales schedule.

Immediate or Firm If you approve a sales schedule line and the **Requirement Type** is **Immediate or Firm**:

- LN creates planned inventory transactions in the **Planned Inventory Transactions (whinp1500m000)** session.
- LN updates the *available-to-promise* in the **Item Master Plan (cprmp2101m000)** session. For more information on updating the ATP, refer to Sales schedules and Enterprise Planning.
- And the Use Contracts for Schedules check box is selected in the **Sales Schedule Parameters (tdsls0100s500)** session, a *planned warehouse order* is automatically generated or updated. For more information, refer to Planned warehouse orders.
- And no price is entered in the **Sales Schedule Lines (tdsls3107m000)** session, LN searches for a sales contract to be linked to the sales schedule line. If an **Active normal contract** is available for the item, sold-to BP, ship-to BP, and sales office combination, LN links this sales contract to the sales schedule line and uses the sales contract prices and discounts for the sales schedule. If no sales contract can be linked, LN uses the prices and discounts as specified in Pricing. To retrieve the correct price, LN uses the **Start Date** from the **Sales Schedule Lines (tdsls3107m000)** session. If no price is specified in Pricing, LN retrieves the price from the **Items - Sales (tdisa0501m000)** session.
- LN updates the sales contract line's **Called Quantity**, if a sales contract is linked to the sales schedule line.
- LN creates history for the sales schedule and sales schedule lines, which you can view in the **Sales Order/Schedule History (tdsls5505m000)** session.
- LN updates Quality on what is expected to be inspected.
- And a sales schedule reconciliation record with the **Dispute** status exists for that sales schedule in the **Sales Schedule Reconciliation (tdsls3131m000)** session, LN prints a warning message on the approval report. For more information on handling shipped CUM records with the **Dispute** status, refer to Reconciling sales schedules.
- LN updates the business partner's *open balance*, which you can view in the **Sales Schedule Lines (tdsls3107m000)** session.

Planned If you approve a sales schedule line and the **Requirement Type** is **Planned**:

- LN updates the *available-to-promise* in the **Item Master Plan (cprmp2101m000)** session. For more information on updating the ATP, refer to Sales schedules and Enterprise Planning.
- LN updates the **Unconfirmed Customer Orders** quantity in the **Item Master Plan (cprmp2101m000)** session.
- LN creates FAB/RAW authorizations in the **FAB/RAW Authorizations (tdsls3134m000)** session.
- And a sales schedule reconciliation record with the **Dispute** status exists for that sales schedule in the **Sales Schedule Reconciliation (tdsls3131m000)** session, LN prints a warning message on the approval report.

Reconciling sales schedules

Material releases and shipping schedules with non-referenced items can be reconciled, which means that your business partner's **Received CUM** is matched with your **Cumulative Shipped Quantity**. If the *cumulatives (CUMs)* do not match, disputes are generated that you must resolve.

To insert reconciliation records

When you confirm a shipment for a sales schedule, LN creates a sales schedule reconciliation record in the Sales Schedule Reconciliation (tdsls3131m000) session with the following information:

- The date on which the items are shipped.
- The number of the shipment with which the goods are shipped.
- The quantity that you shipped with that specific shipment.
- The last quantity that is received for the sales schedule.
- The total cumulated quantity that you already shipped for the sales schedule.

For each shipment, one reconciliation record is created with the **Created** status.

When you approve a sales schedule, LN:

- 1 Inserts the number of the last shipment that your business partner received for the sales schedule in the **Sales Schedule Reconciliation (tdsls3131m000)** session.
- 2 Inserts the last quantity that your business partner received for the sales schedule in the **Sales Schedule Reconciliation (tdsls3131m000)** session.
- 3 Calculates the new **Received CUM** by adding the **Last Receipt Quantity** to the **Received CUM** of the concerned and next reconciliation records.
- 4 Compares the business partner's **Received CUM** with your **Cumulative Shipped Quantity**. If these CUMs are equal, the reconciliation record receives the **Matched** status. If these CUMs are unequal, the reconciliation record receives the **Dispute** status.

Note: When you approve a sales schedule for which a reconciliation record with the **Dispute** status exists, a warning message is printed on the approval report. For more information on approving sales schedules, refer to Approving sales schedules.

Reconciliation statuses

A reconciliation record can have the following statuses:

- **Created**
The sales schedule reconciliation record is created and you have not yet received your business partner's received CUM and last receipt quantity for the concerned shipment.
- **Matched**
You received your business partner's received CUM and last receipt quantity for the concerned shipment and these quantities are equal to your shipped CUM and shipped quantity.
- The shipped CUM and *CUM reset date* that you received from an external component are equal to your shipped CUM and CUM reset date.
- If a shipped cumulative record has the **Synchronize** status, the previous record is set to **Matched**.
- **Dispute**

You received your business partner's received CUM and last receipt quantity for the concerned shipment and these quantities are unequal to your shipped CUM and shipped quantity.

- **Reconciled**

You discussed the difference between your business partner's received CUM and your shipped CUM, and as a result you have adjusted the received CUM to equal the shipped CUM.

- **Adjusted**

You discussed the difference between your business partner's received CUM and your shipped CUM, and as a result you have adjusted the shipped CUM to equal the received CUM.

- **Adjusted and Reconciled**

You discussed the difference between your business partner's received CUM and your shipped CUM, and as a result you have adjusted the shipped CUM and the received CUM.

- **Matched (forced)**

The received CUM and last receipt quantity that you received from your business partner for the concerned shipment are unequal to your shipped CUM and shipped quantity, but a later entry has already received the status **Matched**.

- If a sales schedule reconciliation record has the status **Dispute**, and its shipped CUM is updated as a result of adjusting previous records with the **Dispute** status, the current record is set to **Matched (forced)** if, after correction, quantities match.

- **Matched (no feedback)**

You have not yet received your business partner's received CUM and last receipt quantity for the concerned shipment, but a later entry has already received the status **Matched** or **Reconciled**. The received CUM and last receipt quantity remain zero.

- You have not yet received an external component's shipped CUM for the concerned shipment, but a later entry has already received the status **Matched**.

- **Synchronize**

The shipped CUM that you received from an external component is unequal to your shipped CUM, and as a result your shipped CUM is adjusted with a correction value to equal the external component's shipped CUM.

- **Reset**

The sales schedule cumulative record or the sales schedule authorization record are reset in the **Reset Cumulatives (tdsls3230m000)** session.

- The *CUM reset date* that you received from an external component is later than your CUM reset date, and as a result the sales schedule cumulative record or sales schedule authorization record are reset.

To solve disputes

You can use the **Sales Schedule Reconciliation (tdsls3131m000)** session to solve disputes between your shipped cumulatives and your sold-to business partner's received cumulatives for a specific sales schedule. Only if a reconciliation record has the **Dispute** status, you can adjust the record.

To handle sales schedule reconciliation records with the **Dispute** status, select one of the following on the *appropriate menu* of the **Sales Schedule Reconciliation (tdsls3131m000)** session:

- **Reconcile Received CUMs**

LN adjusts the **Received CUM** to equal the **Cumulative Shipped Quantity**. The reconciliation record gets the **Reconciled** status.

- **Adjust Shipped CUMs**

LN adjusts the **Cumulative Shipped Quantity** to equal the **Received CUM**. The sales schedule reconciliation record gets the **Adjusted** status.

- **Adjust and Reconcile**

The **Enter new CUMs (tdsls3131s000)** session starts in which you can specify the quantity that must replace the current **Received CUM** and **Cumulative Shipped Quantity**. The sales schedule reconciliation record gets the **Adjusted and Reconciled** status.

Note: If a record obtains the **Dispute** status because the quantity shipped is more than the quantity that you reported shipped, you must record an extra quantity shipped in Warehousing instead of choosing **Adjust Shipped CUMs**, or **Adjust and Reconcile**. The reason for this is that if you adjust the shipped CUM, no invoice is raised for the additionally shipped goods.

When the dispute is solved:

- All previous records with the **Dispute** status receive the **Matched (forced)** status. Previous records with the **Created** status receive the **Matched (no feedback)** status.
- LN adjusts the **Cumulative Shipped Quantity** of the following records according to the adjustment. The **Received CUM** of successive records is not updated.
- For records with the **Adjusted** or **Adjusted and Reconciled** status, LN redetermines the status of the following records based on the new **Cumulative Shipped Quantity**. If, after adjustment, the **Cumulative Shipped Quantity** of a record with the **Dispute** status turns out to be correct, the sales schedule reconciliation record's status changes from **Dispute** into **Matched (forced)**.
- And you have chosen to adjust the received CUM, your sold-to business partner must also adjust the received CUM. For invoiced purchase schedule lines, the received CUM can be updated in the Update Received CUMs (tdpur3432m000) session. If the received CUM is not updated on the purchase side as well, each time the purchase schedule is sent, it will cause a dispute.
- The shipped CUM records in the **Shipped CUM (tdsls3532m000)** session are updated according to the adjustments you made in the **Sales Schedule Reconciliation (tdsls3131m000)** session.

Loss of inventory

If as a result of the discussion with your business partner on a reconciliation record with the **Dispute** status is decided to adjust the **Cumulative Shipped Quantity**, you can also agree with your business partner on who will pay for the loss of inventory.

The following possibilities exist:

- You pay for the loss of inventory. In this case, you must create a **Correction** record in the **Sales Schedule Invoice Lines (tdsls3140m200)** session. This will result in a credit invoice to your business partner.
- Your business partner pays for the loss of inventory. In this case, you must not create a **Correction** record in the **Sales Schedule Invoice Lines (tdsls3140m200)** session.

Note: You can also check whether you must create an invoice correction in the **Sales Schedule Invoice Lines (tdsls3140m200)** session by comparing the **Cumulative Invoiced Quantity** from the **Invoiced CUM (tdsls3533m000)** session with the **Received CUM** after reconciliation. As a result, you can view whether you invoiced your customer too much or too little compared to the receipts.

For more information on shipment corrections and sales schedule invoices, refer to Sales schedules and Invoicing .

Sales schedules and Enterprise Planning

When a sales schedule is approved, planned requirements are calculated and planned supply is generated in Enterprise Planning based on the sales schedule's planned and firm requirements.

Enterprise Planning handles sales schedules as normal sales orders.

To handle sales schedule requirements in Enterprise Planning

After a sales schedule is approved, it depends on the type of schedule how Enterprise Planning handles the sales requirements.

Shipping schedules and sequence shipping schedules

If you approve a **Shipping Schedule** or **Sequence Shipping Schedule**, LN stores the sales requirements in:

- The **Planned Inventory Transactions (whinp1500m000)** session as a planned inventory transaction of type **Sales Schedule**.
- The **Item Master Plan (cprmp2101m000)** session as a customer order.
- The **Item Order Plan (cprrp0520m000)** session as an order of type **Sales Schedule**.

Material releases

If you approve a **Material Release**:

- **Item Master Plan (cprmp2101m000)**
LN stores the sales requirements for the related item in the **Unconfirmed Customer Orders** field.
- **Item Order Plan (cprrp0520m000)**
The requirements are shown as an order of type **Sales Schedule**

Customer orders for the item represent normal sales orders plus the schedule requirements in the material release that have the **Requirement Type** set to **Firm**. In Enterprise Planning, customer orders are added to the demand for the item and consumed from the forecast. Sales requirements that originate from a **Material Release** end up as unconfirmed customer orders in the *item master plan*. These requirements do not affect the planning in Enterprise Planning and are only displayed to show which part of the customer orders is not yet confirmed.

In the **Item Order Plan (cprrp0520m000)** session, you can view the sales requirements of a **Material Release** as sales schedule forecast.

Master planning and order planning

When you update or simulate the *master plan* or the *order plan*, LN takes into account the required quantities of sales schedules.

LN retrieves:

- The planned quantities for a **Shipping Schedule** or **Sequence Shipping Schedule** from the **Planned Inventory Transactions (whinp1500m000)** session.
- The quantities for a **Material Release** from the **Sales Schedule Lines (tdsls3107m000)** session.

Change of quantity and dates

If order quantities or (delivery) dates of a sales schedule change, and the **Online ATP Update in EP** check box is selected in the **Planning Parameters (cprpd0100m000)** session, Enterprise Planning performs an ATP update for the item. This update is similar to the ATP update that Enterprise Planning carries out if anything changes in planned receipts or planned issues in the **Planned Inventory Transactions (whinp1500m000)** session.

In case of changes, Enterprise Planning also sets the net change date in the **Items - Planning (cprpd1100m000)** session, so changes are taken into account during a planning run.

To retrieve required quantities for a plan period

A **Shipping Schedule** or **Sequence Shipping Schedule** can end in the middle of a plan period. As a result, an overlap exists between the **Shipping Schedule** or **Sequence Shipping Schedule** and the **Material Release** in that specific plan period.

For this reason, LN distinguishes between a **Material Release** that overlaps a **Shipping Schedule** or **Sequence Shipping Schedule**, and a **Material Release** that does not.

To determine planned quantities for a material release that does not overlap a (sequence) shipping schedule

For a **Material Release** that does not overlap a **Shipping Schedule** or **Sequence Shipping Schedule** in a plan period, LN retrieves the total required quantity for the plan period from the **Sales Schedule Lines (tdsls3107m000)** session.

LN uses the following parameters from the **Sales Contract Line Logistic Data (tdsls3102m000)** or the **Items - Sales Business Partner (tdisa0510m000)** session to determine whether or not the planned requirements are accumulated:

- Distribute Planned Requirements
- Accumulate Demand on Start Date of Period

Note: If the **Distribute Planned Requirements** is cleared, the **Accumulate Demand on Start Date of Period** is always selected.

Examples

Example 1

The **Distribute Planned Requirements** check box and the **Accumulate Demand on Start Date of Period** check box are both selected.

Day	1	2	3	4	5
MRL001	⓪	-	-	-	-
SHP001 / SEQ001	-	-	-	-	-
Planning, sales schedule forecast	⓪	-	-	-	-

The first day is filled with the total quantity of the material release, because the **Accumulate Demand on Start Date of Period** check box is selected.

Example 2

The **Distribute Planned Requirements** check box is selected and the **Accumulate Demand on Start Date of Period** check box is cleared.

Day	1	2	3	4	5
MRL001	05	-	-	-	-
SHP001 / SEQ001	-	-	-	-	-
Planning, sales schedule forecast	01	01	01	01	01

The total quantity of the material release, which must not be accumulated, is divided over the five calendar days in the plan period.

To determine planned quantities for a material release that overlaps a (sequence) shipping schedule

For a **Material Release** that overlaps a **Shipping Schedule** or **Sequence Shipping Schedule** in a plan period, LN uses the following parameters from the **Sales Contract Line Logistic Data (tdsls3102m000)** or the **Items - Sales Business Partner (tdisa0510m000)** session to determine how to calculate and distribute the planned requirements:

- Net Planned Requirements
- Linear Estimate
- Distribute Planned Requirements

Note: If the **Net Planned Requirements** check box is cleared, the **Linear Estimate** check box is also cleared and disabled.

Examples

Example 1

The **Net Planned Requirements** check box is cleared and the **Distribute Planned Requirements** check box is selected.

Day	1	2	3	4	5
MRL001	05	-	-	-	-
SHP001 / SEQ001	02	01	-	-	-
Planning, sales schedule	02	01	-	-	-
Planning, sales schedule forecast	01	01	01	01	01

Because the **Net Planned Requirements** is cleared, planned quantities can be entered for all days in the period, including the days that are filled by the shipping schedule (day 1 and 2).

Because the **Distribute Planned Requirements** is selected, LN equally spreads the total quantity of the material release over the number of days in the period.

Example 2

The **Net Planned Requirements**, **Linear Estimate**, and **Distribute Planned Requirements** check boxes are all selected.

-	Week 1					Week 2					Week 3				
MRL001	-	-	05	-	-	-	-	05	-	-	-	-	05	-	-
SHP001 / SEQ001	01	9	8	21	01	21	9	-	-	-	-	-	-	-	-
Planning, sales schedule	01	9	8	21	01	21	9	-	-	-	-	-	-	-	-
Planning, sales schedule forecast	-	-	-	-	-	-	-	01	01	01	01	01	01	01	01

- **Week 1**
A material release exists, but the entire period is filled by the shipping schedule. As a result, Enterprise Planning only takes into account the shipping schedule.
- **Week 2**
An overlap exists between the material release and the shipping schedule.
- Because the **Net Planned Requirements** is selected, planned quantities are only applicable for the days that are not filled by the shipping schedule (day 3, 4, and 5).
- Because the **Linear Estimate** check box is selected, LN divides the quantity of the material release by the number of days in the plan period ($50/5 = 10$) and then determines the planned requirements for the non-overlapping period ($10 * 3 = 30$).
- Because the **Distribute Planned Requirements** is selected, the days that are not filled by the shipping schedule, receive the calculated quantity of 10 ($30/3$).
- **Week 3**
Only a material release exists and Enterprise Planning takes into account the related quantity.
- Because the **Distribute Planned Requirements** is selected, LN equally spreads the total quantity of the material release over the number of days in the period.

Example 3

The **Net Planned Requirements** check box is selected and the **Linear Estimate** and **Distribute Planned Requirements** check boxes are cleared.

-	Week 1					Week 2					Week 3				
MRL001	-	-	05	-	-	-	-	05	-	-	-	-	05	-	-
SHP001 / SEQ001	01	9	8	21	01	21	9	-	-	-	-	-	-	-	-

Planning, sales schedule	01	9	8	21	01	21	9	-	-	-	-	-	-
Planning, sales schedule forecast	-	-	-	-	-	-	-	02	-	-	05	-	-

- Week 2
Because the **Linear Estimate** check box is cleared, LN distributes the material release in week 2 without linear estimate. This means that LN subtracts the shipping schedule quantity from the total material release quantity for the period ($50 - 21 = 29$).
- Because the **Distribute Planned Requirements** check box is cleared, the first day of week 2 that has no shipping schedule quantity, is filled with the remaining quantity of the material release.
- Week 3
The first day of week 3 is filled with the total quantity of the material release, because the **Distribute Planned Requirements** check box is cleared.

Example 4

This example shows what happens if the quantity of the material release changes from 50 to 60. In this example, the **Net Planned Requirements** and **Distribute Planned Requirements** check boxes are selected and the **Linear Estimate** check box is cleared.

-	Week 1				Week 2				Week 3			
MRL001	-	-	05	-	-	-	05	>	05	-	-	-
SHP001 / SEQ001	01	9	8	21	01	21	9	-	-	-	-	-
Update	-	-	-	-	-	-	3+	3+	4+	-	-	-
Planning, sales schedule	01	9	8	21	01	21	9	-	-	-	-	-
Planning, sales schedule forecast	-	-	-	-	-	-	-	31	31	31	01	01

Week 2

- Because the **Linear Estimate** check box is cleared, LN calculates the remaining quantity as follows: $60 - 12 - 9 = 39$.
- Because the **Distribute Planned Requirements** check box is selected, LN equally spreads the remaining quantity of the material release over the number of days in the period.
- Because the **Net Planned Requirements** is selected, planned quantities are only entered for the days that are not filled by the shipping schedule (day 3, 4, and 5).

Now that planned quantities are increased, Enterprise Planning decreases the ATP quantities for the item.

Example 5

This example shows what happens if the quantity of the shipping schedule changes from 9 to 15 on day 2 of week 2. In this example, the **Net Planned Requirements** and **Distribute Planned Requirements** check boxes are selected and the **Linear Estimate** check box is cleared.

-	Week 1					Week 2					Week 3				
MRL001	-	-	05	-	-	-	06	-	-	-	-	05	-	-	-
SHP001 / SEQ001	01	9	8	21	01	21	51	-	-	-	-	-	-	-	-
Update	-	-	-	-	-	-	06	2	2	2	-	-	-	-	-
Planning, sales schedule	01	9	8	21	01	21	51	-	-	-	-	-	-	-	-
Planning, sales schedule forecast	-	-	-	-	-	-	-	11	11	11	01	01	01	01	01

This change results in a change in the **Planned Inventory Transactions (whinp1500m000)** session. LN sends this change to Enterprise Planning for the ATP update.

Obviously, changes in the shipping schedule quantities also affect the material release for week 2.

Week 2

- Because the **Linear Estimate** check box is cleared, LN calculates the remaining quantity as follows: 60 - 12 - 15 = 33.
- Because the **Distribute Planned Requirements** check box is selected, LN equally spreads the remaining quantity of the material release over the number of days in the period.
- Because the **Net Planned Requirements** is selected, planned quantities are only entered for the days that are not filled by the shipping schedule (day 3, 4, and 5). On day 2, the firm quantity of 15 replaces the earlier received planned quantity.

Now that planned quantities are decreased, Enterprise Planning increases the ATP quantities for the item.

Sales schedules and Warehousing

After the ordered items on a sales schedule line are approved, you can ship them. To ship the items, you must release the sales schedule to Warehousing.

Releasing sales schedules and planned warehouse orders to Warehousing

If the sales schedule is based on a sales contract with a linked *terms and conditions agreement*, the sales schedule or planned warehouse order is automatically released to Warehousing if, in the **Schedule Terms and Conditions (tctrm1131m000)** session, the following check boxes are selected:

- Release Referenced Sales Schedules to Order
- Release Non-referenced Sales Schedules to Order
- Release Backorders for Referenced Schedules
- Release Backorders for Non-Referenced Schedules

If these check boxes are cleared, you must use the **Release Sales Schedules to Order (tdsls3207m000)** or **Release Pick-up Sheets to Warehousing (tdsls3207m100)** sessions to release the sales schedule, *pick-up sheet*, or planned warehouse order to Warehousing.

If a sales schedule (line) or planned warehouse order is released to Warehousing, LN creates a *warehousing order* for the sales schedule/planned warehouse order and creates *outbound order lines* for the sales schedule lines/planned warehouse orders. When an outbound order line is created for a sales schedule line, the sales schedule line receives the **Order Generated** status. When an outbound order line is created for a planned warehouse order, the planned warehouse order receives the **Released to Warehousing** status.

Note: LN carries out the outbound procedure and shipment procedure as specified for the *warehousing order type* that is linked to the warehousing order.

Releasing sequence shipping schedules to Warehousing

If a sales schedule line of the **Sequence Shipping Schedule** type is created, sequence shipping information is created in the **Sequence Shipping Information (tdsls3517m000)** session. In this session, LN keeps track of the sequence shipping information revisions.

After the sales schedule line is released to Warehousing, LN also creates sequence shipping data in the **Shipping Sequence (whinh4520m000)** session of Warehouse Management. In this session, only the latest revision of the shipping sequence information is filed.

The shipping sequence information informs you about the sequence in which your ship-to business partner needs the items on the assembly line. Therefore, you must ship the goods in the sequence that is specified in the **Shipping Sequence (whinh4520m000)** session. The shipping sequence data is used to create shipments and shipment lines. LN creates a shipment for each shipment reference. Each shipping sequence results in a shipment line.

Shipping for sales schedules

If, in Warehousing, items are shipped for a sales schedule line, LN assigns one of the following statuses to the sales schedule line and planned warehouse order:

- Sales schedule line
 - **Partially Shipped**
A part of the ordered quantity is shipped. If planned warehouse orders are used, this status is not applicable for the sales schedule line.
 - **Goods Delivered**
The entire ordered quantity is shipped.
- Planned warehouse order
 - **Partially Delivered**
The first shipment line is confirmed in Warehousing for this warehouse order. Other lines are still to be confirmed.
 - **Finalized**
The last shipment is confirmed in Warehousing for this warehouse order or the shipment process is finished without an actual shipment, for example when a warehouse order is canceled.

If items are shipped for a sales schedule line, LN:

- Updates the total quantity shipped for the sales schedule in the **Shipped CUM (tdsls3532m000)** session and the **Sales Schedules (tdsls3111m000)** session.

- Creates an actual delivery line with the **Goods Delivered** status in the **Sales Schedule Actual Delivery Lines (tdsls3140m000)** session.
- Updates the **Last Shipment**, **Last Delivery Date**, and the **Delivered Quantity** in the **Sales Schedule Lines (tdsls3107m000)** session.

Note: If not the entire ordered quantity is shipped and the sales schedule is terminated, the sales schedule line receives the **Goods Delivered** status. As a result, the remaining ordered quantity that is not shipped can no longer be shipped. For more information on terminating sales schedules, refer to Terminating sales schedules.

Sales schedules and Invoicing

After the ordered items on a sales schedule line are partially or fully delivered, you can invoice the delivered goods. To send the invoice, you must release the sales schedule to Invoicing.

Actual deliveries, invoice lines, and invoice corrections

To be able to invoice (partial) shipments, LN files actual deliveries in the Sales Schedule Actual Delivery Lines (tdsls3140m000) and **Sales Schedule Actual Delivery Lines (tdsls3140m100)** sessions.

You can use the Sales Schedule Invoice Lines (tdsls3140m200) to invoice and correct delivered quantities.

Note: Actual delivery lines can also be considered as invoice lines.

Actual delivery

In the **Sales Schedule Actual Delivery Lines (tdsls3140m000)** and **Sales Schedule Actual Delivery Lines (tdsls3140m100)** sessions, LN files all deliveries that take place for a sales schedule line or *planned warehouse order*. When a sales schedule line's or planned warehouse order's ordered quantity is (partially) delivered, LN creates an actual delivery line with the **Goods Delivered** status for the delivered quantity. Invoicing of delivered items takes place based on the actual delivery details that are specified in these sessions. This setup enables you to invoice partial deliveries as well.

An actual delivery line goes through the following statuses:

- 1 **Goods Delivered**
- 2 **Released to Invoicing**
- 3 **Invoiced**
- 4 **Processed**

Invoice correction

You can use the **Sales Schedule Invoice Lines (tdsls3140m200)** session to correct delivered quantities. These corrections take place for financial, not logistic reasons. If, for example, shipped items are lost during shipment and you do not want to invoice your business partner for these lost items, you can reduce the delivered quantity. To do so, select an invoice line and, from the *appropriate* menu, choose **Enter Invoice Correction**. As a result, you can specify the **Correction Quantity** in the details session. The **Shipment Type** is set to **Correction** for the correction record.

You can create invoice corrections for sales schedule lines with a status other than **Processed**.

An invoice correction record goes through the following statuses:

- 1 Created**
- 2 Released to Invoicing**
- 3 Invoiced**
- 4 Processed**

Note: You must confirm an invoice correction record with the **Created** status before it can be released to Invoicing. To confirm the invoice correction record, from the *appropriate* menu of the **Sales Schedule Invoice Lines (tdsls3140m200)** session, choose **Confirm Invoice Correction**.

If you confirm a correction record, LN:

- Creates a financial transaction of the **Shipment Variance** type in the **Integration Transactions (tfgld4582m000)** session.
- Decreases the business partner's open balance with the correction amount.
- Updates the sales contract data, if a sales contract is linked.
- Inserts a record in the sales schedule history.
- Does not update the shipped CUMs, because the shipment correction is only executed for financial reasons and not logistic.

Releasing invoice lines and invoice corrections to Invoicing

To release invoice lines and invoice corrections to Invoicing, from the *appropriate* menu of the **Sales Schedule Invoice Lines (tdsls3140m200)** session, choose **Release Sales Orders/Schedules to Invoicing**. As a result, the **Release Sales Orders/Schedules to Invoicing (tdsls4247m000)** session is started.

The following data in the following order is released to Invoicing:

- 1 Invoice lines with the Goods Delivered status.**
- 2 Confirmed correction records with the Created status.**

Note:

- Releasing of invoice lines and then correction records is performed in sequence of sequence number (sequence of creation).
- If you release a sales schedule/planned warehouse order to Invoicing, the status of the actual delivery line, invoice line, and correction record is changed to **Released to Invoicing**.

If a sales schedule is released to Invoicing, LN determines the **Delivered Amount** as follows:

- Invoice line
Delivered Quantity/ Required Quantity * Net Amount
- Correction record
Correction Quantity/ Delivered Quantity of the invoice line * **Delivered Amount** of the invoice line.

Note:

- LN retrieves the **Required Quantity** and **Net Amount** from the **Sales Schedule Lines (tdsls3107m000)** session.
- If all invoice lines and correction records for a sales schedule line have the **Released to Invoicing** status, the sales schedule line's status also becomes **Released to Invoicing**.

Creating and posting invoices in Invoicing

The creation and posting of the invoices for sales schedules occurs in the Invoices (cisli3105m000) session in Invoicing.

Note: LN creates a credit invoice (line) for invoice correction records.

When an invoice is sent for the sales schedule line's invoice line or correction record:

- The invoice lines or correction records receive the **Invoiced** status and the **Invoice Number** and **Invoice Date** fields are filled in the **Sales Schedule Actual Delivery Lines (tdsls3140m000)**, **Sales Schedule Actual Delivery Lines (tdsls3140m100)**, and **Sales Schedule Invoice Lines (tdsls3140m200)** sessions.
- LN updates the total invoiced quantity for the sales schedule in the **Invoiced CUM (tdsls3533m000)** session and the **Sales Schedules (tdsls3111m000)** session.
- LN updates the **Sales Schedule Lines (tdsls3107m000)** session with the invoice data.

If all invoice lines and correction records for a sales schedule line/planned warehouse order have the **Invoiced** status, the status of the sales schedule line/planned warehouse order also becomes **Invoiced**.

Processing and deleting sales schedules

After the invoice for a sales schedule line is sent, the sales schedule line has the **Invoiced** status. You can process and delete sales schedules that contain lines with the **Invoiced** status.

Use the **Process Delivered Sales Schedules (tdsls3223m000)** session to process sales schedules.

Use the **Archive/Delete Sales Schedules (tdsls3224m000)** session to delete processed or canceled and replaced sales schedules.

Processing

If you process sales schedules in the **Process Delivered Sales Schedules (tdsls3223m000)** session, LN:

- Creates sales schedule turnover history for the processed sales schedules. You can view the turnover history in the sales order/schedule history sessions.
- Updates the sales contract line's **Invoiced Quantity** if a sales contract is linked to the sales schedule line.
- Changes the sales schedule status, the sales schedule line status, and the sales schedule line's actual delivery line status from **Invoiced** to **Processed**.
- Processes the linked *planned warehouse orders* with the **Invoiced** status.

Note: You cannot process sales schedules for which uninvoiced invoice corrections exist.

If you process a sales schedule for which not all sales schedule lines, sales schedule actual delivery lines, or invoice corrections have the **Invoiced** status, LN:

- 1 Changes the status of the sales schedule lines, actual delivery lines, and invoice corrections with the **Invoiced** status to **Processed**.
- 2 Does not change the status of the sales schedule lines, actual delivery lines, and invoice corrections that do not have the **Invoiced** status.
- 3 Changes the sales schedule status to **Processing in Process**.

If, for a sales schedule with the **Processing in Process** status, the not yet processed sales schedule lines, actual delivery lines, or invoice corrections receive the **Invoiced** status, LN automatically processes these sales schedule lines, actual delivery lines, and invoice corrections and changes the sales schedule's status to **Processed**.

Deleting

In the **Archive/Delete Sales Schedules (tdsls3224m000)** session, you can delete **Canceled**, **Replaced**, and **Processed** sales schedule lines.

If you delete a processed sales schedule, LN deletes all data related to the sales schedule, such as:

- The sales schedule and sales schedule lines.
- The pick-up sheet and pick-up sheet lines.
- The sales release, release lines, and release line details.
- The sequence shipping information.
- The sales schedule actual delivery lines.
- The shipped CUM.
- The invoiced CUM.
- The FAB and RAW authorizations.

Note:

- Sales schedule lines can only be deleted after successful deletion of the linked warehouse order, the planned warehouse order links, and the *planned warehouse order(s)*.
- When all lines of a schedule are deleted, LN also deletes the schedule header.

Terminating sales schedules

If your relationship with a business partner has ended and you want to change the sold-to business partner specific item data, you can terminate the sales schedule. The status of the linked *planned warehouse orders* or sales schedule lines can affect the termination process.

Created, Adjusted, Approved, or Planned

If you terminate a sales schedule and a related sales schedule line has the **Created**, **Adjusted**, or **Approved** status, the sales schedule line's status is changed to **Canceled**.

If you terminate a sales schedule and a related planned warehouse order has the **Planned** status, the planned warehouse order's status is changed to **Canceled**.

Note:

If one of the following sales schedule lines is canceled, the results of the approval process are undone:

- A sales schedule line with the **Approved** status.
- A sales schedule line with the **Order Generated** status for which the outbound process is not yet started.

Order Generated or Released to Warehousing

If you terminate a sales schedule and a linked sales schedule line has the **Order Generated** status or a linked planned warehouse order has the **Released to Warehousing** status, the related outbound order line determines whether the planned warehouse order/sales schedule line can be canceled:

- If the outbound process is not yet started, the outbound order line is deleted and the planned warehouse order/sales schedule line receives the **Canceled** status.
- If the outbound process is started, the outbound order line and the planned warehouse order are set to **Canceled** and the sales schedule line receives the **Canceling in Process** status.
- If the outbound order line that is set to **Canceled** gets the **Shipped** status, the sales schedule line receives the **Canceled** status.

Partially Shipped or Partially Delivered

If you terminate a sales schedule and a linked sales schedule line has the **Partially Shipped** status, or a linked planned warehouse order has the **Partially Delivered** status, the related outbound order line determines whether the planned warehouse order/sales schedule line can be canceled.

- Outbound process not yet started
The outbound order line for the remaining quantity is deleted. The planned warehouse order receives the **Finalized** status and the sales schedule line receives the **Goods Delivered** status.
- Outbound process started
The outbound order line for the remaining quantity is set to **Canceled** and the sales schedule line keeps the **Partially Shipped** status. If the outbound order line that is set to **Canceled** gets the **Shipped** status, the sales schedule line receives the **Goods Delivered** status.
- The canceled part of the planned warehouse order quantity is updated on the planned warehouse order as the **Canceled Quantity**. Sales schedule lines linked to this planned warehouse order receive the **Goods Delivered** status.
- Sales schedule lines linked to a canceled planned warehouse order have cancellation history records. The sum of the canceled quantities of these history records is equal to the canceled quantity of the linked planned warehouse order.

Goods Delivered, Finalized, Released to Invoicing, Invoiced

If you terminate a sales schedule and a linked planned warehouse order has the **Finalized, Released to Invoicing, or Invoiced** status, or a sales schedule line has the **Goods Delivered, Released to Invoicing, or Invoiced** status, you must finish the sales schedule procedure until they have the **Processed** status.

Sales schedule status

The status of a sales schedule that is terminated depends on the statuses of its planned warehouse orders/sales schedule lines:

- If not all planned warehouse orders/sales schedule lines have the **Processed** or **Canceled** status, the sales schedule has the **Termination in Process** status.
- If all planned warehouse orders/sales schedules lines have the **Processed** or **Canceled** status, the sales schedule receives the **Terminated** status.

If a sales schedule has the **Termination in Process** or **Terminated** status, no new revisions can be added to the sales schedule.

Sales schedule history

You can use sales schedule history to track the creation and modification of sales schedules. You can keep certain information after the original schedule is completed.

To register the history of orders and schedules that are created, canceled, or processed, select the Log Schedule History and Log Actual Schedule Delivery History check boxes in the **Sales Schedule Parameters (tdsls0100s500)** session.

Contents of history files

The schedule history includes these files:

- All created schedule (line) transactions. These schedules and lines are not yet processed.
- All invoiced schedule (line)s. These are the processed schedules and lines.

The history files are of these record types:

- **Intake**
The schedule line was added, changed, or deleted.
- **Cancellation**
The schedule line was canceled.
- **Turnover**
The schedule line was processed in the Process Delivered Sales Schedules (tdsls3223m000) session.

The fields in this table determine if, when, and how the schedule history files are updated:

Field	Retrieved from session
Log Schedule History	Sales Schedules (tdsls3111m000)
Level of Order Intake History Logging	Sales Schedule Parameters (tdsls0100s500)
Log Actual Schedule Delivery History	Sales Schedule Parameters (tdsls0100s500)

Note:

- History logging starts during approval.
- If *planned warehouse orders* are used for sales schedules, sales schedule line history is based on the planned warehouse order information.

Deleting history files

You can restrict the total amount of history data with the Archive/Delete Sales Order/Schedule History (tdsls5201m000) session.

History files are the basis for statistics. Before you delete the history files, verify that the statistics are fully updated. If the history files are deleted before the update, you cannot fully update the statistics.

Note: You cannot modify the history data. It is only used for information purposes.

Chapter 2: Automotive in Warehousing

Handling units

Alternative handling unit structures

In various industries, goods are picked from an anonymous stock, which means that no handling units are present in the stock, and moved to the staging area. At the staging area, final preparations are carried out to make the goods ready for shipment. Goods are packed in packaging materials such as crates and pallets.

In this business scenario, handling units are created automatically during the confirmation of the pick. LN creates handling units based on the *package definition* of the warehouse order outbound line. The packaging definition defaulted at the warehouse order outbound line is usually a packaging definition which is applied for the item or item/business partner combination under normal conditions.

At times there can be shortage of packaging materials. In most cases the shipment of goods cannot wait until the correct packaging materials are available. In practice, alternative packaging materials are used, for example, another type or size of box or another pallet can be used.

This means that an alternative *package definition* or *handling unit template* must be used.

For this purpose, on the *appropriate menu* of the **Shipment Lines (whinh4131m000)** session, select **Handling Units** and either of these options:

- **Alternative Package Definition**
For details, refer to the online Help of the Select Alternative Package Definition (whinh4231m400) session.
- **Specific Packaging**
For more information, refer to Shipment line specific handling unit template.

Both options are unavailable if:

- The **Package Definition** field in the **Shipment Lines (whinh4131m000)** session is not of type **variable** or empty.
- The Package Definition Binding check box is selected in the **Outbound Order Lines (whinh2120m000)** session.
- The status of the shipment line is not **open**.
- The handling unit does not refer to inventory. The handling unit linked to the shipment line contains information about the linked lots. In this scenario, the removal of handling units at shipment line level

is not allowed because relevant inventory characteristic information only present at the handling unit linked to the shipment line will be lost. This information is not stored in the shipment line.

- The generation of handling units is not allowed if:
 - The shipment line is marked as **Manual** in the **Shipment Lines (whinh4131m000)** session.
 - The warehouse is WMS controlled.
 - The manual outbound process is not allowed.
 - Handling units are not in use in shipments.
 - The quantity **Not Shipped Quantity** in the **Shipment Lines (whinh4131m000)** session is greater than zero.

Shipment line specific handling unit template

You can compose a specific packaging structure for a shipment line. This structure is only applied to the shipment line concerned and cannot be reused for other shipment lines. For example, you normally put boxes on a pallet but you now want to put boxes in a container.

To replace packaging material, on the *appropriate menu* of the **Shipment Lines (whinh4131m000)** session, select **Handling Units** and **Specific Packaging**. The **Handling Unit Templates (whwmd4160m000)** session starts. In this session you can define the shipment line specific handling unit template.

If there is no pre-existing specific shipment line handling unit template, LN:

- 1** Generates a new handling unit template ID.
- 2** Defaults a new shipment line specific template. The defaulted template is copied from:
 - a** The **Package Definition** field in the **Shipment Lines (whinh4131m000)** session.
 - b** The package definition on the outbound line.
 - c** If both package definitions in the steps above are empty, no shipment line specific template is defaulted.
- 3** Auxiliary packaging, if present, is copied to the new shipment line specific template.

Click the **(Re)generate Handling Unit** button in the Handling Unit Templates (whwmd4160m000) session to create a new handling unit structure based on this shipment line specific handling unit template.

Note: LN removes shipment line specific handling unit templates when the corresponding shipment line is deleted from the system.

Examples of changing single-item handling units into multi-item handling units

LN generates only single-item handling units. The composition of multi-item handling units is a manual process. You can change a single-item handling unit into a multi-item handling unit. When you change a single-item handling unit into a multi-item handling unit, often a different label layout applies. For details, refer to the online Help of:

- Automatic Labeling of Multi-Item Handling Unit field in Warehouses (whwmd2500m000) session.
- Multi-Item Label Layout field in Handling Units (whwmd5130m000) session.

Example

A shipment contains two items, inner mirror and outer left mirror of a car. Initially the shipment has two shipment lines, one line for item inner mirror and one for item outer left mirror. Assume that there are 2 single-item masters and every master has 2 singles (this means that: every (single item) parent handling unit contains 2 child handling units. This means that there are 4 single-item singles (this means that there are four child handling units). The table below shows the defined label layout codes.

Selling Item	Packaging Info Single	Packaging Info Master
Inner Mirror	KLT1234, Label Layout Code Single-Item = AAA	Pallet, Label Layout Single-Item = KKK, Label Layout Multi-Item = LLL
Outer Left Mirror	KLT5678, Label Layout Code Single-Item = BBB	Container, Label Layout Single-Item = MMM, Label Layout Multi-Item = NNN

Different Scenarios

- Scenario 1: The singles containing the outer left mirrors are manually taken from the container and put on the pallet containing the inner mirrors. This means that the pallet becomes a multi-item handling unit. Multi-item label Layout LLL is now used for printing the label for the pallet. Label layouts AAA and BBB are still used for printing the labels of the singles. Multi-item label layout NNN of the container does not play a role.
- Scenario 2: Now in the alternative procedure, the singles containing the inner mirrors are manually taken from the pallet and put in the container containing the outer left mirrors. This means that the container becomes a multi-item handling unit. Multi-item label Layout NNN is now used for printing the label for the Container. Label layouts AAA and BBB will still be used for printing the labels of the singles. Multi-item label layout LLL of the Pallet does not play a role.
- Scenario 3: A brand new master handling unit is created. The singles are taken from the pallet and the container and put on the brand new handling unit. When creating the brand new handling unit, no package definition is available and also no default label layout is available. In this case it is the responsibility of the end-user to manually populate the desired label layout code.

Sequencing

The **Sequencing** functionality is used in the outbound process to pack *handling units* in a predefined structure and release the handling units for shipment in ascending order based on loading sequence numbers.

Loading sequence numbers and *outbound advice* lines or *picking list* lines are created based on the *reference* numbers of the originating *sales schedule* lines.

The handling unit structures are based on the reference numbers and the packaging reference numbers of the originating *sales schedule* lines.

LN releases the advice lines or picking lines in ascending order based on the reference numbers.

Note: LN does not monitor the actual loading activities carried out on the loading platform. If the handling units must be loaded in descending order, it is the docking personnel's responsibility to load the handling unit with the highest sequence number first.

Process details

The reference number of the originating sales schedule line is specified in the Reference field of the Sales Schedule Lines (tdsls3107m000) session.

The originating packaging reference numbers are specified in the Packaging Reference A and Packaging Reference B fields of the Sales Schedule Lines (tdsls3107m000) session.

From the sales schedule lines, the reference numbers are passed on to the reference and packaging reference fields in the Outbound Order Line Reference Distribution (whinh2529m000) and Shipment Line Reference Distribution (whinh4529m000) sessions.

Because the sequencing functionality uses projected shipments, the load and shipment structure is created when the outbound order lines are created.

In the outbound process, an *outbound advice* line is generated for each reference number. If picking lists are used in the outbound procedure, a picking list line is generated for each reference number.

During the release of the outbound advice or the confirmation of the picking lists:

- The handling unit structures are built based on the reference numbers and the *packaging reference A* or *packaging reference B* codes. See the [Example](#) on page 76.
- The advice lines or picking list lines are released in ascending order based on the reference numbers.

If this order is not observed, the process stops and an error message is displayed. For example, if a picking list line is manually picked and confirmed while other not yet picked lines with lower sequence numbers are present, an error message is displayed.

Handling unit building

If the References based Handling Unit Building at Shipments check box in the **Package Definitions (whwmd4110m000)** and **Item - Package Definitions (whwmd4130m000)** sessions are selected, handling units are created by *reference* number.

The handling unit structures are based on the settings of the Single Reference, Single Packaging Reference A, or Single Packaging Reference B check boxes in the handling unit template nodes.

If the bottom-level node is set to virtual, the number of bottom-handling units and the quantity of items contained in them is variable, but the total item quantity of the bottom-level node cannot exceed the quantity of the parent node. See Flexible template - virtual handling units.

Setup

- 1 Define a *package definition* for the shipment procedure.
- 2 Select the References based Handling Unit Building at Shipments check box in the **Package Definitions (whwmd4110m000)** and **Item - Package Definitions (whwmd4130m000)** sessions.
- 3 In the **Handling Unit Templates (whwmd4160m000)** session, select these check boxes:
 - Allow Multi Item for Shipping for the parent nodes.

- Single Packaging Reference A or Single Packaging Reference B for the second-level node.
- For the bottom node:
 - Single Reference
 - Single Packaging Reference A or Single Packaging Reference B
 - Optionally, Virtual Node. See the [Example](#) on page 76.

4 In the **Generate Handling Units Automatically during** section of the **Item Data by Warehouse (whwmd2110s000)** session, select **No** in the Creation of Projected Shipments field.

5 Select these check boxes:

- Projected Shipments in use in the **Inventory Handling Parameters (whinh0100m000)** session
- Projected Shipments in use and **Sequencing** for the relevant *warehousing order types* in the **Warehousing Order Types (whinh0110m000)** session
- Generate Handling Units Automatically During Confirm Picking in the Item Data by Warehouse (whwmd2110s000) session.

Example

For handling unit template T1, this structure is defined:

Node	Packaging item	Packaging item quantity	Item quantity	Multi-item	Single reference	Single reference A	Virtual node
1	Pallet	1		Selected			Not applicable
2	Crate	2	40	Selected	Cleared	Selected	Not applicable
3	Box		Not applicable	Not applicable	Selected	Selected	Selected

Projected shipment line SHP1000/10 is present with this reference information in the Shipment Line Reference Distribution (whinh4529m000) session:

Line	Reference	Item	Packaging Reference A	Quantity
1	1111	A1	80	20
2	3333	A1	100	15
3	2222	A2	100	5

According to the sequencing rules, line 1 with reference number 1111 is picked first. For line 1, this handling unit structure is generated based on template T1:

Node level	Handling unit	Packaging item	Reference	Packaging Reference A	Item quantity
1	HU001	Pallet	1111	80	A1
2	HU002	Crate	1111	80	A1

Node level	Handling unit	Packaging item	Reference	Packaging Reference A	Item quantity
3	HU003	Box	1111	80	A1 20

Next, line 3 is picked with reference number 2222. For line 3, another Box and another Crate is generated, because the single reference A restriction applies to the Crate level and the HU003 Box contains the maximum item quantity defined for the Box level. This handling unit structure is generated:

Node level	Handling unit	Packaging item	Reference	Packaging Reference A	Item quantity
1	HU001	Pallet			
2	HU002	Crate	1111	80	A1
3	HU003	Box	1111	80	A1 20
2	HU004	Crate	2222	100	A2
3	HU005	Box	2222	100	A2 5

Finally, line 2 is picked with reference number 3333. Line 2 has packaging reference A 100 and quantity 15. HU0006 Box is created and added to Crate HU004:

Node level	Handling unit	Packaging item	Reference	Packaging Reference A	Item quantity
1	HU001	Pallet			
2	HU002	Crate	1111	80	A1
3	HU003	Box	1111	80	A1 20
2	HU004	Crate		100	
3	HU005	Box	2222	100	A2 5
3	HU006	Box	3333	100	A1 15

The entire quantity of line 1 is contained in one Box. If the item quantity for the Box level in this template would be set to 15, another Box would have been generated, while in actual practice the docking personnel would have put the items in one box anyway. The advantage of using a virtual bottom node in this situation is that an exact number of Boxes for each Crate is not required. This allows for different numbers of boxes containing different item quantities to be generated for the bottom node, as long as the maximum item quantity of 20 items per Crate is not exceeded.

Thus the same template can be used for all structures in which one pallet carries two crates, and each crate contains a maximum of 20 items while a fixed item quantity for each box is not essential.

Labels and tags

Handling unit masks

Handling unit ID numbers are generated based on a handling unit *mask*. Masks allow you to provide the handling unit IDs with specific business partner related features such as supplier numbers.

You can specify these handling unit masks to generate handling unit ID numbers:

Mask	Session
Shipment Handling Unit Mask	Ship-to Business Partners (tccom4511m000)
Shipment Handling Unit Mask	Sold-to Business Partners (tccom4510m000)
Shipment Handling Unit Mask	Warehouses (whwmd2500m000)
Handling Unit Mask	Warehouse Master Data Parameters (whwmd0100s000)

These masks are used when handling units are generated in the inbound and outbound procedures.

Inbound/receipt procedure

- 1 The shipment handling unit mask defined for the *sold-to business partner* is used if the handling unit to be generated is allocated to a sold-to business partner through demand pegging.
- 2 The shipment handling unit mask defined for the receipt warehouse is used if:
 - The received goods are not allocated to a sold-to business partner or the handling unit mask is not defined for the sold-to business partner.
 - The Shipments check box is selected in the Item Data by Warehouse (whwmd2510m000) session.
- 3 The general handling unit mask defined in the **Warehouse Master Data Parameters (whwmd0100s000)** session is used if the **Shipments** check box is cleared, or if a shipment handling unit mask is not defined for the receipt warehouse.

Outbound procedure

- 1 The shipment handling unit mask defined for the *ship-to business partner* is used if a handling unit is generated for a shipment.
- 2 The shipment handling unit mask defined for the *sold-to business partner* is used if a shipment handling unit mask is not present for the ship-to business partner.
- 3 The shipment handling unit mask defined for the issuing warehouse is used if a handling unit mask is not defined for the sold-to business partner.
- 4 The general handling unit mask defined in the **Warehouse Master Data Parameters (whwmd0100s000)** session is used if the **Shipments** check box is cleared, or if no shipment handling unit mask is defined for the receipt warehouse.

Different handling unit IDs in the Handling Units (whwmd5130m000) session

Handling unit IDs can be generated based on the internal handling unit mask for handling units in stock. The internal handling unit mask is defined in the Internal Handling Unit Mask field of the **Warehouses (whwmd2500m000)** session.

If such handling units are issued for a shipment, and a shipment handling unit mask is present, the handling unit ID based on the:

- Internal handling unit mask is displayed in the Handling Unit field of the **Handling Units (whwmd5130m000)** session.
- Shipment handling unit mask is displayed in the Shipment Label field of the **Handling Units (whwmd5130m000)** session.

In all other cases, the handling unit IDs in the **Handling Unit** field and the **Shipment Label** field, and the masks on which the IDs are based, are identical.

Lineside labeling

When the receipt of end items from production is confirmed, various fields related to the originating demand order can be printed on *handling unit* labels. The purpose is to reduce mislabeling by attaching container labels during production or receipt rather than at the shipping dock.

The originating demand order is the sales schedule and related sales contract for which the production order for the end item was initiated.

The fields related to the originating demand order include, for example:

- **Sold-to Business Partner**
- **Ship-to Business Partner**
- The sold-to and ship-to address fields of the sales contract
- **Business Partner Item**
- **Business Partner Item Description**
- **Business Partner Item Revision**

The **Business Partner Item** and the **Business Partner Item Description** are retrieved from the *item code system* related to the received item and the allocated-to business partner. The **Business Partner Item Revision** number is retrieved via the business partner item code.

See Label layouts for lineside labeling for the complete list of demand order fields available for label printing.

How LN retrieves the demand order fields

To retrieve the demand order fields during receipt, demand pegging must be implemented for the item. The *specification* of the received handling unit, if present, or the receipt line of the production order is used to retrieve the fields of the originating demand order, which are to be printed on the *handling unit* labels.

Retrieval of the demand order fields is supported for the demand pegging types **Customer Based** and **Customer Location Based**.

Demand pegging setup

- 1 Select the **Demand Pegging** check box in the **Implemented Software Components (tccom0100s000)** session.
- 2 In the **Items (tcibd0501m000)** session, for the relevant items select the Demand Pegged check box and specify **Customer Based** or **Customer Location Based** in the Demand Pegging Type field.

Business partner item code system and item setup

- 1 Specify the item code systems and business-partner item codes for the sold-to business partners in the Item Code System - Items (tcibd0104m000) session.
- 2 Specify the business partner item revisions in the Business Partner Item - Revisions (tcibd0114m000) session.

Label printing setup

Define label layouts for the fields to be printed on the labels in either of these sessions:

- Label Layouts (whwmd5520m000)
- Label Layout by Activities (whwmd5121m000)

Label layout and printing

A label layout defines the contents of a *label*. In the **Label Layouts (whwmd5520m000)** session, you can create and maintain labels that can be used for:

- Printing **Kanban** labels
- **Generate Inbound Advice**
- **Generate Outbound Advice**
- [Printing labels for handling units](#) on page 82
- **Direct Material Supply**

In the Label Layout by Activities (whwmd5121m000) session, you can adjust the label layouts for specific outbound, receipt, shipment, or inspection *activities*.

You can print label layouts in the **Print Label Layouts (whwmd5420m000)** session.

To define a label layout, in the **Label Layouts (whwmd5520m000)** session, complete these steps:

- 1 Specify the code and description of the label layout in the **Label Layout** and **Description** fields.
- 2 If required, specify the **Barcode Type** and the **Barcode Height [Lines]**.
- 3 Select the label layout and start the text editor on the toolbar.
- 4 In the text editor, specify the expressions and, if required, the barcode expressions, of the fields whose contents you want to include in the label.

You can find the label expressions in the Expression columns next to the Field columns in the tables of the current topic. The barcode expressions are listed in the Barcode Expressions columns.

Note: To include bar codes in label layouts, refer to [Print bar codes](#) on page 81.

Using label codes

A label layout can contain a number of label fields in the form of label codes called expressions. An expression must be preceded by a hash sign (#), "lb," and a dot (#lb.).

On the printed label, the label code is replaced with the value of the corresponding label field.

Example: #lb.item.desc will print a bar code of the item description.

When a label is printed, the field value is printed at the exact spot of the hash sign (#) that you placed in the text editor.

To avoid field values from overlapping on the printed label, you must allow for sufficient space between the # signs in the layout definition.

If the # signs are placed on different lines in the layout definition, overlapping of the field values is unlikely. In the next example, the item and item description fields are printed on different lines:

```
ITEM:          #lb.item
DESCR:         #lb.item.desc
```

Overlapping may occur if you put the label fields on the same line, as in this example:

```
#lb.item.desc#lb.quan.inv
```

The #lb.quan.inv expression represents the item quantity in inventory unit.

In this example, the space between both # signs is 12 positions. In the text editor, one space represents one position.

If the printed field value of #lb.item.desc spans more than 12 positions, the value of the #lb.quan.inv expression will overwrite the value of the #lb.item.desc expression.

To determine the required number of positions between the # signs, you must check the field length of the fields that you use as label fields.

This is done by checking the domain length of the field that you are using as a label field. In the example, the item.desc field uses the tcitem.dscr domain, which has a length of 60 positions.

Therefore, to prevent #lb.quan.inv from overlapping and overwriting the value of #lb.item.desc, the space between the # signs of both fields must be at least 61 positions.

On the other hand, if you are sure that the field value of #lb.item.desc never exceeds 10 positions, an 11 position space between the # signs would be sufficient.

Print bar codes

To print a *bar code*, insert 'bc.' between the number sign and 'lb', such as #bc.lb.[label_code] .

Example: #bc.lb.item.desc will print a bar code of the item description.

Note:

- Bar codes are not displayed on your screen.
- Make sure that the correct cartridge is installed.

Print labels for handling units

To uniquely identify handling units, for example, containers, items, packages, and so on, LN enables you to print labels. For high-quality printing you can also use a label printing application, whose input is then supplied by LN. Note that a label is not just a bar code, but usually a combination of an item code and a handling unit number, both in digits and in bar codes.

To create a label for a specific *handling unit*, in the **Handling Units (whwmd5130m000)** session, on the **Status** tab, select the **Labeled** check box.

Use the **Print Labels (whwmd5430m100)** session to print labels for handling units. The labels are printed according to the layout as specified in the **Label Layouts (whwmd5520m000)** session. Serial numbers are only printed on the label if:

- The **Serial Tracking** check box in the **Item - Warehousing (whwmd4600m000)** session is selected.
- One serialized item is linked to the shipment line.
- Serials are *low volume*.

Print receipt and shipment labels without handling units

If handling units are not used, you can print labels for:

- Received items
- Items to be shipped

For more information, refer to Print receipt and shipment labels without handling units.

Note: If you use *package definitions*, you can specify that labels are automatically created for specific parts of the *handling-unit structure*.

Inbound procedures

For inbound procedures you can print the following fields on the labels:

Field	Expression	Barcode Expression
Ship From Type	lb.shfr.type	bc.lb.shfr.type
Ship From Code	lb.shfr.code	bc.lb.shfr.code
Ship To Type	lb.shto.type	bc.lb.shto.type
Ship To Code	lb.shto.code	bc.lb.shto.code
Ship From Location	lb.shfr.loca	bc.lb.shfr.loca
Ship To Location	lb.shto.loca	bc.lb.shto.loca
Run number	lb.run.number	bc.lb.run.number
Mission	lb.mission	bc.lb.mission
Item	lb.item	bc.lb.item
Item Search Key I	lb.item.sr.ky1	bc.lb.item.sr.ky1

Field	Expression	Barcode Expression
Item Search Key II	lb.item.sr.ky2	bc.lb.item.sr.ky2
Item Signal	lb.item.signal	bc.lb.item.signal
Item Signal Description	lb.item.sgnl.d	bc.lb.item.sgnl.d
Item Quantity	lb.quan.str	bc.lb.quan.str
Item Quantity Inventory Unit	lb.quan.inv	bc.lb.quan.inv
Business Partner Item Code	lb.cus.itm	bc.lb.cus.itm
Business Partner Item Revision	lb.cus.itm.rev	bc.lb.cus.itm.rev
Unit	lb.unit	bc.lb.unit
Order Origin	lb.order.orig	bc.lb.order.orig
Order Number	lb.order	bc.lb.order
Order Set	lb.order.set	bc.lb.order.set
Order Line	lb.order.line	bc.lb.order.line
Order Line Sequence	lb.order.seq	bc.lb.order.seq
Advice Number	lb.advice	bc.lb.advice
Owner	lb.owner	bc.lb.owner
Owner Name	lb.owner.name	bc.lb.owner.name
Lot Code	lb.lot	bc.lb.lot
Serial Number	lb.serial	bc.lb.serial
Inventory Date	lb.inv.date	bc.lb.inv.date
Package Definition	lb.pack.def	bc.lb.pack.def
Assembly Kit	lb.ass.kit	bc.lb.ass.kit
Line Station	lb.ln.station	bc.lb.ln.station
Job Sequence	lb.job.seq	bc.lb.job.seq
Parent Serial	lb.parent.seri	bc.lb.parent.seri
Assembly Order	lb.ass.order	bc.lb.ass.order
Order Reference	lb.reference	bc.lb.reference
Bom Line	lb.bom.line	bc.lb.bom.line
Item Description	lb.item.desc	bc.lb.item.desc

Field	Expression	Barcode Expression
Manufacturer	lb.manuf	bc.lb.manuf
Manufacturer Description	lb.manuf.description	bc.lb.manuf.description
Manufacturer Part No.	lb.manuf.prt.n	bc.lb.manuf.prt.n
Manufacturer Part No. Description	lb.manuf.prt.d	bc.lb.manuf.prt.d
Receipt Date	lb.rec.date	bc.lb.rec.date

Outbound procedures

For outbound procedures you can print the following fields on the labels:

Field	Expression	Barcode Expression
Ship From Type	lb.shfr.type	bc.lb.shfr.type
Ship From Code	lb.shfr.code	bc.lb.shfr.code
Ship To Type	lb.shto.type	bc.lb.shto.type
Ship To Code	lb.shto.code	bc.lb.shto.code
Ship From Location	lb.shfr.loca	bc.lb.shfr.loca
Ship To Location	lb.shto.loca	bc.lb.shto.loca
DUNS Number	lb.duns.number	bc.lb.duns.number
Run Number	lb.run.number	bc.lb.run.number
Mission	lb.mission	bc.lb.mission
Item	lb.item	bc.lb.item
Item Search Key I	lb.item.sr.ky1	bc.lb.item.sr.ky1
Item Search Key II	lb.item.sr.ky2	bc.lb.item.sr.ky2
Item Signal	lb.item.signal	bc.lb.item.signal
Item Signal Description	lb.item.sgnl.d	bc.lb.item.sgnl.d
Business Partner Item Code	lb.cus.itm	bc.lb.cus.itm
Business Partner Item Revision	lb.cus.itm.rev	bc.lb.cus.itm.rev
Effectivity Unit	lb.eff.unit	bc.lb.eff.unit

Field	Expression	Barcode Expression
Quantity in Storage Unit	lb.quan.str	bc.lb.quan.str
Quantity in Inventory Unit	lb.quan.inv	bc.lb.quan.inv
Unit	lb.unit	bc.lb.unit
Order Origin	lb.order.orig	bc.lb.order.orig
Order Number	lb.order	bc.lb.order
Order Set	lb.order.set	bc.lb.order.set
Order Line	lb.order.line	bc.lb.order.line
Order Line Sequence	lb.order.seq	bc.lb.order.seq
Advice Number	lb.advice	bc.lb.advice
Owner	lb.owner	bc.lb.owner
Owner Name	lb.owner.name	bc.lb.owner.name
Lot	lb.lot	bc.lb.lot
Serial	lb.serial	bc.lb.serial
Inventory Date	lb.inv.date	bc.lb.inv.date
Package Definition	lb.pack.def	bc.lb.pack.def
Assembly Kit	lb.ass.kit	bc.lb.ass.kit
Line Station	lb.ln.station	bc.lb.ln.station
Job Sequence	lb.job.seq	bc.lb.job.seq
Parent Serial	lb.parent.seri	bc.lb.parent.seri
Assembly Order	lb.ass.order	bc.lb.ass.order
Order Reference	lb.reference	bc.lb.reference
Bom Line	lb.bom.line	bc.lb.bom.line
Item Description	lb.item.desc	bc.lb.item.desc
Delivery Point	lb.del.point	bc.lb.del.point
Delivery Point Description 1	lb.dp.dsca.1	bc.lb.dp.dsca.1
Delivery Point Description 2	lb.dp.dsca.2	bc.lb.dp.dsca.2
Machine	lb.machin	bc.lb.machin
Machine Description	lb.machin.desc	bc.lb.machin.desc
Operation	lb.operation	bc.lb.operation

Field	Expression	Barcode Expression
Task	lb.task	bc.lb.task
Task Description	lb.task.desc	bc.lb.task.desc
Work Center	lb.work.cent	bc.lb.work.cent
Work Center Description	lb.work.c.desc	bc.lb.work.c.desc

Inspections

For inspections you can print these fields on the labels:

Field	Expression	Barcode Expression
Inspection Date	lb.insp.date	bc.lb.insp.date
HU Insp. Date Time Zone	lb.insp.date.t	bc.lb.insp.date.t
HU Insp. Date UTC	lb.insp.date.u	bc.lb.insp.date.u
Destroy Reason	lb.insp.dest.r	bc.lb.insp.dest.r
Approved Quantity in Inventory Unit	lb.insp.appr.q	bc.lb.insp.appr.q
Destroyed Quantity	lb.insp.dest.q	bc.lb.insp.dest.q
Rejected Quantity in Inventory Unit	lb.insp.reje.q	bc.lb.insp.reje.q
Reject Reason	lb.insp.reje.r	bc.lb.insp.reje.r
User	lb.insp.user	bc.lb.insp.user
Inspection 1	lb.inspect	bc.lb.inspect

The labels are filled from the **Inspection Lines (whinh2131m000)** session for inbound and outbound inspections. For inventory inspections, the labels are filled from the **Handling Unit Process Inventory Inspection (whinh2533m000)** session.

Handling units

For handling units you can print the following fields on the labels:

Field	Expression	Barcode Expression
Handling Unit	lb.handl.unit	bc.lb.handl.unit

¹ This field indicates whether the data relate to an inspection. The value in this field can be Yes or No.

Field	Expression	Barcode Expression
From Handling Unit	lb.from.huid	bc.lb.from.huid
Handling Unit Version	lb.version	bc.lb.version
Visible	lb.visible	bc.lb.visible
Ship From Type	lb.shfr.type	bc.lb.shfr.type
Ship From Code	lb.shfr.code	bc.lb.shfr.code
Ship From Company	lb.shfr.comp	bc.lb.shfr.comp
Ship To Type	lb.shto.type	bc.lb.shto.type
Ship To Code	lb.shto.code	bc.lb.shto.code
Ship To Company	lb.shto.comp	bc.lb.shto.comp
Reference	lb.reference	bc.lb.reference
Parent Handling Unit	lb.parent.huid	bc.lb.parent.huid
Status	lb.status	bc.lb.status
Complete	lb.complete	bc.lb.complete
Rejected	lb.rejected	bc.lb.rejected
Multi Item	lb.multi.item	bc.lb.multi.item
Item	lb.item	bc.lb.item
Item Description	lb.item.desc	bc.lb.item.desc
Effectivity Unit	lb.eff.unit	bc.lb.eff.unit
Item Search Key I	lb.item.sr.ky1	bc.lb.item.sr.ky1
Item Search Key II	lb.item.sr.ky2	bc.lb.item.sr.ky2
Item Signal	lb.item.signal	bc.lb.item.signal
Item Signal Description	lb.item.sgnl.d	bc.lb.item.sgnl.d
Lot	lb.lot	bc.lb.lot
Inventory Date	lb.inv.date	bc.lb.inv.date
Serial	lb.serial	bc.lb.serial
Quantity in Storage Unit	lb.quan.str	bc.lb.quan.str
Unit	lb.unit	bc.lb.unit
Quantity in Inventory Unit	lb.quan.inv	bc.lb.quan.inv
Package Definition	lb.pack.def	bc.lb.pack.def

Field	Expression	Barcode Expression
Packaging Item	lb.pack.item	bc.lb.pack.item
Asset Tag	lb.asset.tag	bc.lb.asset.tag
Quantity of Packaging Item	lb.quan.pack	bc.lb.quan.pack
Business Partner Item Code	lb.cus.itm	bc.lb.cus.itm
Business Partner Item Revision	lb.cus.itm.rev	bc.lb.cus.itm.rev
Warehouse	lb.warehouse	bc.lb.warehouse
Location	lb.location	bc.lb.location
Gross Weight	lb.gross.wght	bc.lb.gross.wght
Net Weight	lb.net.wght	bc.lb.net.wght
Weight Unit	lb.weight.unit	bc.lb.weight.unit
Volume	lb.volume	bc.lb.volume
Floorspace	lb.floor.space	bc.lb.floor.space
Height	lb.height	bc.lb.height
Width	lb.width	bc.lb.width
Depth	lb.depth	bc.lb.depth
Dimension Unit	lb.dim.unit	bc.lb.dim.unit
Blocked	lb.blocked	bc.lb.blocked
Blocked for Counting	lb.counting	bc.lb.counting
Transaction Date	lb.trans.date	bc.lb.trans.date
Log Name	lb.log.name	bc.lb.log.name
Manufacturer	lb.manuf	bc.lb.manuf
Manufacturer Description	lb.manuf.desc	bc.lb.manuf.desc
Manufacturer Part No.	lb.manuf.prt.n	bc.lb.manuf.prt.n
Manufacturer Part No. Desc	lb.manuf.prt.d	bc.lb.manuf.prt.d
Owner	lb.owner	bc.lb.owner
Owner Name	lb.owner.name	bc.lb.owner.name
Ownership	lb.ownership	bc.lb.ownership
Multi Owner	lb.multi.owner	bc.lb.multi.owner

Field	Expression	Barcode Expression
Order Origin	lb.order.orig	bc.lb.order.orig
Order Number	lb.order	bc.lb.order
Order Set	lb.order.set	bc.lb.order.set
Order Line	lb.order.line	bc.lb.order.line
Order Sequence	lb.order.seq	bc.lb.order.seq
Bom Line	lb.bom.line	bc.lb.bom.line
Receipt	lb.receipt	bc.lb.receipt
Receipt Line	lb.receipt.ln	bc.lb.receipt.ln
Shipment	lb.shipment	bc.lb.shipment
Shipment Line	lb.shipment.ln	bc.lb.shipment.ln
Load	lb.load	bc.lb.load
Container	lb.container	bc.lb.container
Assembly Kit	lb.ass.kit	bc.lb.ass.kit
Line Station	lb.ln.station	bc.lb.ln.station
Job Sequence	lb.job.seq	bc.lb.job.seq
Parent Serial	lb.parent.seri	bc.lb.parent.seri
Assembly Order	lb.ass.order	bc.lb.ass.order
Inspection	lb.inspect	bc.lb.inspect
Cross Docking	lb.crossdock	bc.lb.crossdock
Destination Location	lb.dest.loc	bc.lb.dest.loc
Receipt Carrier	lb.rec.carr	bc.lb.rec.carr
Ship From Address Name 1	lb.sf.ad01	bc.lb.sf.ad01
Ship From Address Name 2	lb.sf.ad02	bc.lb.sf.ad02
Ship From Address 1	lb.sf.ad03	bc.lb.sf.ad03
Ship From Address 2	lb.sf.ad04	bc.lb.sf.ad04
Ship From Address House Number	lb.sf.ad05	bc.lb.sf.ad05
Ship From Address Po Boxnr	lb.sf.ad06	bc.lb.sf.ad06
Ship From Address City	lb.sf.ad07	bc.lb.sf.ad07
Ship From Address City 2	lb.sf.ad08	bc.lb.sf.ad08

Field	Expression	Barcode Expression
Ship From Address Zip Code	lb.sf.ad09	bc.lb.sf.ad09
Ship From Address Country	lb.sf.ad10	bc.lb.sf.ad10
Ship To Address Name 1	lb.st.ad01	bc.lb.st.ad01
Ship To Address Name 2	lb.st.ad02	bc.lb.st.ad02
Ship To Address 1	lb.st.ad03	bc.lb.st.ad03
Ship To Address 2	lb.st.ad04	bc.lb.st.ad04
Ship To Address House Number	lb.st.ad05	bc.lb.st.ad05
Ship To Address Po Boxnr	lb.st.ad06	bc.lb.st.ad06
Ship To Address City	lb.st.ad07	bc.lb.st.ad07
Ship To Address City 2	lb.st.ad08	bc.lb.st.ad08
Ship To Address Zip Code	lb.st.ad09	bc.lb.st.ad09
Ship To Address Country	lb.st.ad10	bc.lb.st.ad10
Receipt Load	lb.rec.load	bc.lb.rec.load
Receipt Shipment	lb.rec.shpm	bc.lb.rec.shpm
Shipment Delivery Terms	lb.shpm.tod	bc.lb.shpm.tod
Shipment Point of Title Passage	lb.shpm.potp	bc.lb.shpm.potp
Shipment Carrier Pro Number	lb.shpm.cpro	bc.lb.shpm.cpro
Tracking Number	lb.track.nr	bc.lb.track.nr
Shipment Planned Delivery Date	lb.shpm.deld	bc.lb.shpm.deld
Shipment Planned Receipt Date	lb.shpm.prdt	bc.lb.shpm.prdt
Shipment Customs Value	lb.shpm.cval	bc.lb.shpm.cval
Shipment Customs Value Currency	lb.shpm.curr	bc.lb.shpm.curr
Load Carrier/LSP	lb.load.carr	bc.lb.load.carr
Load Route	lb.load.route	bc.lb.load.route
Shipment Reference	lb.ship.ref	bc.lb.ship.ref
Delivery Point	lb.del.point	bc.lb.del.point
Delivery Point Description 1	lb.dp.dsca.1	bc.lb.dp.dsca.1
Delivery Point Description 2	lb.dp.dsca.2	bc.lb.dp.dsca.2
Allocated to Business Partner	lb.alloc.bp	bc.lb.alloc.bp

Field	Expression	Barcode Expression
Allocated to Order Origin	lb.alloc.oorg	bc.lb.alloc.oorg
Allocated to Order	lb.alloc.order	bc.lb.alloc.order
Allocated to Order Reference	lb.alloc.oref	bc.lb.alloc.oref
Allocated to Reference	lb.alloc.ref	bc.lb.alloc.ref
Rejection	lb.quarantine	bc.lb.quarantine
Product Variant	lb.prod.var	bc.lb.prod.var
Additional info field 1	lb.addinfo.1	bc.lb.addinfo.1
Additional info field 2	lb.addinfo.2	bc.lb.addinfo.2
Additional info field 3	lb.addinfo.3	bc.lb.addinfo.3
Additional info field 4	lb.addinfo.4	bc.lb.addinfo.4
Additional info field 5	lb.addinfo.5	bc.lb.addinfo.5
Additional info field 6	lb.addinfo.6	bc.lb.addinfo.6
Additional info field 7	lb.addinfo.7	bc.lb.addinfo.7
Additional info field 8	lb.addinfo.8	bc.lb.addinfo.8
Additional info field 9	lb.addinfo.9	bc.lb.addinfo.9
Additional info field 10	lb.addinfo.10	bc.lb.addinfo.10

Note: For handling unit structures, labels are printed for bottom-level handling units. If a bottom-level handling unit contains multiple *stock points*, the stock point information is not printed on the label. This is because the label field cannot contain more than one code. For example, if the handling unit contains three stock points and the label definition includes the Inventory Date field (lb.inv.date), which is a stock point detail, LN does not "know" which of the three inventory dates to print.

UTC date and time zone fields

For inbound procedures, outbound procedures, and handling units you can print UTC date and time zone fields on labels. On the date fields that are printed, the UTC representation of the date is printed and on the time zone fields, the time zone of the warehouse or the ship-from or ship-to addresses are printed.

You can print these UTC date and time zone fields on the labels:

UTC and Time zone: Handling units

Field	Expression	Barcode Expression
HU Trans. Date UTC	lb.trns.date.u	bc.lb.trns.date.u
HU Trans. Date Time Zone	lb.trns.date.t	bc.lb.trns.date.t

Field	Expression	Barcode Expression
HU Insp. Date Time Zone	lb.insp.date.t	bc.lb.insp.date.t
HU Insp. Date UTC	lb.insp.date.u	bc.lb.insp.date.u

The HU Insp. Date fields are printed for handling-unit inventory inspections.

UTC and Time zone: Inbound, Outbound and Handling Unit

Field	Expression	Barcode Expression
Inventory Date UTC	lb.inv.date.u	bc.lb.inv.date.u
Inventory Date Time Zone	lb.inv.date.t	bc.lb.inv.date.t

UTC and Time zone: Inbound

Field	Expression	Barcode Expression
Receipt Date UTC	lb.rec.date.u	bc.lb.rec.date.u
Receipt Date Time Zone	lb.rec.date.t	bc.lb.rec.date.t

UTC and Time zone: Outbound

Field	Expression	Barcode Expression
Shipment Pl Del Dt UTC	lb.shpm.deld.u	bc.lb.shpm.deld.u
Shipment Pl Del Dt Time Zone	lb.shpm.deld.t	bc.lb.shpm.deld.t
Shipment Pl Rec Dt UTC	lb.shpm.prdt.u	bc.lb.shpm.prdt.u
Shipment Pl Rec Dt Time Zone	lb.shpm.prdt.t	bc.lb.shpm.prdt.t

Kanban

For Kanban you can print the following fields on the labels:

Field	Expression	Barcode Expression
Item	lb.item	bc.lb.item
Packaging Item	lb.pack.item	bc.lb.pack.item
Quantity in Inventory Unit	lb.quan.inv	bc.lb.quan.inv
Unit	lb.unit	bc.lb.unit
Ship From Type	lb.shfr.type	bc.lb.shfr.type
Ship From Code	lb.shfr.code	bc.lb.shfr.code

Field	Expression	Barcode Expression
Ship To Type	lb.shto.type	bc.lb.shto.type
Ship To Code	lb.shto.code	bc.lb.shto.code
Handling Remark	lb.hand.rm-rk	bc.lb.hand.rmrk
Kanban ID	lb.kan-ban.id	bc.lb.kanban.id
Location	lb.location	bc.lb.location
Row of Location for Transfer	lb.dloc.row	bc.lb.dloc.row
Level Location for Transfer	lb.dloc.lev	bc.lb.dloc.lev
Bin of Location for Transfer	lb.dlob.bin	bc.lb.dlob.bin
Description of Location for Transfer	lb.dloc.desc	bc.lb.dloc.desc
Item Description	lb.item.desc	bc.lb.item.desc
Work Center	lb.work.cent	bc.lb.work.cent
Supplying Location	lb.suppl.loc	bc.lb.suppl.loc
Row of Supply Location	lb.sloc.row	bc.lb.sloc.row
Level of Supply Location	lb.sloc.lev	bc.lb.sloc.lev
Bin of Supply Location	lb.sloc.bin	bc.lb.sloc.bin
Description of Supply Location	lb.sloc.desc	bc.lb.sloc.desc

Supply location

The supply location is the fixed location as defined for the supply warehouse and item in the Fixed Locations (whwmd3502m000) session. The user can only print this field on the label if the goods are supplied from a warehouse. For more information, refer to Line Supply Settings .

If more than one fixed location exists for each warehouse/item, the fixed location with the highest priority, in other words, the lowest value, is printed.

Row, level and bin are part of the location definition in the Warehouse - Location (whwmd3100s000) session.

Kanban deliveries are actually made to the *shop floor warehouse* that supports the work center. The work center can only be printed if the shop floor warehouse supports a work center.

Label layouts for lineside labeling

For the Inbound procedures involved in lineside labeling, you can print the following demand-order fields on the labels:

Field	Description	Expression	Barcode Expression
tdsls300.ofbp	Sold-to Business Partner	lb.dpsoto.bp	bc.lb.dpsoto.bp
tdsls300.ofad	Code	lb.dpsoto.addr	bc.lb.dpsoto.addr
ccom130.nama	Address Name	lb.dpsoto.ad01	bc.lb.dpsoto.ad01
tccom130.namb	Address Name 2	lb.dpsoto.ad02	bc.lb.dpsoto.ad02
tccom130.namc	Street	lb.dpsoto.ad03	bc.lb.dpsoto.ad03
tccom130.namd	Street 2	lb.dpsoto.ad04	bc.lb.dpsoto.ad04
tccom130.hono	House Number	lb.dpsoto.ad05	bc.lb.dpsoto.ad05
tccom130.pobn	P.O. Box Number	lb.dpsoto.ad06	bc.lb.dpsoto.ad06
tccom130.ccit	City Code	lb.dpsoto.ad07	bc.lb.dpsoto.ad07
tccom130.namf	City 2	lb.dpsoto.ad08	bc.lb.dpsoto.ad08
tccom130.pstc	ZIP Code/Postal Code	lb.dpsoto.ad09	bc.lb.dpsoto.ad09
tccom130.ccty	Country	lb.dpsoto.ad10	bc.lb.dpsoto.ad10
tdsls301.stad	Ship-to Address	lb.dpshto.addr	bc.lb.dpshto.addr
tccom130.nama	Address Name	lb.dpshto.ad01	bc.lb.dpshto.ad01
tccom130.namb	Address Name 2	lb.dpshto.ad02	bc.lb.dpshto.ad02
tccom130.namc	Street	lb.dpshto.ad03	bc.lb.dpshto.ad03
tccom130.namd	Street 2	lb.dpshto.ad04	bc.lb.dpshto.ad04
tccom130.hono	House Number	lb.dpshto.ad05	bc.lb.dpshto.ad05
tccom130.pobn	P.O. Box Number	lb.dpshto.ad06	bc.lb.dpshto.ad06
tccom130.ccit	City Code	lb.dpshto.ad07	bc.lb.dpshto.ad07
tccom130.namf	City 2	lb.dpshto.ad08	bc.lb.dpshto.ad08
tccom130.pstc	ZIP Code/Postal Code	lb.dpshto.ad09	bc.lb.dpshto.ad09
tccom130.ccty	Country	lb.dpshto.ad10	bc.lb.dpshto.ad10
tcpcs003.cadr	Address Code	lb.dpshfr.addr	bc.lb.dpshfr.addr
tccom130.nama	Address Name	lb.dpshfr.ad01	bc.lb.dpshfr.ad01
tccom130.namb	Address Name 2	lb.dpshfr.ad02	bc.lb.dpshfr.ad02
tccom130.namc	Street	lb.dpshfr.ad03	bc.lb.dpshfr.ad03

Field	Description	Expression	Barcode Expression
tccom130.namd	Street 2	lb.dpshfr.ad04	bc.lb.dpshfr.ad04
tccom130.hono	House Number	lb.dpshfr.ad05	bc.lb.dpshfr.ad05
tccom130.pobn	P.O. Box Number	lb.dpshfr.ad06	bc.lb.dpshfr.ad06
tccom130.ccit	City Code	lb.dpshfr.ad07	bc.lb.dpshfr.ad07
tccom130.namf	City 2	lb.dpshfr.ad08	bc.lb.dpshfr.ad08
tccom130.pstc	ZIP Code/Postal Code	lb.dpshfr.ad09	bc.lb.dpshfr.ad09
tccom130.ccty	Country	lb.dpshfr.ad10	bc.lb.dpshfr.ad10
tcibd004.aitd	Business Partner Item Description	lb.cus.itm.dsc	bc.lb.cus.itm.dsc
tcibd014.revi	Customer item Revision	lb.cus.itm.rev	bc.lb.cus.itm.rev
tccom130.nama	Address Name	lb.cpshfr.ad01	bc.lb.cpshfr.ad01
tccom130.namb	Address Name 2	lb.cpshfr.ad02	bc.lb.cpshfr.ad02
tccom130.namc	Street	lb.cpshfr.ad03	bc.lb.cpshfr.ad03
tccom130.namd	Street 2	lb.cpshfr.ad04	bc.lb.cpshfr.ad04
tccom130.hono	House Number	lb.cpshfr.ad05	bc.lb.cpshfr.ad05
tccom130.pobn	P.O. Box Number	lb.cpshfr.ad06	bc.lb.cpshfr.ad06
tccom130.ccit	City Code	lb.cpshfr.ad07	bc.lb.cpshfr.ad07
tccom130.namf	City 2	lb.cpshfr.ad08	bc.lb.cpshfr.ad08
tccom130.pstc	ZIP Code/Postal Code	lb.cpshfr.ad09	bc.lb.cpshfr.ad09
tccom130.ccty	Country	lb.cpshfr.ad10	bc.lb.cpshfr.ad10

Part change tags and reasons

For each *handling unit*, a supplier can specify two pairs of part change tags and part change reasons to notify the *ship-to business partner* of a change in the design, production, inspection or packing of a part. A part is an end *item* or a component item.

Part change tags and reasons are specified in these fields in the **Handling Units (whwmd5130m000)** session:

- **Part Change Tag 1**
- **Reason**
- **Part Change Tag 2**
- **Reason**

In each tag field, you must manually specify the relevant code of the part change tag. In each reason field, select the required part change reason.

You can specify or modify part change tags and reasons at any stage in the *outbound* or *shipment* process.

When the shipment of the handling unit is confirmed, part change tags and reasons are published on the:

- Outbound *advance shipping notice (ASN)*
- *Packing list*
- *Business Object Document (BOD)*

The ASN and the packing list are documents created by the automotive exchange applications TFS (Transformation Services) and EXM (Automotive Exchange Export Manager).

Shipment building

Shipment building based on shipment reference

Shipment building is the process that automatically creates shipments based on picked outbound advices.

The shipment building criteria are:

- Ship-from Type, Ship-from Code, Ship-from Address
- Ship-to Type, Ship-to Code, Ship-to Address
- Planned for Load Plan (Y/N)
- Manual Shipment (Y/N)
- Office
- Office Company
- Route
- Terms of Delivery
- Point of Title Passage
- Motive of Transport
- Carrier
- Planned Delivery Date
- Delivery Point
- Shipment Reference

The shipment reference determines, among other criteria, how the goods picked from the supplier warehouse are grouped into shipments. The items on sales schedule lines that have the same shipment reference must be shipped as one shipment to the customer. In the automotive business this is called a Pickup Sheet (PUS) process. The shipment reference is primarily populated for warehouse orders with origin Sales Schedule. The value of the shipment reference is passed from Order Management to Warehousing by the **Shipment Reference** field in the **Sales Schedule Planned Delivery Lines (tdsls3520m000)** session.

Based on the Shipment Reference, these shipment building parameters are available in the **Warehousing Order Types (whinh0110m000)** session:

- **Unique Shipment Reference per Shipment**
- **Single Shipment Reference per Shipment**

Unique Shipment Reference per Shipment

If this check box is selected, LN creates a unique shipment for each shipment reference number. Creation of multiple shipments for the same shipment reference is not allowed in the following cases:

- The Ship-to business partner of the shipments is same.
- The Ship-to business partner is different, but shipments have the same Sold-to business partner. Conversely, this means that when the ship-to BP's differ and their related sold-to BP's differ, LN allows the same shipment reference for creation of multiple shipments.

This parameter has the following consequences:

- The Shipment Reference criterion overrules the shipment building criterion for Planned Delivery Date. When the planned delivery date is not the same for all schedule lines, but the schedule lines have the same shipment reference, LN creates one shipment that contains all the schedule lines for this shipment reference.
- LN does not create outbound advices and shipment lines for pickup sheet lines that have full shortage of items. Other lines of the same pickup sheet can be picked and shipped. The outbound line for which the shortage of items occurred remains open and has the pickup sheet number of the already shipped pickup sheet. Processing of this remaining outbound line can result in a shipment that has the already used pickup sheet number. You can cancel the schedule line or provide the schedule line with a new pickup sheet number.

Single Shipment Reference per Shipment

If this check box is selected, LN allows creation of multiple shipments for the same Shipment Reference. This parameter has the following consequences:

- For two shipment lines that have the same shipment reference and different planned delivery dates, LN creates two shipments that have the same shipment reference.
- Outbound Lines that have different shipment reference numbers are put on different shipments.
- If other shipment building criteria allow, outbound lines that have the same shipment reference number are put on the same shipment. Otherwise, outbound lines are put on separate shipments.

The shipment reference scenarios

Contents Existing Shipment Header	Shipment Reference Outbound Line	Related Order Type is Single Reference	Action
Single Reference=No, Shipment Reference= empty	empty	no	Add to Shipment
	empty	yes	Add to Shipment
	AAA	no	Add to Shipment
	AAA	yes	Create New Single Reference Shipment
Single Reference=No, Shipment Reference= AAA In this scenario, the shipment reference at the shipment header is manually filled by the end-user.	empty	no	Add to Shipment
	empty	yes	Add to Shipment
	AAA	no	Add to Shipment
	AAA	yes	Add to shipment if all shipment lines have reference "AAA" and make it a single reference shipment, otherwise create new single reference shipment
	BBB	No	Add to Shipment
	BBB	Yes	Create New Single Reference Shipment
Single Reference=Yes, Shipment reference= AAA	empty	no	create new shipment
	empty	yes	create new shipment
	AAA	no	Add to Shipment
	AAA	Yes	Add to Shipment
	BBB	No	Create new shipment
	BBB	Yes	Create New Single Reference Shipment
Single Reference=Yes, Shipment Reference=Empty	Not Applicable		

Freight integration

The Shipment Reference field which, among others, is used for the Pickup Sheet process, is transferred from the Outbound Order Lines (whinh2120m000) session to the corresponding freight order if Freight is implemented. In the Freight package, this shipment reference must be taken into account, if filled, as a Shipment Building criterion during the Load Building procedure through the **Generate Plan (fmlbd0280m000)** session.

That is, if the Single Shipment Reference per Shipment check box is selected and the **Generate Plan (fmlbd0280m000)** session is run, multiple shipments must be generated if different shipment references are applicable, even though these shipments are to be delivered at the same destination address at the same time, that is, within the same load.

If the Unique Shipment Reference per Shipment check box is selected and the **Generate Plan (fmlbd0280m000)** session is run, for example, for a particular period/freight order range and the same Reference is linked to multiple freight order lines (outbound lines) with different delivery times/dates, LN must still generate one single shipment per reference. This implies that the delivery time/date range on the order lines is extended so that both lines can be included in one and the same shipment. To create one single shipment, other criteria, if applicable, must also be met.

Shipment building based on delivery points

Shipment building is the process that automatically creates shipments based on (picked) outbound advices. The value of the delivery point is passed from Sales to Warehousing by the **Delivery Point** field in the **Sales Schedule Lines (tdsls3107m000)** session. The delivery point is passed to the warehouse order outbound line when a schedule line is transferred to Warehousing.

These shipment building criteria are available:

- Ship-from Type, Ship-from Code, Ship-from Address
- Ship-to Type, Ship-to Code, Ship-to Address
- Planned for Load Plan (Y/N)
- Manual Shipment (Y/N)
- Office
- Office Company
- Route
- Delivery Terms
- Point of Title Passage
- Motive of Transport
- Carrier
- Planned Delivery Date
- Delivery Point
- Shipment Reference

Originally, in LN, the ship-to business partner and related ship-to address is the most detailed level at which the destination of goods is defined. However, often the premises of customers / Original Equipment Manufacturers (OEM) are huge and goods can be received at multiple delivery points. For efficient goods handling, the supplier / shipping company must know the specific delivery point at which the goods must be unloaded. This objective is achieved by adding delivery points to delivery addresses and including them as shipment building criteria.

LN groups the outbound advices that have the same Delivery Point as shipment lines in one shipment. You can use the **Single Delivery Point per Shipment** check box in the **Warehousing Order Types (whinh0110m000)** session to group the shipment lines by delivery points during shipment building. If this check box is selected, LN groups the outbound lines in the following manner :

- Outbound lines that have the same delivery point are put on the same shipment, as shipment lines, provided other shipment building criteria allow this. Otherwise, outbound lines are put as shipment lines on separate shipments. This effectively means that the creation of multiple shipments for the same delivery point is permitted in specific cases.

- Outbound Lines that have different delivery points are put on different shipments.

The following example explains the scenario in which shipments are created based on delivery points:

Order	Position	Ship-to BP	Delivery Point	Shipment
SSC000123	10	VW	Dock A	SHP000234
SSC000123	20	VW	Dock B	SHP000235
SSC000124	10	Opel	Dock A	SHP000236
SSC000125	10	VW	Dock A	SHP000234
SSC000126	10	Opel		SHP000237

Freight Integration

In case a delivery point is present on an outbound order line and the **Single Delivery Point per Shipment** check box in the **Warehousing Order Types (whinh0110m000)** session is selected, the delivery point is passed to the corresponding freight order (if Freight is implemented). The **Single Delivery Point per Shipment** check box cannot be modified in Freight. In other words, Freight load building always follows the shipment building instructions from Warehousing. This implies that the planning engine in Freight builds separate shipments per delivery point instead of per delivery address, which may result in multiple shipments per unloading address within one load.

Length of ASN number

LN allows you to limit the length of generated shipment and load numbers and, therefore, the length of the ASN number. This feature makes it possible to satisfy requirements and standards of specific branches of industry, such as the VDA standard which limits the length of the ASN number to a maximum of 8 characters. VDA (Verband der Automobilindustrie) is a German organization which serves the interests of the automobile industry.

Example

The example below illustrates how a load or shipment number is generated.

Length Series = 3

Series = AAA

First Free Number = 23

Load Length / Shipment Length = 9

Number = AAA000023

Load Length / Shipment Length = 8

Number = AAA00023

Load Length / Shipment Length = 6

Number = AAA023

When LN creates loads and shipments in Freight, LN applies the **Load Length** and **Shipment Length** defined in the **Inventory Handling Parameters (whinh0100m000)** session of Warehousing.

Note: When Freight is implemented and no Warehousing parameters are defined, LN uses the actual length of the load and shipment fields.

Logistic service providers (LSP) - packaging item registration

Logistic service providers (LSP) are handled as a separate VMI consignment type of warehouse in LN Warehousing. Ownership of inventory rests with the supplier.

Prerequisites

LN records the packaging item transactions only when the following occurs:

- The Extended Packaging Item Registration check box is selected in the **Warehouse Master Data Parameters (whwmd0100s000)** session.
- The Accountable check box is selected in the **Packaging Items (whwmd4505m000)** session.
- The Inventory Management check box is cleared.

Important:

There are two LSP scenarios in which LN receives the consumption messages and updates associated packaging accounts:

- The LSP (VMI) warehouse is directed/managed by and probably situated at the customer's location.
- The LSP (VMI) warehouse is directed by a third party, possibly closely related to the supplier.

To indicate the applicable scenario, the Update Shipping Material Account during field in the **Warehouses (whwmd2500m000)** session presents you with the following choices:

- **Shipment to VMI Warehouse:** Use when the LSP warehouse is managed by the customer.
- **Consumption by Customer:** Use when the LSP warehouse is directed by the supplier or a closely related third party.

Usage of option Shipment to VMI Warehouse- Scenarios

You must use the **Shipment to VMI Warehouse** option when the following occurs:

- If the shipping material accounts must be updated when the goods leave the warehouse of the supplier to be shipped to the VMI (LSP) warehouse. In LN, the sales transfer orders are used for this VMI scenario to deliver the goods from a supplier warehouse to a VMI warehouse (LSP).
- If the shipping material account must be updated when the consumption messages sent by the LSP never contain packaging information. The shipping material accounts must be updated when goods are shipped (transferred) from the supplier warehouse to the LSP warehouse.

Usage of option Consumption by Customer- Scenarios

You must use the **Consumption by Customer** option when the following occurs:

- The shipping material accounts must be updated when the consumption, by the customer/OEM, is processed.
- The consumption message sent by the LSP (to the supplier) must contain all the necessary packaging information.

The **Update Shipping Material Account during** field on the ship-to VMI (LSP) warehouse, (to which goods are transferred) determines which scenario applies.

Shipping material accounting

Organizations that use reusable packaging materials to ship goods to their customers often outsource ownership, management, handling, and distribution of those materials to third parties.

The owners of the packaging materials can be your own organization or a third party, such as a Packaging Service Provider (PSP). The owners of packaging materials can charge a fee from their business partners for the use of the packaging materials.

For example, if you are a supplier, a customer or a PSP can be the owner of the packaging materials and be responsible for their maintenance and timely supply.

To communicate with your business partners about quantities of *packaging items*, and payments, you must keep track of the inbound and outbound transactions of the packaging materials for each business partner.

For this purpose, you must implement packaging item registration to record inbound and outbound packaging item transactions and define *shipping material accounts* to link the transactions to a business partner or group of business partners.

You can view and maintain packaging item transactions in the Packaging Item Transactions (whinr1115m000) session. Shipping material accounts are maintained in the **Shipping Material Accounts (whwmd4170m000)** session.

Balances of packaging items present in your own warehouse and at the business partners are recorded, based on the issue and receipt transactions of packaging materials for each shipping material account.

Optionally, you can maintain the circulating quantity of packaging items. This is the aggregated quantity present at the business partner and your own warehouse.

You can view and maintain the packaging item balances in the **Packaging Item Balances by Shipping Material Account (whwmd4175m000)** session.

If an external business partner such as a PSP owns the packaging materials, you can create a dedicated *shipping material account* for this business partner. In this account, you can specify that both the packaging material transactions between your organization and the PSP and those between your organization and your customers or suppliers are recorded.

Also, you can view the PSP's packing materials transaction records and, if required, reconcile them with your own. You can view and maintain the PSP's transaction records in the **External Packaging Item Transactions**

(**whinr1116m000**) session. The external business partner's transaction records are communicated through the external application Automotive Exchange Export Manager (EXM).

CINDI process

Automobile manufacturers use various delivery concepts/ procedures while ordering components from suppliers which result in procedural and informative requirements that all automotive suppliers must meet. One of these procedures is called CINDI, an extensive procedure consisting of four aspects:

- Transport ID
- Distribution Zone/ Routing Code
- RAN/ KANBAN number/ Delivery call number.
- Point of consumption/ Point of destination

Transport ID

The Transport ID is sent by the customer organization as a shipping instruction to the supplier to indicate which deliveries (load/ shipments) must arrive at the factory.

LN allows you to reuse the existing shipment reference as the Transport ID. In case only one Transport ID is allowed per shipment, the **Unique Shipment Reference per Shipment** check box in the **Warehousing Order Types (whinh0110m000)** session must be selected. In case the Transport ID is not provided by the customer, LN creates a temporary ID because defining the shipment reference is mandatory. However, the ID can be manually replaced with the final Transport ID during the outbound process, at a later date. The temporary ID can be maintained up to the status **Frozen** or **Shipped** before being replaced by the final Transport ID.

The user is responsible for the timely replacement of the temporary ID with the final Transport ID (Shipment Reference) at the appropriate time.

Distribution Zone/ Routing Code

The supplier can also be informed about the more specific destinations within the organization for which a delivery is intended. These destinations are defined as the Distribution Zone or Routing Code. These are the intermediate locations to which the goods are moved after the receipt, at the unloading dock.

If the Distribution Zone (or Routing Code) is provided by a customer organization, this must always be used as a package building criterion. For this purpose, an extra reference field is added on the sales schedule line called **Packaging Reference A** which is picked up by the warehouse order, outbound, and shipping procedure as a criterion while generating handling units during shipment.

The requirements/ items within a Transport ID that are destined for the same Distribution Zone can be combined into the same handling unit; the requirements/ items may not be merged with items/ handling units, destined for other distribution zones.

The Distribution Zone/ Routing Code must be available as extra information and printed on labels and documents to enable the OEM personnel to immediately recognize the (intermediate) destination of a handling unit.

Point of consumption/ Point of destination

The point of consumption (POC) or point of destination (POD) is the final destination of the received items. It is usually the production or assembly line on which the components are used.

If the Point of consumption (POC) is defined by the customer organization, and thus recorded on the sales schedule, the POC is used as handling unit building criterion. A new handling unit is initiated for each POC. Consequently a new reference field **Packaging Reference B** is added. The field is retrieved from the sales schedule and can be viewed using the **Reference Distribution** option from the **References** menu in the **Outbound Order Lines (whinh2120m000)** session and the **Reference Distribution** option from the **References** menu in the **Shipment Lines (whinh4131m000)** session.

When handling units are built, the singles (= lowest packaging level example, a box) created must contain items destined for the same point of consumption/ point of destination. Items can only be packed and shipped in the same box (single), if the point of consumption/ point of destination of the box and the picked goods is the same.

For easy allocation to the precise POC, information of the POC must be printed on the packaging labels.

RAN/ KANBAN number/ Delivery call number

The RAN (Registration Authorization Number) can also be provided by the customer organization. This number can be used as an additional constraint during the building of master handling units (= top level packaging item example pallets), for scenarios where only one KANBAN/ RAN number is allowed per master handling unit. Such master handling units are called Homogeneous, while multi-RAN or MixRAN handling units are called Heterogeneous.

The RAN information can be printed on the labels and the shipping documents.

Full packaging of material

The material quantities and packaging method received by the car manufacturers. Car manufacturers frequently accept only full packaging material (crates, boxes, pallets and so on); this is applicable to all levels within a packaging structure or only to specific levels. In LN, this can be managed using **Full Packages Only** functionality at each packaging level in a handling unit structure.

The impact of the **Full Packages Only** functionality:

Order entry

When the **Full Packages Only** functionality is implemented for a node/ level within the handling unit template related to a sales schedule, the planned warehouse order quantity becomes a multiple of the full package quantity. When the package definition is defined for the sales contract line logistic data, a relation can be established between the sales schedule and the handling unit template used. This enables the user to activate the **Full Packages Only** functionality for a sales schedule.

When a planned warehouse order is created for which the **Full Packages Only** check box is selected on the package definition or handling unit template, the order quantity may not necessarily be the sum of the linked

sales schedule line or lines as the quantity can be adjusted to meet 'full packages only' criterion. The multiple of a packaging item quantity on an order is determined from the package definition and the item. For example:

Note	Packaging Item	Packaging Item Quantity	Quantity in Storage Unit	Full Package Only
1	Pallet	1	0 pcs	No
2	Box	10	0 pcs	Yes
3			100	Yes

In the example, order quantities must be a multiple of the packaging item quantity of 10 pcs (100pcs of node 3 packed in 10 boxes of node 2). The storage unit is the same as the inventory unit. In case the storage unit box is used, allows 4 pcs per box, this happens:

Note	Packaging Item	Packaging Item Quantity	Quantity in Storage Unit	Full Package Only
1	Pallet	1	0 pcs	No
2	Crate	10	0 pcs	Yes
3			40 box	Yes

In the example, order quantities must be multiple of 16 pcs (40 box of node 3 packed in 10 crates of node 2) * 4 (conversion of pcs to box is 4).

Outbound Processes

After the generation of the outbound advice for the outbound order line; the outbound advices can be modified manually. When an outbound advice is adjusted or a shortage has been identified, resulting in a quantity that is not a multiple of the full package quantity, a warning message is displayed, stating that the 'full packages only' criterion is not met. However, LN allows the user to continue the process.

The same principle is applicable in case of partial shipments. A deviation from the 'full packages only' criterion is allowed and semi-filled packages can be delivered. When the warning message is displayed during the generation of the outbound advice, the quantities can be changed to match the 'full packages only' criterion.

Note: LN does not perform the 'full packages only' check again during the confirmation of a shipment.

Packaging reference distribution

When goods are picked and linked to a shipment, the packaging reference distribution is created or updated below the shipment line and is used when handling units are generated for a shipment line. This is applicable only for the shipment lines that are created for a sales schedule.

The distribution is created based on the outbound order line reference distribution. The following table describes these references:

Reference	Description
Shipment Reference	Transport ID
Reference	In the automotive industry, master handling units must be shipped with the same Reference. The user is allowed to model the level of Single Reference in the handling unit template.
Packaging Reference A	In the automotive industry, whole master handling units must be shipped with the same Reference A. The user is allowed to model the level of Single Reference A in the handling unit template.
Packaging Reference B	In the automotive industry, single handling units must be shipped with the same Reference B. The user is allowed to model the level of Single Reference A in the handling unit template.

Packaging and shipment processes for outbound handling units

Industries require various packaging and shipment processes for efficient delivery of products.

To enhance the packaging and shipment processes, you can use these features:

- Fill up handling units
- Full packaging of material
- Packaging reference distribution
- Shipping sequence
- Consolidate stock point details

Fill up handling units

Handling units can be filled up and shipment lines can be consolidated based on the Consolidate Stock Points in one Shipment Line parameter in the Inventory Handling Parameters (whinh0100m000) session.

The prerequisites to fill up handling units within the same handling unit structure:

- The package definition code of the shipment line must be identical to the package definition of the picked goods.

Templates are also compared when dealing with the multi-item structure:

- The number of nodes must be the same.
- The quantity of packaging items must be the same.
- The auxiliary packaging must be identical.
- The quantity of the auxiliary packaging must be the same.
- The handling units must not be in stock, but they must be generated during the confirm pick process. When the handling units are picked from stock, the **Shipment** on the picking list is filled. In this situation, the picking list is closed and the contents are transferred to the **To Shipment Handling Unit**.
- If used, the single packaging references must match the handling unit template.

- When filling up, the item that is put in the single handling units must match the picked item.
- Goods picked and placed within the same shipment are filled up in the handling unit structure, if possible.

Fill-up conditions

When starting the shipment building process, LN checks for existing shipment lines that can be used to ship the goods. When handling units are generated during picking, and the picked goods have no handling unit yet, the package definition of the outbound order line is used. When the package definition is filled, LN searches for existing shipment lines with the same package definition with related handling unit, based on this package definition. When no package definition is defined for the outbound order line, the shipment building process searches for shipment lines without a package definition. When handling units are generated during picking, shipment lines with a related handling unit are also selected and filled up accordingly.

When a shipment line that can be used for the picked goods is identified, these actions are executed:

- Validate current handling unit structure against the package definition. If the validation fails, a new handling unit structure is created for the picked goods. This happens only when all the shipment line related handling units have the **Status** set to **Staged**. In case there are handling units with the **Status** set to **Open**, the fill-up is performed without the validation.
- Add the picked goods to the singles that are not full yet, so contents are added to existing handling units. Related constraints:

- The item of the single handling unit must be the same as the picked item.
- Reference, Packaging Reference A and Packaging Reference B must be identical.

- Add packages on the master handling unit(s) if there is still space available on the master handling unit. Constraints for single item:

- The reference of the master handling unit must match the picked reference when for the master, the **Single Reference** check box is selected in the **Handling Units (whwmd5130m000)** session.
- The Packaging Reference A of the master handling unit must match picked packaging reference A when for the master, the **Single Packaging Reference A** check box is selected in the **Handling Units (whwmd5130m000)** session.
- The Packaging Reference B of the master handling unit must match picked packaging reference A when for the master, the **Single Packaging Reference B** check box is selected in the **Handling Units (whwmd5130m000)** session.

Constraints for multi-item:

- The Allow Multi Item for Shipping check box in the **Handling Unit Templates (whwmd4160m000)** session must be selected for the handling unit template of the outbound order line that is related to the picking list that is just picked.
- The handling unit templates must match (except for the contents within the packaging item) the packaging items.
- The Reference of the master handling unit must match the picked reference when the **Single Reference** indicator is selected on the master.
- The **Packaging Reference A** of the master handling unit must match the picked packaging reference A when the **Single Packaging Reference A** check box is selected on the master.
- The **Packaging Reference B** of the master handling unit must match the picked packaging reference A when the **Single Packaging Reference B** check box is selected on the master.
- Add new master handling unit when the contents cannot be added to the existing masters or the single reference constraints do not match, and there are goods that still require packing.

Validate packaging reference distribution/CINDI

In order to prevent the shipping of incorrect structures, a validation of the structure must be performed before the confirmation of the shipment. For the shipment line that is to be confirmed/frozen, the packaging reference distribution is validated against the handling unit structure. For more information on CINDI, see CINDI process.

Compose handling Unit

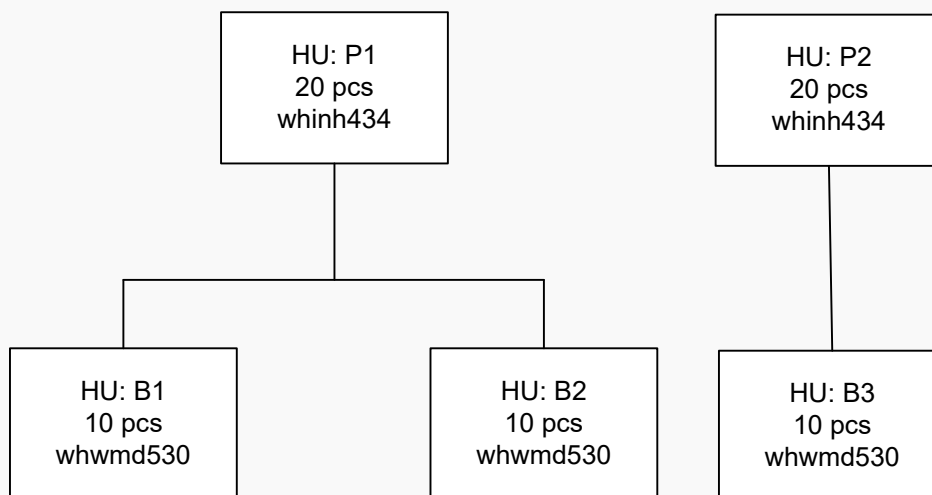
When handling units are composed, additional checks must be executed with respect to the references. When moving handling units from one parent to another, LN considers the handling unit building constraints.

Example

The handling unit is defined:

Note	Packaging Item	Single Packaging Reference	Single Packaging Reference A	Single Packaging Reference B
1	Pallet	V	V	X
2	Box	V	V	V

The handling unit structure is present:



For handling unit P1 these references are filled:

- Reference: REF001
- Reference A: REFA001
- Reference B: REFB001

For handling unit P2 these references are filled:

- Reference: REF001
- Reference A: REFB001
- Reference B: REFB001

When the user want to move the handling unit B2 from P1 to P2 the user will get an error message, because the reference A of the parent handling unit (pallet) are not matching. This table indicates when moving of complete boxes is allowed:

<div>Target (Pallet)</div> <div>Source (Box/ Crate)</div>		Pallet P1 Single Reference: V Single Reference A: V Single Reference B: V			Pallet P2 Single Reference: X Single Reference A: V Single Reference B: V			Pallet P3 Single Reference: V Single Reference A: X Single Reference B: X			Pallet P4 Single Reference: X Single Reference A: X Single Reference B: X		
		Ref 001	Ref A A01	Ref B B01	Ref 001	Ref A A02	Ref B B02	Ref 002	Ref A A01	Ref B B01	Ref 002	Ref A A01	Ref B B01
Reference	001												
Reference A	A01	V			X			X			V		
Reference B	B01												
Reference	001												
Reference A	A02	X			V			V			V		
Reference B	B01												
Reference	002												
Reference A	A01	X			X			V			V		
Reference B	B01												
Reference	001												
Reference A	A01	X			X			X			V		
Reference B	B02												
Reference	002												
Reference A	A02	X			V			V			V		
Reference B	B02												
Reference	003												
Reference A	A03	X			X			X			V		
Reference B	B03												

Compose shipment

When a shipment line is moved from one shipment to another, the shipment line reference distribution is also moved into the new shipment line. The reference distribution is copied or updated. The handling units must be filled-up manually by composing the handling unit structure.

Split shipment line

When shipment lines are split, the packaging reference distribution is also split. When a handling unit is split from the shipment line, the handling unit reference fields are used to determine which part of the shipment line reference distribution must be copied.

However, when there are no handling units and there is a shipment line reference distribution present, the split off quantity inherits a part of the packaging reference distribution assigned. LN prioritizes the highest distribution line till the whole split quantity is assigned.

Shipping documents

Generally, handling units are printed on shipping documents. When a multi-item handling unit structure is present for a shipment, the multi-item level is not printed.

Transport orders

EDI transport orders

A transport order is an EDI message that notifies the carrier of the goods to be picked up from the supplier to be transported to the customer.

The purpose is to ensure that the carrier deploys the correct type of vehicle to pick up the goods. The transport order is sent briefly before the carrier is to pick up the goods from the supplier. Optionally, a transport order has a due date, which indicates when the transport order must be published.

Transport orders can be sent by the customer or the supplier. Usually the customer requires the supplier to send transport orders.

The transport order lists the quantity of the goods, the number of containers to be used, the planned shipment date, the total weight, the ship-to address, and so on.

A transport order is published for an individual load. You can publish transport orders for multiple loads at once.

If a load is deleted or changed, you can publish a cancellation or another transport order that lists the changes made to the load, for example, a last-minute change of the quantity of the goods.

Various statuses show the publication stage of the transport orders.

You can publish transport orders for loads that meet these criteria:

- The **Publish Transport Order** check box is selected for the load.
- The load status is earlier than **Confirmed**
- Handling units are present for the shipment lines contained in the load.

Prerequisite

To use transport orders, BOD publishing must be implemented.

Background BODS

When a transport order is published for a load, a ProcessCarrierRoute BOD and one or more ProcessShipment BODs with type TransportOrder are published. These BODs are directly transferred to Transformation Services (TFS).

The ProcessCarrierRoute BOD which represents the LN load, and the ProcessShipment BODs represent the LN shipments.

In TFS the BODs related to one truckload are combined and stored as one message object with message type Shipment Transport Order. From there, the regular transformation process is performed to create, for example, an EDIFACT DESADV EDI message.

Compose loads when transport orders are implemented

If the use of transport orders applies to a load, a load can only contain shipments based on outbound order lines for which transport orders are enabled. Transport orders are enabled for an outbound order line if the **Publish Transport Order** check box is selected in the **Warehousing Order Types (whinh0110m000)** session for the order type of the outbound order line.

Consequently, an error message is displayed if you move a shipment for which transport orders are unavailable to a load for which transport orders are enabled, or vice versa.

When you are composing loads, and an unconfirmed load becomes empty after you move all of its shipments to other loads, the load is deleted automatically, unless a transport order was published for the load. In this case, you must manually delete the empty load. When you delete this load, a dialog is displayed asking you whether to send a transport order cancellation.

If yes, a transport order cancellation is sent to the carrier before deletion. If no, the selected load is deleted without sending a cancellation to the carrier.

You can compose loads and shipments in these sessions:

- **Compose Load (whinh4134m000)**
In this session, you can access the **Find Shipments (whinh4830m000)** and the **Move to Load (whinh4134m200)** sessions or use the **Move Shipment to Planned Load** option.
- **Compose Shipment (whinh4231m000)**
In this session, you can use these sessions and options:
 - **Loads**
 - **Link Shipment to Planned Load**
 - **Split Line (whinh4231m100)**
 - **Move to Shipment (whinh4231m200)**
 - **Move to Planned Load**

Publishing EDI transport orders

You can publish transport orders for one or more loads.

Individual loads

To publish a transport order for an individual load, in the **Loads (whinh4140m000)** session, select the load and from the appropriate menu, select **Publish Transport Order**. Alternatively, in the **Load (whinh4640m000)** session, select **Publish Transport Order** from the appropriate menu for the current load.

Multiple loads

To publish transport orders, complete these steps:

- 1 In the **Loads (whinh4140m000)** session, select the loads for which to publish transport orders and from the appropriate menu, select the **Publish Transport Order** option.
- 2 In the **Publish Transport Order (whinh4240m100)** session, select the required option in the **Publish** field.
- 3 Click **Publish**.

Alternative procedure for multiple loads

- 1 From the appropriate menu in the **Loads (whinh4140m000)** session, select the **Publish Transport Order** option.
- 2 In the **Publish Transport Order (whinh4240m100)** session, select the required loads using the selection range fields.
- 3 Select the required option in the **Publish** field.
- 4 Click **Publish**.

Using the publishing options

These transport-order publishing options are available for loads:

- **Original**
The transport order is published for the first time.
- **Replace**
A new transport order is published, replacing the original or the previous transport order. You can replace a transport order as often as required. This occurs, for example, if a major change was made to the load, such as a larger quantity or a different delivery time.
- **Reminder**
The previous transport order is published by way of reminder. You can send reminders as often as required.
- **Cancel**
Notifies the carrier that the load is cancelled.

Note:

When selecting the loads for which to publish transport orders, make sure that the transport order status of the selected loads corresponds with the publishing option that you intend to use.

For example, to send the first transport order, select loads with publishing status **To be Published** and use publishing option **Original**.

If you select publishing option **Replace** and your selection range includes loads with publishing status **To be Published**, replacements are published as first-time transport orders. This might cause confusion among the carriers receiving the transport orders.

EDI transport order setup

To implement transport orders, complete these steps:

- 1 In the **Warehousing Order Types (whinh0110m000)** session, for the relevant order types of type **Issue** and **Transfer** select the **Publish Transport Order** check box.
- 2 Optionally, in the **Transport Order Due Lead Time** and **Transport Order Due Lead Time Unit** fields, specify the lead time for the publication of the transport order.

Consequently, transport orders are available for loads that contain shipment lines created from the outbound order lines of the order types for which the **Publish Transport Order** check box is selected.

The lead time is used to calculate the due date and time of the transport order. This is done by subtracting the lead time of the transport order from the planned delivery date of the load. Due lead times and due dates are optional for EDI transport orders.

Shipment validation

Shipment validation

Shipment validation is a process that verifies if specific trading partner requirements are met before your shipments are confirmed and leave the warehouse.

Shipment validation is a step that you can add to the outbound flow. If implemented, shipment validation can be an optional or a mandatory process.

This process performs various checks on shipments, such as these:

- Are the required handling units present?
- Are the tracking numbers present?
- Are the supplier numbers present?

These checks are based on user defined sets of validation rules. Each validation rule consists of one or more validation checks. You can define validation rules for shipments based on specific warehousing order types, or shipments shipped to specific sold-to or ship-to business partners.

If the validation is successful, you can confirm the shipments. For unsuccessful validations, how to proceed depends on the setup: if the validation error is blocking, you must correct the error before you can confirm

the shipment. If the error is not blocking, a warning is displayed, but you can proceed and confirm the shipment without correcting the error.

If a shipment must be shipped urgently despite validation errors, authorized users can confirm shipments despite blocking validation errors.

Validating shipments

The shipment validation is performed manually or automatically. You can validate shipments if the status is **Open Or Frozen**.

The setup of the shipment validation functionality determines which shipments are subject to validation, and whether validation is mandatory or optional.

To manually validate a shipment, on the *appropriate menu*, select **Validate Shipment**. Manual shipment validation is available if optional or mandatory validation is applicable.

A shipment is automatically validated when you freeze or confirm the shipment. Automatic validation is only available if mandatory validation is applicable.

Shipment validation is mandatory for a shipment if the **Shipment Validation** check box is selected for the shipment. This check box is selected if shipment validation is mandatory for the order type of the order from which the shipment is generated.

If the validation is successful, the **Complete** check box is automatically selected for the shipment. You can then confirm the shipment.

If validation errors are found, the **Complete** check box is cleared. The validation error messages are displayed in the **Shipment Validation Log (whinh4521m000)** session. If the **Blocking** check box is selected for an error message, you must correct the error, otherwise the shipment cannot be confirmed.

You can access the **Shipment Validation Log (whinh4521m000)** session from the *appropriate menu* of the **Shipments (whinh4130m000)** session, or by selecting the Validation Log tab in the **Shipment (whinh4630m000)** session.

You can use the **Delete Shipment Validation Log** command in the **Shipment Validation Log (whinh4521m000)** session to delete validation messages for shipments with statuses up to **Open**. When a shipment is deleted, the validation messages of the shipments are also deleted.

Note: If you reopen a frozen shipment, the **Complete** check box is cleared. This means that the shipment must be validated (again).

To overrule shipment validation errors

If a shipment must be shipped urgently despite validation errors, authorized users can confirm shipments that are blocked on account of validation errors. For this purpose, the **Release Shipment** or **Release Load** option is used in the **Shipments (whinh4130m000)** session.

This authorization is provided if the Release Unvalidated Loads/Shipments check box is selected for a user in the **Warehousing User Profiles (whwmd1540m000)** session.

Validation rules

You can define validation rules for shipments based on specific warehousing order types, or shipments shipped to specific sold-to or ship-to business partners. Shipment validation is optional or mandatory.

A shipment is validated against a validation rule. A validation rule consists of one or more validation lines.

A validation line consists of one validation check, for example, "Are the terms of delivery specified on the shipment?" Thus a validation rule is a set of one or more validation checks.

These types of validation rules are available:

- Generic validation rules
- Business-partner validation rules

To determine the shipments that must be validated, a generic validation rule is linked to a warehousing order type and a business-partner validation rule is linked to a ship-to or a sold-to business partner.

If a generic validation rule is linked to an order type, shipments generated from warehousing orders of this order type must be validated against the validation rule of the order type.

If a business-partner validation rule is linked to a ship-to or a sold-to business partner, shipments sent to the ship-to or sold-to business partner are validated against the validation rule linked to the business partner.

Mandatory or optional validation

To define mandatory shipment validation for shipments based on a specific order type, select the Freeze Mandatory check box and the Shipment Validation check box in the **Warehousing Order Types (whinh0110m000)** session for the order type. To specify the validation rule against which the shipments must be validated, link a generic validation rule to the order type or define business-partner validation rules for the ship-to or sold-to business partners of the shipments.

If you link a generic validation rule to the order type in the Rule field in the **Warehousing Order Types (whinh0110m000)** session, shipments are validated against this rule. If no validation rule is linked to the order type, shipments must be validated against the business-partner validation rules that are present for the ship-to or sold-to business partner of the shipment.

To define optional shipment validation for shipments, clear the Shipment Validation check box for the order type on which the shipments are based, and define business-partner validation rules for the ship-to or sold-to business partner of the shipment.

Note:

Validation rules must be available for the warehousing order type or the ship-to or sold-to business partner of a shipment.

If shipment validation is mandatory for the warehousing order type of a shipment, but no validation rule is linked to the order type and no business partner rules are defined for the ship-to or sold-to business partner of the shipment, an error message is displayed.

Validation lines

A generic or a business-partner validation rule consists of one or more validation lines. A validation line is a check that is performed for a field, for example, the **Delivery Terms** field. Available checks are, for example, "Does the field contain a value?" or "Does the field contain value ABC?"

Generic validation lines

Generic validation lines are defined in the **Validation Lines (whwmd1151m000)** session.

Business-partner validation lines

Business-partner validation lines are defined in the **Validation Lines (whwmd1151m000)** session and the **Validation Lines by Business Partner (whwmd1156m000)** session. The **Validation Lines (whwmd1151m000)** session is used as a template for business partner rules.

First define a validation line in the **Validation Lines (whwmd1151m000)** session, then specify a business partner in the **Validation Lines by Business Partner (whwmd1156m000)** session. The validation line is copied to the validation line of the business partner. If you specify more business partners, the validation line is also copied to these business partners.

Fields and validation checks

To define a validation line in the **Validation Lines (whwmd1151m000)** session, you must select the field that must be validated and the type of check that must be performed to validate the field.

The field to be validated is selected from a database table. The availability of the fields from which to select depends on the database table and the type of validation check that you select.

For example, if you select the Shipments (whinh430) table and validation check **Field Present**, most of the fields from the Shipments (whinh430) table are available. For example, if you select the Shipments (whinh430) table, you can select the **Carrier/LSP** (inh430.carr) field.

If you select the Shipments (whinh430) table and validation check **Related Field**, you must select a field from the Shipments table and then select the field to be validated from the reference table of the field that you selected from the Shipments table.

For example, if you select the Delivery terms (whinh430.cdec) field from the Shipments (whinh430) table, you can select a field from the reference table of the Delivery terms (whinh430.cdec) field.

The reference table of the Delivery terms field is the Delivery Terms (tcmcs041) table. From the Delivery Terms (tcmcs041) table, you can select the Text or the Description field.

Note: The related fields Item and Business Partner have multiple reference tables from which you can select the field to be validated.

Defining validation rules

- 1 To implement shipment validation, select the **Shipment Validation** check box in the **Inventory Handling Parameters (whinh0100m000)** session.
- 2 Define a validation rule in the **Validation Rules (whwmd1150m000)** session.
Select the **Generic** check box if the validation rule is to be generic. Generic validation rules are linked to a warehousing order type.
- 3 Click the arrow to open the validation rule in the **Validation Rule (whwmd1650m000)** session. The Lines tab of this session refers to the **Validation Lines (whwmd1151m000)** session and the Business Partners tab refers to the **Validation Lines by Business Partner (whwmd1156m000)** session.
- 4 In the Lines tab, click New to add a validation line. The line number is generated.

- 5 Specify the description of the validation line.
- 6 In the **Table** field, select the source table. This is the database table from which to select the field to be validated or the field from whose reference table you must select the field to be validated.
- 7 From the **Validation Check** field, select the validation check that must be performed. Select the **Related Field** validation check if the field to be validated must be selected from a reference table.
- 8 In the **Field** field, select the field to be validated or the field from which to select the reference table. The reference table of the selected field is displayed in the **Table** field.
- 9 If you selected validation check **Related Field** in step 7, in the **Validation Check** field, select the validation check to be performed for the related field.
- 10 In the **Field** field, select the field to be validated from the reference table.
- 11 Please refer to the session help of the Validation Lines (whwmd1151m000) session and the Validation Lines by Business Partner (whwmd1156m000) session for further information about the fields of these sessions.
- 12 If the validation line must be part of a business partner rule, click the Business Partners tab in the **Validation Rule (whwmd1650m000)** session.
- 13 Click New in the Business Partners tab .
- 14 Specify a ship-to or a sold-to business partner and click the arrow to open the line. The validation line from the **Validation Lines (whwmd1151m000)** session is copied to the validation line of the business partner.
- 15 Repeat the previous step to add the validation line to more business partners.

Defining parent-child validation checks

You can also define validation checks that include a condition. For example, if the Delivery Transport Means Group field is present, the Delivery Means of Transport field must also be present. The condition "If Delivery Transport Means Group is present" is the parent check and "Delivery Means of Transport" is the child check.

The parent, that is, the condition check in this example is defined as "Field Present: Delivery Transport Means Group" and the child condition is defined as "Field Present: Delivery Means of Transport." The connection between the parent and the child validation check is shown by the line number and the sequence number of the validation lines. The line number of the validation checks is identical, and for the child condition, the sequence number is set to 1.

- 1 Define a validation line with source table Loads, validation check **Field Present** and target field **Delivery Transport Means Group** as described in the previous procedure.
- 2 In the **Validation Rule (whwmd1650m000)** session click New to define a new validation line.
- 3 In the **Line** field, specify a line number that is identical to the line number of the previous line. The Sequence field obtains number 1 when you continue defining the validation line.
- 4 Specify source table Loads (whinh440), validation check **Field Present** and target field **Delivery Means of Transport** as described in the previous procedure.
- 5 Link the validation line to business partners as needed.

Shipment validation - interaction with shipment acceptance and scan-to-verify

If shipment validation is used in combination with the shipment acceptance and scan-to-verify procedures, the type of shipment acceptance determines the order in which you must use these procedures.

Source acceptance

Source acceptance is performed for shipments with status **Open**. Therefore, you must deploy source acceptance before shipment validation or scan-to-verify, because the latter procedures requires the shipments to be **Frozen**.

Destination acceptance

Destination acceptance is performed for shipments with status **Confirmed**. Therefore, you must deploy destination acceptance after shipment validation or scan-to-verify, because the latter procedures requires the shipments to be **Frozen**.

Scan-to-verify

Scan-to-verify is an optional step that you can add to the outbound flow. It is a process that is used to verify if the handling units about to be loaded at the staging location match the handling units linked to the shipment lines in LN. If yes, the handling units can be loaded, the shipments can be confirmed, and the ASNs can be sent.

To start the scan-to-verify process, a shipment must be set to **Frozen** to prevent that changes are made to the shipment while scanning is in progress.

The verification is done by scanning the labels of the handling units at the loading dock.

If a scanned handling unit label matches a handling unit label in LN, the Confirmed for Shipping check box is selected for the handling unit. If all handling units are scanned successfully, the scan-to-verify process is completed and the shipment line to which the handling units are linked can be confirmed.

Note: When the Confirmed for Shipping check box is selected for a handling unit, the status of the handling unit is still **Staged**.

The status of the handling unit is set to **Shipped** when the linked shipment line is confirmed. The setting of the Confirm Shipment Lines when confirming Handling Units check box in the **Warehousing Order Types (whinh0110m000)** session determines whether the shipment lines are confirmed automatically when all of the linked handling units are confirmed.

In the **Shipment Lines (whinh4131m000)** session, the Indicator field shows the actions to be taken to complete the shipment procedure (which can include the scan-to-verify process). In the **Shipments (whinh4130m000)** and **Shipment Lines (whinh4131m000)** sessions, the Handling Unit Based Confirmation check box shows whether handling unit based confirmation is mandatory.

Setup

To use the scan-to-verify functionality, the Freeze Mandatory and the Handling Unit Based Confirmation check boxes must be selected in the **Warehousing Order Types (whinh0110m000)** session.

Automatically or manually confirming shipment lines when confirming handling units

The setting of the Confirm Shipment Lines when confirming Handling Units check box in the **Warehousing Order Types (whinh0110m000)** session determines whether the shipment lines are automatically confirmed when all of the linked handling units are confirmed.

Handling units are confirmed in one of these ways:

- Using the **Confirm** option in the **Handling Unit Tree**.
- Using the Confirm option on the **Execute Outbound** submenu of the **Handling Units (whwmd5130m000)** session.
- After a successful scan if the scan-to-verify process is used.

As a result, the Confirmed for Shipping check box is selected for the handling unit.

The status of the handling unit changes to **Shipped** when the shipment line of the handling unit is confirmed. The shipment line is automatically confirmed if the Confirm Shipment Lines when confirming Handling Units check box is selected and all of the linked handling units are confirmed.

If the shipment lines containing the handling units are automatically confirmed, the status of the shipment lines changes to **Confirmed** and the status of the handling units changes to **Shipped** after the last handling unit is successfully scanned. Consequently, changes to the shipment lines or the handling units are not allowed.

If the shipment lines are not automatically confirmed after confirming the handling units, the shipment line status **Frozen** and the handling unit status **Staged** are retained. Consequently, you can adjust the shipping structure if required.

For example, if the shipment line contains 100 handling units of type Box but the truck can contain only 80 boxes. You can solve this by reopening the shipment line and setting 20 handling units of type Box to **Not Shipped**. Consequently, these handling units are no longer part of the shipment and the Confirmed for Shipping check box is cleared.

Unconfirmed handling units after scan is completed

If after scanning the bar code scanner generates an error message and some of the handling units of the shipments in LN are unconfirmed, the labels of the unconfirmed handling units of the shipment are different from the labels of the scanned handling units at the loading dock. This means that incorrect handling units are picked and must be replaced with the correct handling units. After replacement, the scanning process must be repeated for the newly picked handling units.

Radio Frequency Identification (RFID)

RFID setup

The RFID functionality is implemented by logistic company, by site, by warehouse, and by ship-to business partner.

When this functionality is implemented for a company, the RFID related fields become available.

You can then activate this functionality for each site, warehouse, and ship-to business partner as required.

RFID structures

To create an RFID tag format for a customer, define an RFID structure and link it to the customer's ship-to business partner role. The ship-to business partner represents the unloading location of the customer.

An RFID structure can consist of multiple segments. A segment can be a fixed alphanumeric text, anLN field, or a data identifier.

You can select fields from the **Handling Units (whwmd5130m000)** session and the General Company table (tccom000).

Data identifiers

A data identifier is a reference to the type of handling unit. These data identifiers are available:

- Master: Top level handling unit that contains one type of item
- Mixed: Top level handling unit that contains multiple types of items
- Single: Mid or bottom level handling unit

Data identifiers are defined in data identifier sets. A data identifier set can contain each type of data identifier. To add data identifiers to an RFID tag, link the data identifier set to the relevant RFID structure.

Single-use or multi-use RFID tags

To indicate whether an RFID tag is single-use or multi-use, specify the asset tag type for the packaging items related to in the handling units in the **Asset Tag Type** field in the **Packaging Items (whwmd4105s000)** session.

Setting up the RFID functionality

- 1 In the **Warehouse Master Data Parameters (whwmd0100s000)** session, select the **RFID during Shipping Applicable** check box to implement the RFID functionality for the current company.

- 2 In the **Warehousing Settings by Site (whwmd2101m000)** session, select the **RFID during Shipping Applicable** check box to implement the RFID functionality for individual sites. As a result, the RFID functionality is implemented for the warehouses of the site.
- 3 In the **Warehouses (whwmd2500m00)** session, select the **RFID during Shipping Applicable** check box to implement the RFID functionality for individual warehouses.
- 4 In the **Sold-to Business Partner (tccom4110s000)** session, complete these steps:
 - Select the **RFID during Shipping Applicable** check box to implement the RFID functionality for individual ship-to business partners.
 - In the **RFID Structure** field, specify the required RFID structure.
- 5 In the **Asset Tag Type** field in the **Packaging Items (whwmd4105s000)** session, specify the asset tag type to indicate whether an RFID tag is single-use or multi-use.
- 6 In the **RFID Data Identifier Sets (whwmd4180m000)** session, define data identifier sets.
- 7 In the **RFID Data Identifier by Handling Unit Type (whwmd4185m000)** session, select a data identifier set and add the data identifiers to the set. A data identifier set must contain at least one data identifier, which can be of any of the available handling unit types.
- 8 In the **RFID Structures (whwmd4190m000)** session, define an RFID structure.
- 9 Optionally, add a data identifier set to the RFID structure.
- 10 In the **RFID Structure Segments (whwmd4195m000)** session, select the RFID structure and add RFID segments to the structure.
 The segment numbers show the order in which the segments are positioned in the RFID tag. Line 10 is the first segment, line 20 the second, and so on.

Example of RFID data identifiers

In the **RFID Data Identifier Sets (whwmd4180m000)** session, data identifier set CAR is defined.

In the RFID Data Identifiers by **RFID Data Identifier by Handling Unit Type (whwmd4185m000)** session, these data identifiers are defined for data set CAR:

- MA, handling unit type Master
- MX, handling unit type Mixed
- CS, handling unit type Single

In the **RFID Structures (whwmd4190m000)** RFID structure CAR1 is defined and data identifier set CAR is added to RFID structure CAR1.

In the **RFID Structure Segments (whwmd4195m000)** session, these segments are added to RFID structure CAR1:

Sequence number	Segment type	Field type	Field ID	Field title	Segment value
10	RFID data identifier	Not Applicable			

Sequence number	Segment type	Field type	Field ID	Field title	Segment value
20	Alphanumeric	Not Applicable			UN
30	Infor LN Field	Company Data	tccom000.duns	DUNS Number	
40	Infor LN Field	Handling Unit	wh-wmd530.huid		

When an RFID tag is generated for RFID structure CAR1, the tag can look like this:

MAUN2222222222HU-CAR554433 if generated for a master handling unit.

MXUN2222222222HU-CAR554433 if generated for a mixed handling unit.

CSUN2222222222HU-CAR554433 if generated for a single handling unit.

Authorized excess transportation costs (AETC)

To control transport costs, various organizations require their suppliers to ask for approval if the transport costs exceed the agreed terms. The supplier is to request a customer authorization number.

When granted by the customer, the supplier specifies the customer authorization number on the load.

The supplier also specifies a reason code in the **Reason** field and a reference to the party responsible for the excess costs in the **Responsibility** field. The responsible party can be, for example, the carrier that performs the actual transport.

Note: This applies to Freight and Warehousing loads. The values specified for the Freight load is copied to the Warehousing load and vice versa.

To specify a customer authorization number, reason, and responsible party on the load

- 1 Specify a tracking number of type **Customer Authorization Number** in one of these tracking number fields of the load:

- **Carrier Tracking Number**
- **Tracking Number**
- **Tracking Number 1**
- **Tracking Number 2**

Adding a tracking number of type **Customer Authorization Number** is allowed in only one of these fields. After adding the customer authorization number, the **Reason** and **Responsibility** fields become available.

- 2 Specify a reason code of type **Customer Authorization Number** in the **Reason** field.
- 3 In the **Responsibility** field, specify the party responsible for the excess transportation costs.

Setup

- 1 For the *ship-to business partner* role of the customer who requires AETC authorization from their suppliers, select the **Authorize Excess Transportation Costs** check box in the **Ship-to Business Partners (tccom4511m000)** session to specify that the business partner requires excess authorization numbers. When this business partner is specified on the load, the **Authorize Excess Transportation Costs** check box on the load is selected.
- 2 For the applicable order types, select the **Single Ship-to Code per Load** check box in the **Warehousing Order Types (whinh0110m000)** session. This is to prevent multiple shipments with different settings for the **Authorize Excess Transportation Costs** check box from being combined in a load.
- 3 In the Reason field of the **Reasons (tcmcs0105m000)** session, define reason codes of type **Customer Authorization Number**.
After specifying a reason code of type **Customer Authorization Number**, the Excess Transportation Reason field is available.
- 4 In the Excess Transportation Reason field, specify a transportation cost excess reason, or use the default value **Not Applicable**.

Intermediate consignees

Various customers require their suppliers to ship their goods to an *intermediate consignee*, where the goods are repacked or redistributed before being sent on to the final destination at the customer's. All logistics, and, if applicable, tax and customs handling are taken care of by the customer.

Process flow

If intermediate consignees are applicable, the intermediate consignee code is transmitted from the customer (the OEM) to the supplier using *EDI* and the Schedule *BOD*.

When the Schedule BOD information is transferred to LN, the intermediate consignee code is added to the *sales release* line details and then transferred to the *sales schedule* lines in Sales Control. From there, this code is transferred to the *outbound-order lines* and the *loads* in Warehousing.

Because the intermediate consignee code from the customer's EDI message does not include an address, the intermediate consignee address from the Intermediate Consignees (tccom1161m000) session is added to the sales release line detail when the intermediate consignee code from the BOD is added to the sales release line detail.

If the information from the supplier includes a ship-from warehouse, LN looks for a matching ship-from warehouse in the **Intermediate Consignees (tccom1161m000)** session. If found, the intermediate consignee that is linked to the ship-from warehouse in the **Intermediate Consignees (tccom1161m000)** session is used. See Ship-from warehouse determines intermediate consignee.

Next, when the intermediate consignee information is transferred to the sales schedule line, LN checks whether the intermediate consignee code is specified for the sold-to or ship-to business partner.

If not specified, that is, the customer sent an intermediate consignee code that is unknown to the supplier, the sales release cannot be processed. The user must manually specify a matching intermediate consignee code to continue processing.

Setup

Intermediate consignees are defined in the **Intermediate Consignees (tccom1161m000)** session. For each intermediate consignee, you must specify the address and the ship-to business partner, sold-to business partner, or both, who require their suppliers to use the intermediate consignee.

If a customer has various locations, for example, production plants, and goods destined for these locations must pass through the same intermediate consignee, this setup is required:

- 1 Define the customer as a *sold-to business partner*.
- 2 Define the locations as *ship-to business partners*.
- 3 Define the intermediate consignee.
- 4 Define the intermediate consignee's address.
- 5 Link the sold-to business partner of the customer to the intermediate consignee.

Consequently, all ship-to business partners of the sold-to business partners can use the specified intermediate consignee.

If not all ship-to business partners of the sold-to business partner use the same intermediate consignee, you must specify the relevant intermediate consignee for each ship-to business partner.

Note: If intermediate consignee codes are not provided by the customer through EDI, you can manually specify intermediate consignees in the relevant sessions in Sales Control and Warehousing.

In these sessions, you can specify an intermediate consignee by zooming to the **Intermediate Consignees (tccom1161m000)** session:

- **Sales Release Line Details (tdsls3515m000)**
- **Sales Release Lines - Sequence Shipping Schedule (tdsls3116m000)**
- **Sales Release Line Details - Pick-up Sheet (tdsls3116m100)**
- **Sales Release Lines - Sequence Shipping Schedule (tdsls3116m200)**
- **Sales Contract Lines (tdsls3501m000)**
- **Sales Contract Lines (tdsls3501m100)**
- **Sales Schedule Lines (tdsls3107m000)**
- **Pick-up Sheet (tdsls3107m200)**
- **Sales Schedule Lines (tdsls3107m300)**
- **Pick-up Sheet (tdsls3107m400)**
- **Sales Schedule Planned Delivery Lines (tdsls3520m000)**
- **Sales Schedule Planned Delivery Line Links (tdsls3521m000)**
- **Sales Schedule Planned Delivery Line Links (tdsls3521m100)**
- **Outbound Order Lines (whinh2120m000)**
- **Loads (whinh4140m000)**
- **Load (whinh4640m000)**

Warehousing

The intermediate consignee is used in load building to consolidate the goods that must be shipped to the same intermediate consignee.

Freight

In Freight, intermediate consignees are not supported. The *pooling* points provided by the Freight *load building* functionality are not used as intermediate consignees.

Note: For a Warehousing load that includes a shipment line based on a *freight order*, an intermediate consignee cannot be specified.

Scan to book

Scan to book in Warehousing

Scan to book is the part of the production process in which one or more items are reported complete by scanning the label of the *handling unit* that contains the items. Optionally, the scanning action can be configured to report the handling unit complete and send the handling unit to the finished goods warehouse simultaneously.

In practice, a production employee fills a handling unit, for example, a box, with items, and scans the label of the box when the box is full. This process is supported by Factory Track.

Scan to book can also be performed through LN sessions. In Manufacturing, scan to book is performed for handling units related to production orders.

To perform scan to book, handling unit IDs and handling unit labels must be available during the production process. You can generate handling units and print labels for production orders when the status of the production order schedule is set to **Released** or **Active**.

The additional purpose of generating handling unit IDs and handling unit labels during production is to reduce mislabeling by attaching handling unit labels during production or receipt rather than at the shipping dock.

The information printed on the handling unit labels must contain specifications from the originating sales contract and sales order or sales schedule and, if set up accordingly, reference fields from the originating sales schedules. The purpose is twofold:

- To ensure that the goods are allocated to the customer, which, depending on the setup, prevents the goods from being shipped to other customers in case of inventory shortages or other unforeseen circumstances. See Demand pegged supply orders and Setting up demand pegging for further information.
- To enable the customer to efficiently handle the goods when the goods arrive at the customer's site.

The scan to book process

The process is launched when handling unit IDs are generated for a production order. When a handling unit ID is generated, the corresponding handling unit label is printed simultaneously.

By default, the handling unit ID is printed for the bottom-level node of the handling unit template of the package definition defined for the end item. For example, if the handling unit template includes top-level node Pallet and bottom-level node Box, handling unit IDs are printed for the Box level.

The default number of handling unit IDs that is printed is calculated by dividing the total quantity of the production order line by the total number of packaging items defined for the Box level.

The actual number of handling unit IDs that is needed can be more or less than the default number in case of overproduction or underproduction. You can specify the required number of handling unit IDs in the **Quantity** field of the **Generate Handling Units for Production (whwmd5230m500)** session.

The maximum quantity that the handling unit can contain and the packaging item are also derived from the bottom-level of the handling unit template.

Handling units are generated in the **Generate Handling Units for Production (whwmd5230m500)** session. You can access the **Generate Handling Units for Production (whwmd5230m500)** session from these sessions:

- **Production Orders (tisfc0501m000)**
- **Production Order Group - Production Orders (tisfc0501m100)**
- **Work Cell Planning (tirpt4102m200)**

In these sessions, you select the production order for which to generate handling units and start the **Generate Handling Units for Production (whwmd5230m500)** session from the *appropriate menu*.

Alternatively, you can print labels in the **Print Labels for Production (whwmd5430m500)** session.

In the **Report Orders Completed (tisfc0520m000)** session, you can report a handling unit complete. You can complete the entire handling unit or a part of the total quantity of the handling unit. If you report complete less than the total quantity of the handling unit, reprinting of the handling unit labels is required. You can reprint the labels in the **Print Labels for Production (whwmd5430m500)** session. In this session, you can specify that labels are printed only for modified handling units. This option is available for version-controlled handling units.

Note:

Labels are automatically reprinted if label printing is required according to the inbound procedure.

A newly generated handling unit receives the **In Production** status.

When a handling unit is reported complete, the status of the handling unit is changed. If the entire label quantity of the handling unit is reported complete, the handling unit status changes from **In Production** to **Production Completed**. The original label quantity is displayed in the **Label Quantity** field of the **Production Order Handling Units (tisfc0506m000)** session.

If part of the quantity of the handling unit is reported complete, the handling unit status remains **In Production**. If the entire label quantity of the handling unit or part of the handling unit quantity is reported complete and the **Directly Send to Warehouse** check box is selected in the **Report Orders Completed (tisfc0120s000)** session, the status of the handling unit is changed to **Sent to Warehouse**.

The completed handling unit receives the **In Stock** status when it is put away in inventory.

When outbound advice is generated for an originating sales order or sales schedule line, the handling unit is advised since the specifications of the handling unit and the originating order line match.

This is because the specifications of the originating sales order or sales schedule are propagated to the production order when the production order is created. In turn, they are copied from the production order to the handling unit.

If allowed according to the setup, unallocated handling units, that is, handling units without specifications, can be advised for originating orders if handling units with matching specifications are unavailable in inventory.

If the originating demand order is a referenced sales schedule, the references are printed on the handling unit label. Only referenced handling units can be advised if the **Reference Binding** check box is selected in the **Sales Contract Line Logistic Data (tdsls3102m000)** session.

The reference information is contained in the **Reference**, **Packaging Reference A**, and **Packaging Reference B** fields of the handling unit. These fields are copied from the originating sales schedule when the handling units are generated.

When the outbound advice is released, labels are printed for the higher-level handling units based on the handling unit template of the end item. For example, if the handling unit template consists of top level Pallet and bottom level Box, labels are printed for the Pallet node.

Return to production

In the **Report Orders Completed (tisfc0520m000)** session, you can return a handling unit to production, that is, the shop floor warehouse, after the handling unit has been stored in the finished goods warehouse and the handling unit status is **In Stock** or **Partially Allocated**.

This is done by reporting a handling unit complete with a negative quantity. When a handling unit is reported complete with a negative quantity, outbound advice is automatically generated for the handling unit in inventory.

If a part of the handling unit quantity is returned to production, the quantity of the handling unit in stock is decreased, and the quantity to be returned is advised and shipped to the shop floor warehouse without handling unit.

If the total original label quantity of the handling unit is returned to production, the entire handling unit is advised and shipped to the shop floor warehouse. The handling-unit status is then set to **Production Completed** and the handling unit is linked to an inbound order line. The original label quantity is displayed in the **Label Quantity** field of the **Production Order Handling Units (tisfc0506m000)** session, and the inbound order line is displayed in the **Handling Unit Process Inbound (whinh2113m000)** session.

Close handling unit

You can close a handling unit if the status is **In Production** and if the handling unit does not contain any completed items. New handling unit IDs and new labels must be printed for the items contained in the closed handling unit.

When a production order is closed, the related handling units with status **In Production** are also closed.

Scan to book setup

Specific setup is required to make the Scan to book functionality work in the required way.

- 1 In the **Implemented Software Components (tccom0100s000)** session, select these check boxes:
 - **Scan To Book**. You can select this check box if the **Job Shop by Site** concept is activated in the **Concept Activation (tcecm4600m00)** session.
 - **Demand Pegging**
- 2 In the **Items (tcibd0501m000)** session, specify these settings:
 - Select item type **Product** in the **Item Type** field.
 - Select **Order Based** in the **Demand Pegging Type** field.
- 3 Select the **Handling Units in Use** check box in these sessions:
 - **Warehouse Master Data Parameters (whwmd0100s000)**
 - **Warehouses (whwmd2500m000)**
 - **Item Data by Warehouse (whwmd2510m000)**
 - **Item - Warehousing (whwmd4600m000)**
 - **Warehousing Settings by Site (whwmd2101m000)**
- 4 Define label layouts for the fields to be printed on the labels in either of these sessions:
 - **Label Layouts (whwmd5520m000)**
 - **Label Layout by Activities (whwmd5121m000)**
- 5 In the **Package Definitions (wmd4110m000)** session, complete these steps:
 - a Specify a variable package definition.
 - b Select the **Auto Complete Handling Unit Structure during Picking** check box.
- 6 In the **Handling Unit Templates (whwmd4160m000)** session, specify a packaging item for the bottom level node of the handling unit structure.
- 7 In the **Job Shop Routings (tirou4100m000)** session, specify these settings:
 - Select the **Print Labels** check box.
 - Select **Customer** in the **Label Type** field.
 - Select **Scan to Book** in the **Procedure** field.

Note:

The use of package definitions is recommended, but not mandatory. If package definitions are not used, packaging items can be specified manually.

The Scan to Book setup has an overlap with the Lineside labeling concept. For further information, see Lineside labeling.

Radio Frequency Identification (RFID) for handling units

In LN, Radio Frequency Identification is used to identify and track handling units in the outbound and shipping processes. For this purpose, handling units are provided with RFID tags.

RFID tags can be read without being in direct view of the reading device, even if they are covered by outer packaging. Large numbers of RFID tags can be read simultaneously. This considerably speeds up the shipping

process at the supplier and the receipt process at the customer, while significantly enhancing the accuracy of these processes.

An RFID tag typically consists of a supplier ID code, a customer ID code, and a serial number that identifies the handling unit.

Note: If you use the Enterprise Modeler Content Pack with LN, consider using the MWH1006 (RFID during Shipping) *wizard* to enable the creation of Radio Frequency Identification (RFID) during shipping. You can execute this predefined wizard from the **Wizards by Project Model (tgwzr4502m000)** session after you specified the *business function model* for your company.

RFID tag format

Usually the customer determines the format of the RFID tags. The RFID structures in LN enable you to create the RFID formats required by the customers. An RFID structure consists of various segments. You can add different types of segments to the RFID structures.

Single-use and multi-use

In LN, single-use and multi-use RFID tags are used. The type of RFID tag is specified for the *packaging item*.

Single-use RFID tags are used only once. The RFID tags and their codes are created by the supplier. The RFID codes are created in the format requested by the customer. The RFID tags are created by printing labels that contain the RFID tag.

During Confirm Pick at the supplier, the tag and the RFID code are created, the RFID code is written to the tag, and the tag is attached to the handling unit.

Multi-use tags are used multiple times. These are attached to relatively expensive reusable handling units, such as pallets or large containers that are provided by the customer. The customer adds their ID to the RFID tag, attaches the tag to the empty handling unit, and sends the handling unit to the supplier. During confirm pick at the supplier's, the supplier's own serial number is linked to the RFID tag.

Shipping process

The single-use and multi-use tags are used for various checks. For example, scanning the tags to verify that the handling units about to be loaded at the staging location match the handling units linked to the shipment lines in LN.

Chapter 3: Automotive in Invoicing

Self-billed invoice matching

Self-billed invoices can be automatically matched based on:

- Fixed criteria

These fields are fixed matching criteria:

- **Invoice-to Business Partner**
- **Currency**
- **Unit Delivered Quantity**
- **Tax Country**
- **Tax Code**

Note: Only billable lines that have status **Confirmed** and for which the Receive Invoice check box was selected, will be considered for matching.

- Optional criteria

These fields are optional matching criteria:

- **Sales Order**
- **Customer Order Number**
- **Shipment**
- **Shipment Line**
- **Packing Slip**
- **Packing Slip External**
- **Item**
- **VAT Number Customer**
- **Shipment Reference**
- **Ship-to Address**
- **Delivery Point**

To include or exclude (optional) fields for field matching, access the **Match Codes (tcmcs0158m000)** session, which allows you to create multiple *match codes* that can be assigned to the various invoice-to business partners.

Note:

- For each match, identified by a *matched SBI relations code*, LN creates a line in the Self-Billed Invoice Line Relations (cisli5110m000) session. This session allows authorized users to approve rejected matches or to cancel successful matches.
- To manually match self-billed invoices, use the Match Self-Billed Invoices (cisli5200m000) session or the Self-Billed Invoices (cisli5100m000) session.

Approve matched self-billed invoices

After self-billed invoices have been matched, they must be approved. To manually approve a range self-billed invoices, use the Approve Matched Self-Billed Invoices (cisli5210m000) session.

Note:

- Even if, in the **Invoicing Parameters (cisli0100m000)** session, in addition to the **Automatic Match Self-Billed Invoice** check box, **Automatic Approve Self-Billed Invoice** is selected, the approval step applies for those matches that were initially rejected by LN but later on accepted by an authorized user.
- Matched self-billed invoices can only be approved by users who are listed in the Self-Billing Authorizations (cisli0120m000) session.

The self-billed invoice matching process

The self-billed invoice matching process consists of the following steps:

1 Match self-billed invoices

To have LN automatically match *self-billed invoice lines* with sales and warehousing order lines, run the Match Self-Billed Invoices (cisli5200m000) session. When you click **Match**, LN performs self-billed invoice matching based on a number of fixed criteria, and the *match code* assigned to the invoice-to business partner.

For each match, identified by a *matched SBI relations code*, LN creates a line in the Self-Billed Invoice Line Relations (cisli5110m000) session.

2 Approve matched self-billed invoices

If you are authorized to do so, you can approve the self-billed invoices using the Approve Matched Self-Billed Invoices (cisli5210m000) session. When you click **Approve**, LN checks whether the selected matches are within the tolerances set for you in the Self-Billing Authorizations (cisli0120m000) session.

To cancel approved matches, use the **Self-Billed Invoice Line Relations (cisli5110m000)** session.

Setting up self-billed invoicing

To set up self-billed invoicing:

- 1** In the **Terms and Conditions Line (tctrm1620m000)** session, on the Invoicing tab, ensure that the following check boxes are selected:
 - **Self-Billing**
 - **Receive Invoice**
- 2** In the **Match Codes (tcmts0158m000)** session, define at least one *match code*.
- 3** In the **Invoicing Parameters (cisli0100m000)** session, on the **Miscellaneous** tab, under **Self-Billed Invoice**, specify these fields as required:
 - **Match Code** (mandatory)

- **Automatic Match Self-Billed Invoice** (recommended)
 - **Automatic Approve Self-Billed Invoice**
- 4 In the same session, on the **Number Groups** tab, specify a number group and series for self-billed invoices.
 - 5 In the Self-Billing Authorizations (cisl0120m000) session, define minimum and maximum amounts and percentages for users when they approve matched self-billed invoices.
- Note:** If you use the Enterprise Modeler Content Pack with LN, consider using the MCI0050 (Self-Billing for Customer invoices) *wizard* to set up self-billed invoicing. You can execute this predefined wizard from the **Wizards by Project Model (tgwzr4502m000)** session after you specified the *business function model* for your company. See Business function model .

Self-billed invoices related to sales schedules

Partial invoicing of billable lines

A received invoice can be for a smaller quantity than the quantity of the billable line. In such a case, you can invoice the partially matched billable line.

Quantity differences at approval

During approval of matched self-billed invoices and billable lines two kinds of quantity variance may occur:

- The self-billed invoice quantity exceeds the billable line quantity.
In this case, the approval is canceled.
- The self-billed invoice quantity is less than the billable line quantity.
In this case, the billable line will be split to allow for approval. The remaining quantity of the billable line can then be matched later.

Interim cost

As a result of the splitting of billable lines, interim cost may not be balanced in reporting currency. Therefore, if - after the billable line is completely invoiced - differences exist, run the **Calculate Rounding Currency Differences for Integration Accounts (tfgld4295m500)** session.

Interim revenue and COGS posting

For a self-billed billable line, interim revenue and interim COGS integration transactions are posted when the billable line is approved. When the invoice is posted in LN, these interim revenues and costs are reversed.

Price variance

If there is a price difference between a self-billed invoice and the billable lines, the price of the self-billed invoice is used for invoicing and the creation of Accounts Receivable transactions. Any price difference is also posted as a price difference integration transaction. The price difference is stored in the **Invoiced Amount Variance** field of the **Invoice Lines (cisl3110m000)** session.

Note:

- Any discount variance is ignored. All variances between the received self-billed invoice and the billable line are considered as solely arising from price variance.
- For the price variance to be accurate, the match code must be defined to create unique links between the self-billed invoice lines and the billable lines. Otherwise, the variance amount is allocated to one of the billable lines. In that case, the price variance may be attributed to the incorrect sales schedule line.

Quantity differences

A billable line may not be completely invoiced by the customer. The reason could be a lost shipment, quality issues, etc. In that case, you can close such billable lines.

Note:

- For the quantity variance to be accurate, the match code must be defined to create unique links between the self-billed invoice lines and the billable lines. Otherwise, the variance is allocated to one of the billable lines. In that case, the quantity variance may be attributed to the incorrect sales schedule line.

Write off billable lines

In the **Billable Lines (cisl8110m000)** session, you can select billable lines (sales schedule with **Receive Invoice** selected and status **confirmed**) that need to be written off and, from the *appropriate menu*, select **Write Off Self-Billed Invoice**. For the remaining quantities of these billable lines, an invoicing correction will be created, confirmed, and released to Invoicing. The invoice correction billable line and the original billable line that is selected for write-off, will be combined and invoiced together via the composing reference.

Transaction type for billable lines written off

The invoices created during write-off are not real invoices, but are created for the reason of posting the integration transactions. To distinguish these invoices and to enable combining of billable lines with positive and negative amounts, in the **Invoicing Transaction Types (cisl0101m000)** session, ensure that a transaction type exists for source type **Sales Order** and invoicing scenario **Write Off Self-Billed Invoice**.

Composing

The transaction type specified for invoicing scenario **Write Off Self-Billed Invoice** is used during composing when handling the billable lines that are selected for write-off. To minimize the number of invoices, all billable lines selected for write-off are handled in a single invoicing batch and using a single composing reference.

Chapter 4: Automotive in Financials

Evaluated receipt settlement – setup

To set up *evaluated receipt settlement (ERS)*:

1 CMG Parameters (tfcmg0500m000)

- On the **Miscellaneous** tab, in the **Shipment** section, ensure to select the **Receipts Against Shipments** check box.
- On the **Cash Details** tab, in the **Cash Application Options** section, select these check boxes and related actions:
 - **Allow Overpayment**
 - **Allow Underpayment**
 - **Allow No Invoice Found**
 - **Default Remittance Advice Reason**
- On the same tab, in the **Remittance Advice** section, specify this data:
 - **Number Group**
 - **Series**

2 Terms and Conditions Line (tctrm1620m000)

On the Invoicing tab, ensure to select the **Self-Billing** check box.

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